

# Installation Instructions

## For Set # 3.3200

2015-19 Chevrolet Silverado / GMC  
Sierra Pickup 2500 / 3500 HD 2 & 4WD



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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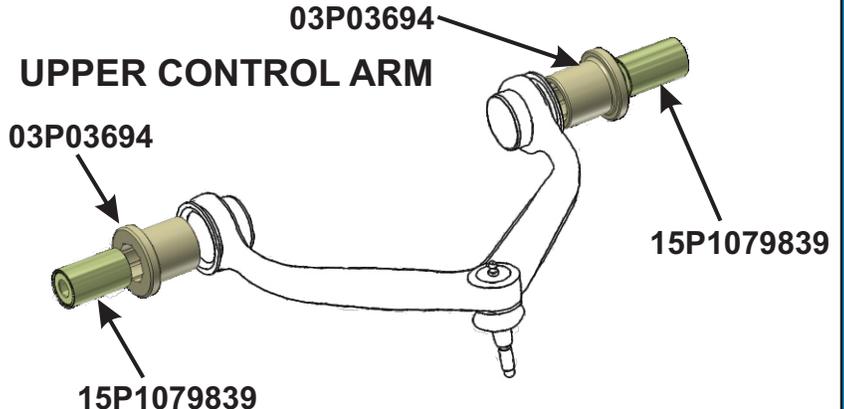
It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your vehicle is in top mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a vehicle that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

### Parts list:

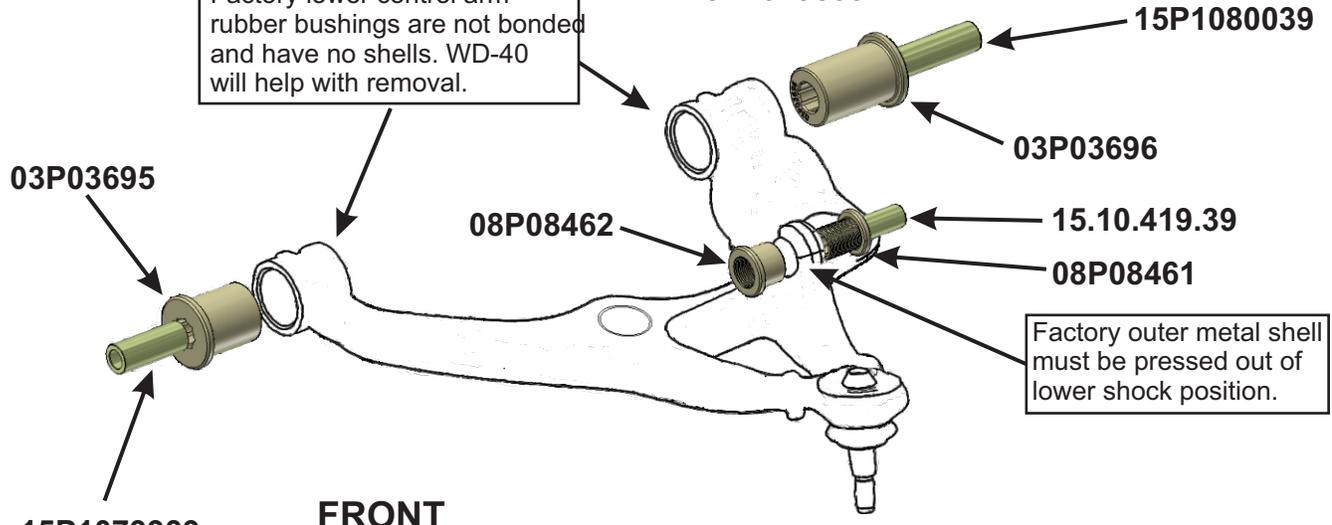
- 4 - 03P03694 (Upper control arm bushing).
- 2 - 03P03695 (Lower control arm bushing, front).
- 2 - 03P03696 (Lower control arm bushing, rear).
- 2 - 08P08461 (Lower shock bushing, inner).
- 2 - 08P08462 (Lower shock bushing, inner).
- 2 - 15.10.419.39  
(sleeve .875"O.D. x .563"I.D. x 1.750"LG).
- 4 - 15P1079839  
(sleeve 1.500"O.D. x .640"I.D. x 2.580"LG).
- 2 - 15P1079939  
(sleeve 1.125"O.D. x .719"I.D. x 2.950"LG).
- 2 - 15P1080039  
(sleeve 1.125"O.D. x .719"I.D. x 3.860"LG).

When installing Urethane bushings, apply grease as instructed: Remove the original rubber and clean I.D. of any old rubber or rust with sand paper. Apply grease to I.D. Of shells and control arms. Apply grease to the I.D., O.D. and flange of the bushings. (all surfaces that contact metal) Apply a light coat of grease to the O.D. of the sleeves.) Any excess grease can be used on the next bushing.

Do not remove outer metal shells from upper control arm. Shells must be reused for this bushing set to work. Be in a well ventilated area and have a friend help watch with a fire extinguisher at the ready. Be safe. To remove rubber bushing from shell, evenly apply heat around outside of shell. Never hold heat in one spot. This heat will brake the bond between the rubber and shell. When you start to see light smoke, move the heat around the outside of shell until you see smoke all around the shell. The bond will be broken and the bushing will push out. At no time should there be flames coming from the rubber, only light smoke. If flames appear, it's too hot. Back off the heat and blow out the flames.



Factory lower control arm rubber bushings are not bonded and have no shells. WD-40 will help with removal.



### LOWER CONTROL ARM

17P17798