

**AIR LIFT**  
**PERFORMANCE**

## INSTALLATION GUIDE



**SUBARU IMPREZA, WRX/STI (GR),  
WRX/STI (VA), WRX (VB), BRZ,  
SCION FR-S AND TOYOTA 86/FT86**

**REAR APPLICATION** Kits 76501/76506

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

*Failure to read these instructions can result in an incorrect installation which could result in damage to the vehicle, minor to severe personal injury or death.*

## **Protect your Air Lift Performance Purchase by Completing your Warranty Registration**



Thank you for purchasing an Air Lift Performance product!  
Take a photo of your sales receipt and then scan the  
QR code to complete your online warranty registration.

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# Introduction

Air Lift Performance thanks you for purchasing the most complete, fully engineered high-performance air suspension made for the Subaru Impreza, WRX/STI (GR), WRX/STI (VA), WRX (VB), BRZ, Scion FR-S and Toyota 86/FT86. Read these installation instructions to correctly and safely set up the vehicle for a #lifeonair.

Air Lift assumes that the installer has the mechanical knowledge and ability to work on vehicle suspension systems and has basic tools necessary to complete a suspension replacement project. Special tools needed to complete the installation are noted on the System Overview page.

Air Lift reserves the right to make changes and improvements to its products and publications at any time. For the latest version of this manual, contact Air Lift Performance at **(800) 248-0892** or visit **[www.airliftperformance.com](http://www.airliftperformance.com)**.

An Air Lift Performance air management system is highly recommended for this product. Learn more at **[air-lift.co/productlines](http://air-lift.co/productlines)**.

## NOTATION EXPLANATION

Hazard notations appear in various locations in this publication. Information highlighted by one of these notations must be observed to help minimize risk of personal injury or possible improper installation, which may render the vehicle unsafe. Notes are used to help emphasize areas of procedural importance and provide helpful suggestions. The following definitions explain the use of these notations as they appear throughout this guide.



### DANGER

INDICATES IMMEDIATE HAZARDS WHICH WILL RESULT IN SEVERE PERSONAL INJURY OR DEATH.



### WARNING

INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN SEVERE PERSONAL INJURY OR DEATH.



### CAUTION

INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN DAMAGE TO THE VEHICLE OR MINOR PERSONAL INJURY.



### NOTE

Used to help emphasize areas of procedural importance and provide helpful suggestions.

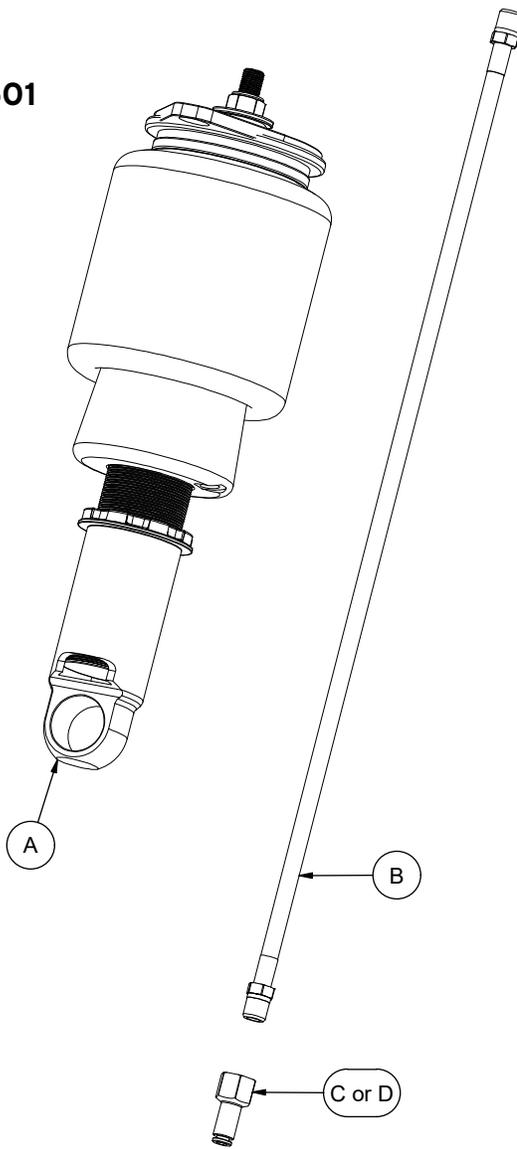


### TECH TIP

Used to provide helpful tips to ease the installation process.

