

INSTALLATION INSTRUCTIONS



R5 NERF STEP BARS

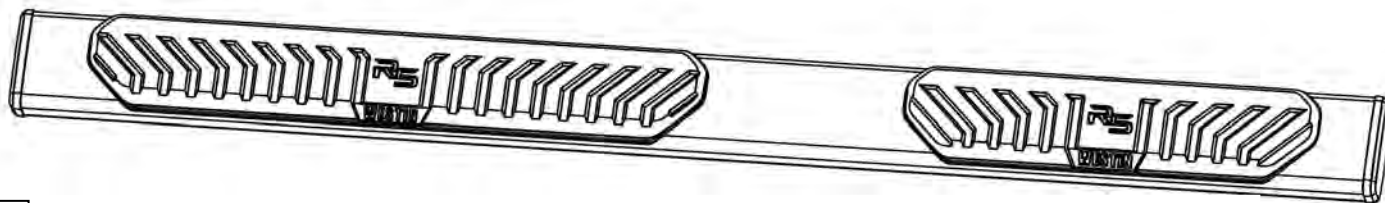
APPLICATION:
TOYOTA 4RUNNER 2025
PART NUMBER:
28-53780, 28-53785

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER STEP BAR ASSEMBLY	10MM SOCKET
2	1	PASSENGER STEP BAR ASSEMBLY	10MM WRENCH
3	1	DRIVER MOUNTING BRACKET "A"	13MM SOCKET
4	1	PASSENGER MOUNTING BRACKET "A"	HEX KEY TOOL
5	2	DRIVER MOUNTING BRACKET "B"	RATCHET
6	2	PASSENGER MOUNTING BRACKET "B"	TORQUE WRENCH
7	6	BRACKET COVER	
8	6	ADAPTER PLATE (28-53780 ONLY)	
9	12	M8 HEX NUT (BLACK ZINC, 28-53780 ONLY)	
10	12	M8 SPLIT LOCK WASHER (BLACK ZINC, 28-53780 ONLY)	
11	12	M8 FLAT WASHER (BLACK ZINC, 28-53780 ONLY)	
12	12	M8 HEX HEAD BOLT (YELLOW ZINC)	
13	12	M8 SQUARE HEAD BOLT (YELLOW ZINC, 28-53785 ONLY)	
14	12 (28-53780) 24 (28-53785)	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
15	12 (28-53780) 24 (28-53785)	M8 FLAT WASHER (YELLOW ZINC)	
16	12	M8 HEX NUT (YELLOW ZINC, 28-53785 ONLY)	
17	12	M6 HEX HEAD BOLT (YELLOW ZINC)	
18	24	M6 FLAT WASHER (YELLOW ZINC)	
19	12	M6 NYLON LOCK NUT (YELLOW ZINC)	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			



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Item 1



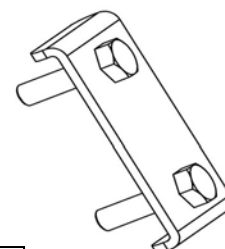
Item 3



Item 5



Item 7



Item 8

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Loosely install the (6) Bracket Covers (**item 7**) onto the brackets using the M6 hex head cap screw hardware (**items 17-19**)
See **Figures 1 and 2**.

