



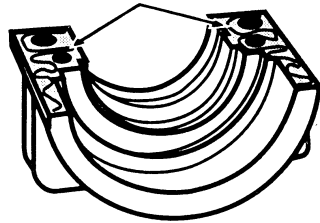
FEL-PRO INSTALLATION TIPS

REAR MAIN BEARING SEAL

CLEAN MATING SURFACES (cap, block and grooves of cap and block). You may wish to use a degreaser.

REMOVE NICKS AND SCRATCHES (IF ANY) FROM THE CRANKSHAFT SEALING SURFACE using a crocus cloth.

Pro Line® and Set and Seal®



PRIOR TO INSTALLING THE REAR MAIN BEARING CAP apply an anaerobic sealant to the cylinder block mating surface where it meets with the rear main bearing cap.

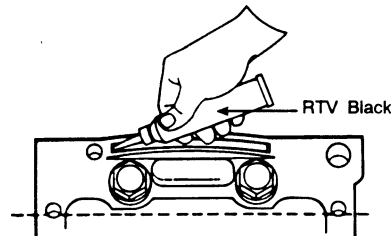
REINSTALL CAP TO CYLINDER BLOCK.
Torque to OEM specifications.

-continued-

INSTALL SEAL into the cylinder block. The seal is properly installed when its largest raised sealing lip is toward the **front** of the engine. (Seals with a metal garter spring require the spring to face towards the **front** of the engine.)

LUBRICATE SURFACE of seal lip and crankshaft by applying a thin coat of motor oil or grease. If engine will not be started within several days, grease is recommended.

IMPORTANT: Never install any seal without break-in lubricant protection.



FILL SIDE SEAL CAVITIES with silicone sealer. Wipe off excess sealer. Note: for 177 C.I.D. engines, sealer is **NOT REQUIRED** because gasket has tabs that fit into cavities.

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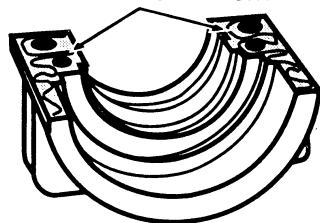
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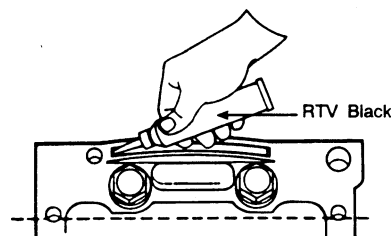
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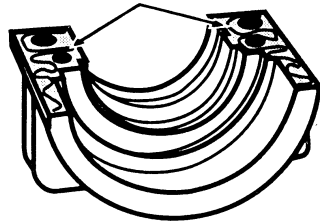
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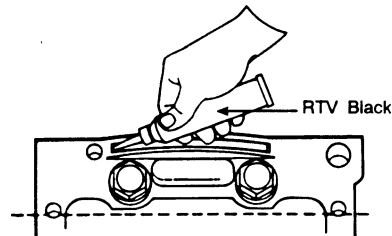
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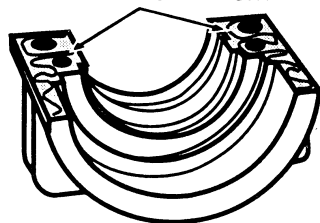
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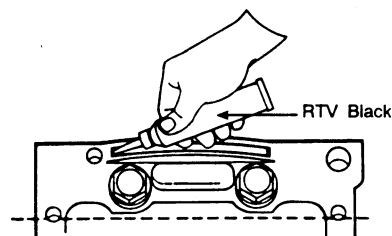
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