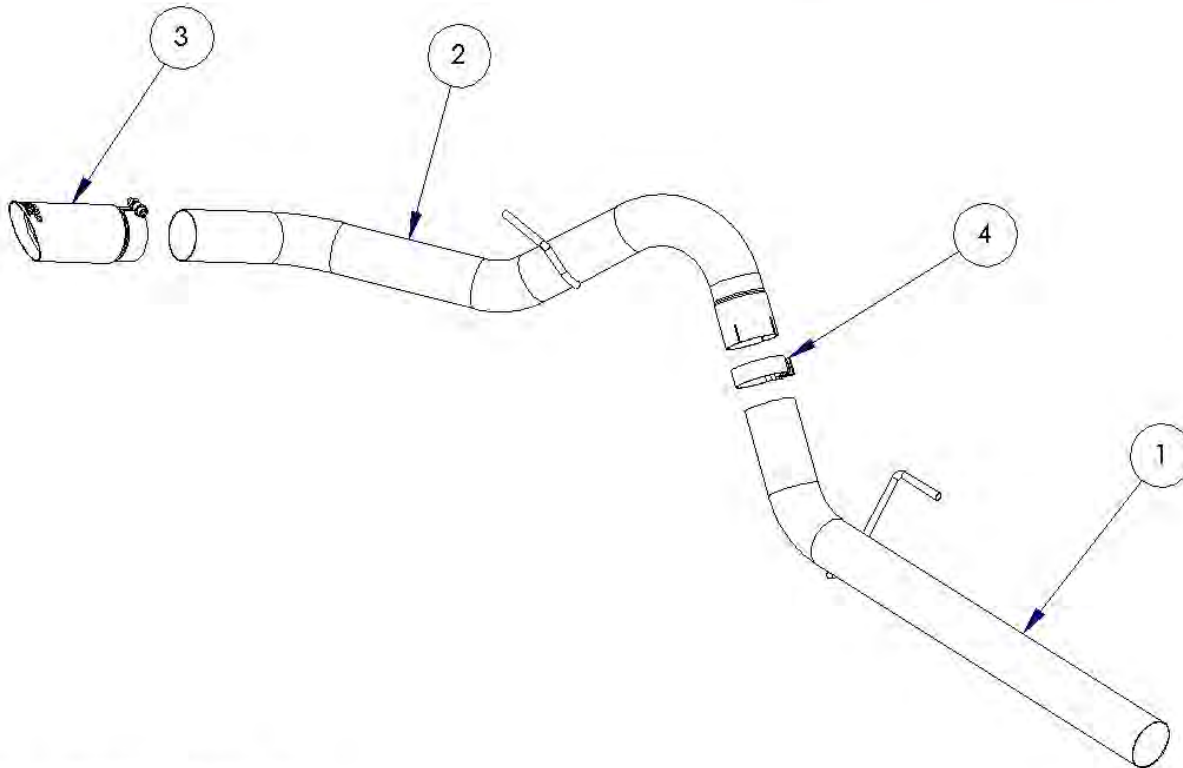


S6295

2018 UP FORD F150 3.0 POWERSTROKE -
DPF BACK

MBRP
INC.
PERFORMANCE EXHAUST



1. EXTENSION PIPE
2. TAILPIPE
3. TIP
4. 3.5" BAND CLAMP

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.



Figure 1



Figure 2



Figure 3



Figure 4.

Removal of Stock System:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber isolators.

2. Remove the 3 rear hanger brackets from the frame that are supporting the muffler/tailpipe assembly. **Note:** the Muffler hanger will not be reused.

Refer to Figure 1, 2, and 3.

3. Loosen the muffler/tailpipe assembly clamp. The assembly must be rotated counter clockwise as viewed from the rear of the truck to disengage the locating pin at the expansion before the assembly can be slid rearward and removed.

Installation of MBRP Inc. Performance Exhaust:

NOTE: Do not fully tighten any clamps until the entire system is properly aligned.

1. Install the **Extension Pipe** into the outlet of the DPF. Install the hanger bracket onto the extension pipe hanger before re-attaching it to the frame.

Refer to Figure 4.

2. Using a **3.5" Band Clamp**, install the **Tailpipe** onto the **Extension Pipe**.

Refer to Figure 5.

3. Install the rear tailpipe hanger bracket onto the tailpipe hanger before re-attaching it to the frame.

Refer to Figure 6.



Figure 5



Figure 6

4. Install the **Exhaust Tip** and adjust to your liking.

5. Once everything is aligned, completely tighten all **Clamps** and hardware starting from the front and working your way back.

6. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines and any wiring. If any interference is detected relocate or adjust. **It is the installer's responsibility to ensure there is enough clearance to prevent damage.**

Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your *MBRP Inc.* performance exhaust system. We know you will enjoy your purchase.