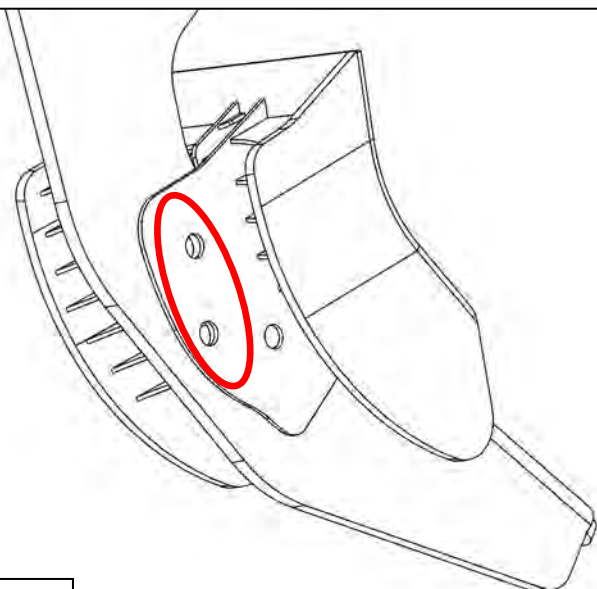


Figure 1

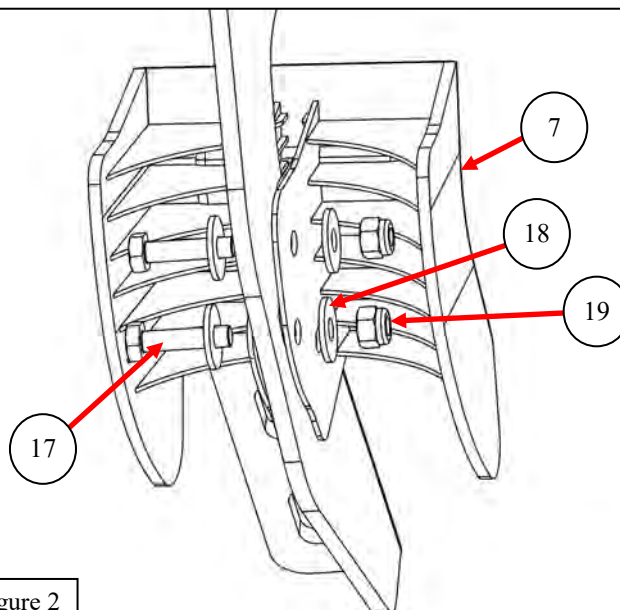


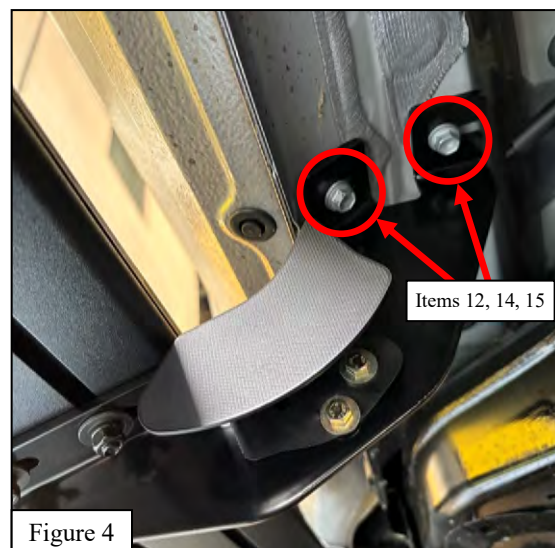
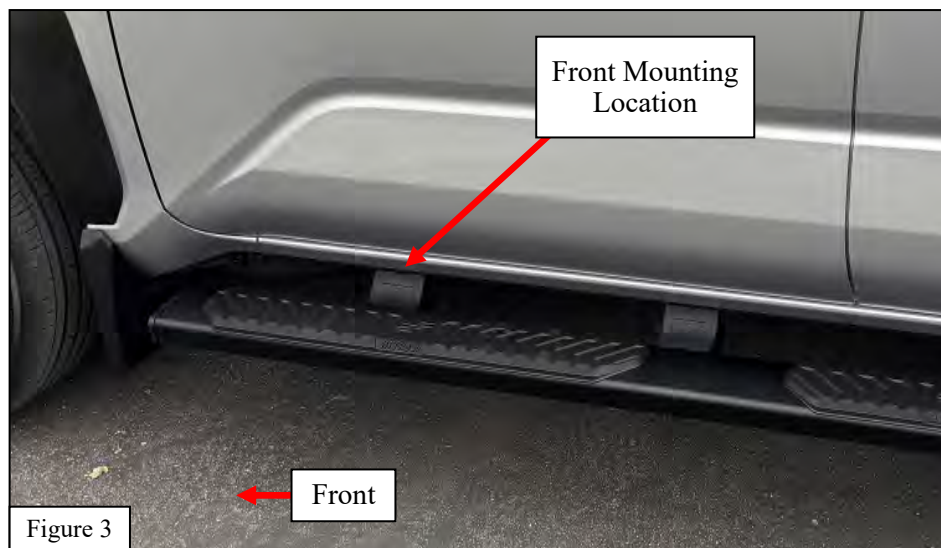
Figure 2



