

Thanks for purchasing this Twin Power product. At Twin Power we strive to offer you the best performance products at reasonable prices. If we won't run it on our own rides, we won't sell it to you.

Part Number/s: 482734

## ATTENTION:

Before beginning work on your motorcycle, be sure that you refer the proper service manual for your year and model machine, and that you are completely familiar with the disassembly procedure.

Always wear safety glasses when performing any grinding or peening operation

## Installation:

**STEP 1:** Take worn tensioner shoe and with the spring pointing away from you, take a marker and mark the side of the shoe that faces up. (Image 1)

**STEP 2:** Lock shoe in a bench vise. Taking an electric rotary tool with mounted stone, grind peened portion off. (Image 2)

**STEP 3:** Using Twin Power Installation tool (part number 482736 locked into vice), and the hollow dowel you will drive the pin from the old tensioner into the hollow dowel with a small punch. (Image 3)

**STEP 4:** Take the new Twin Power shoe and install it in the same orientation (remember your marking on the old shoe). Take your marking pin and mark the same side on the new shoe, so you know which way it goes in. (Image 4)

**STEP 5:** Using the new retention pin, work it in and out of the shoe a few times as it can be tight at first and will help with ease of assembly later on. (Image 5)

**STEP 6:** Still using the hollow dowel on the Twin Power Installation Tool, align your shoe and drive retaining pin in until seated, then drive the rest of the way using your punch making it flush with shoe. (Image 6)

**STEP 7:** Remove hollow dowel and replace with solid dowel. Using small punch and ball peen hammer, peen the end of the pin. Make sure there is no binding once this is done. **(Image 7)** 

STEP 8: Re install shoe.

ATTENTION! It is the installer's responsibility to ensure that all the fasteners (including pre-assembled)



are tightened before operation of the motorcycle.

Periodic maintenance may be required.

Image 1



Image 2



Image 3



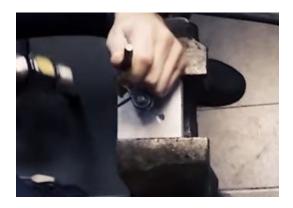


Image 4



Image 5



Image 6





Image 7