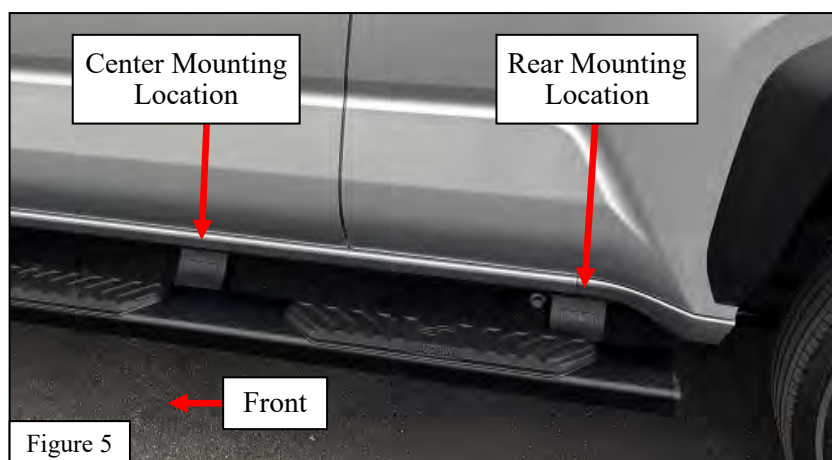
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3. Locate the front mounting holes on the driver side of the vehicle and remove the factory bolts. See **Figure 3**.
4. Loosely install the Driver Mounting Bracket “A” (**item 3**) using the M8 hardware (**items 12, 14, 15**). See **Figure 4**.



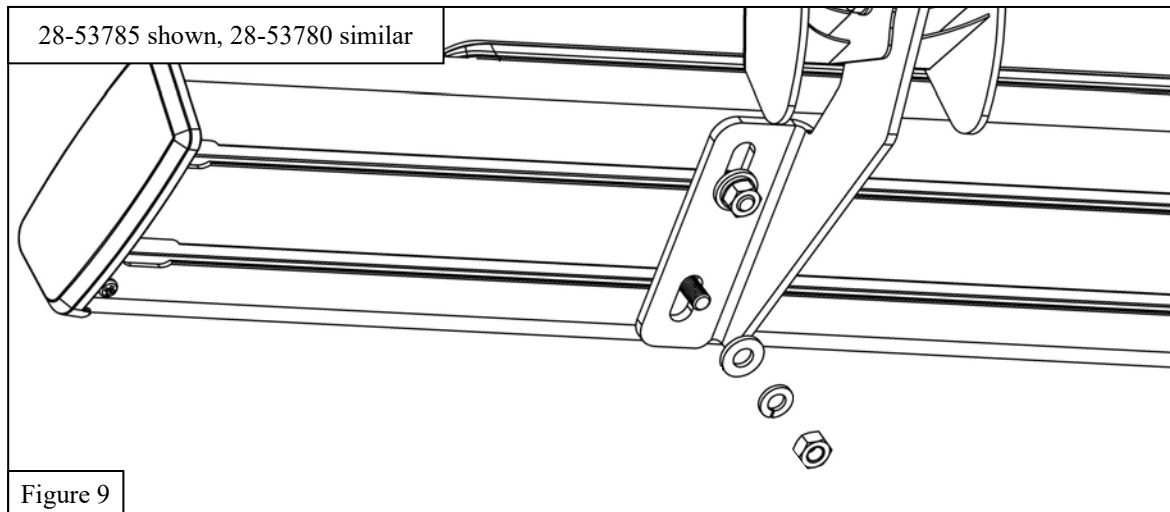
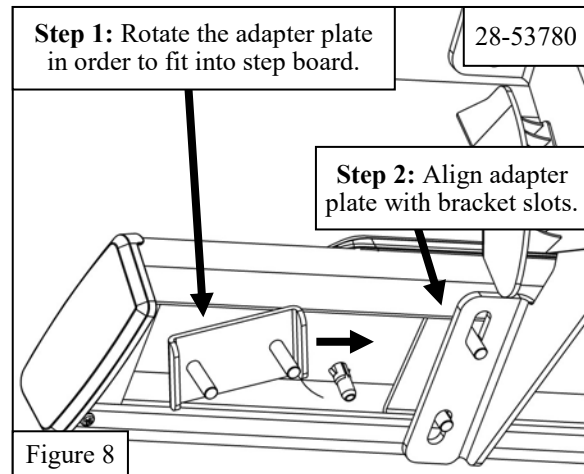
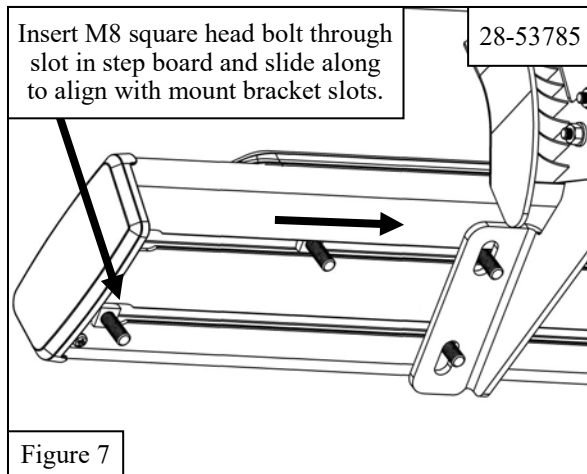
5. Remove the factory hardware from the center and rear mounting holes. See **Figure 5**.
6. Loosely install (1) Driver Mounting Bracket “B” (**item 5**) in the center mounting location using the M8 hardware (**items 12, 14, 15**). See **Figures 5 and 6**.
7. Loosely install (1) Driver Mounting Bracket “B” (**item 5**) in the rear mounting location using the M8 hardware (**items 12, 14, 15**). See **Figures 5 and 6**.



8. Loosely install the Step Bars (**items 1 and 2**) onto the mounting brackets.

For Part Number 28-53785: Locate (1) driver side step board (**item 1**) and (6) M8 square head bolts (**item 13**). Slide the M8 square head bolts through the slots underneath the step board and align with the previously installed mount brackets. Repeat for passenger side. See **Figure 7**. Loosely secure the step bars onto each mount bracket using (2) M8 hex nuts, (2) M8 split lock washers, and (2) M8 flat washers (**items 14-16**). See **Figure 9**.

For Part Number 28-53780: Locate (1) driver side step board (**item 1**) and (3) adapter plates (**item 8**). Insert the adapter plates into the step board and align with the previously installed mount brackets. Repeat for passenger side. See **Figure 8**. Loosely secure the step bars onto each mount bracket using (2) M8 hex nuts, (2) M8 split lock washers, and (2) M8 flat washers (**items 9-11**). See **Figure 9**.



9. Adjust and align as necessary the mounting brackets, step boards, and bracket covers and then tighten M8 hardware to 15-17 ft-lbs and M6 hardware to 5-7 ft-lbs.

INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

WESTIN

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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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