# System Overview

76501



76506

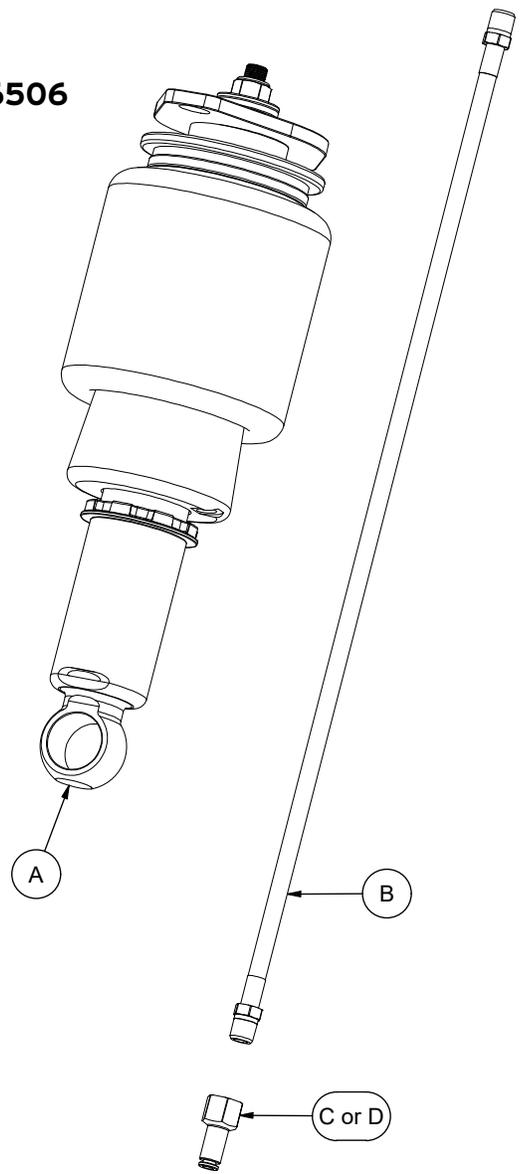


Fig. 1

## HARDWARE CONTENT

Item	Part #	Description	Qty
A	35711	STRUT ASSEMBLY, VA WRX/STI, RR	2
B	20997	LEADER LINE, 1/4" ID	2
C	21810	1/4" FNPT X 1/4" PTC FITTING, DOT	2
D	21987	1/4" FNPT X 3/8" PTC FITTING, DOT	2

Item	Part #	Description	Qty
A	35750	STRUT ASSEMBLY, BRZ, REAR	2
B	20997	LEADER LINE, 1/4" ID	2
C	21810	1/4" FNPT X 1/4" PTC FITTING, DOT	2
D	21987	1/4" FNPT X 3/8" PTC FITTING, DOT	2



Missing or damaged parts? Call Air Lift customer service at (800) 248-0892 for a replacement part.

# Install the System



## NOTES

See important safety notices on page 2.

## SECTION 1. PREPARE THE VEHICLE

1. Elevate and support the vehicle with a hoist or safety stands.
2. Remove the rear wheel and support the lower control arm with a jack. (Fig. 2)



Fig. 2

## SECTION 2. STOCK SUSPENSION REMOVAL

1. Remove the two nuts for the upper shock mount that are located in the storage compartment. (Fig. 3)

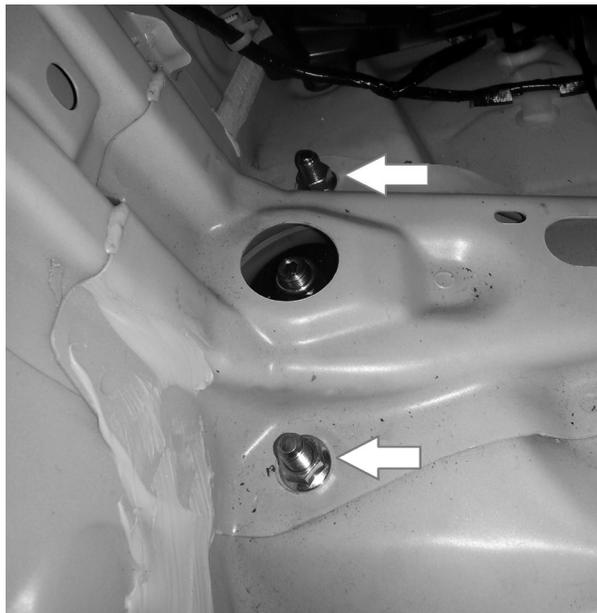


Fig. 3

- Remove the bolt for the lower shock mount and the sway bar end link to the lower control arm. (Figs. 4 & 5)

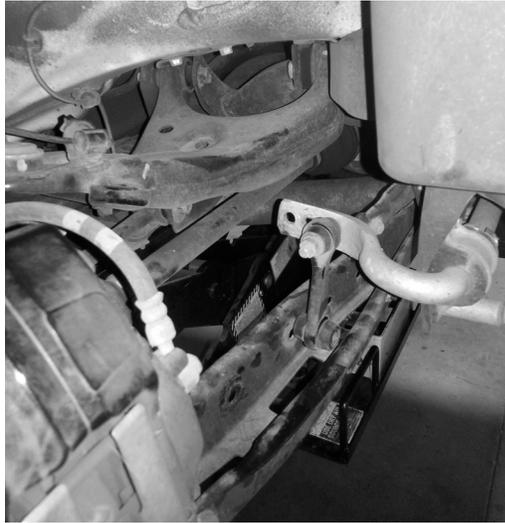


*Fig. 4*



*Fig. 5*

- Lower the jack and remove the rear shock from the vehicle. (Fig. 6)



*Fig. 6*

- For 2022+ BRZ model only** - Remove the inner fender liner. Trim the inner fender liner as shown by the white line in the photo. Reinstall the inner fender liner before continuing the suspension install. (Figs. 7 & 8)

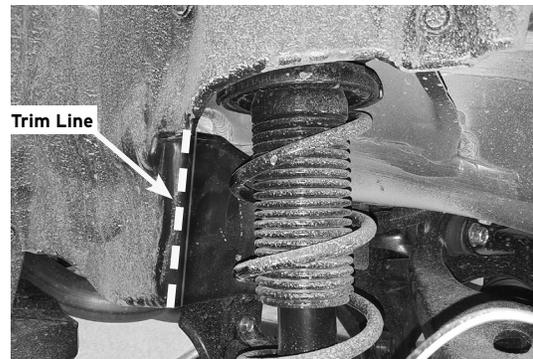


**CAUTION**

STEP 4 IS NECESSARY TO CREATE SUFFICIENT CLEARANCE FOR THE AIR SPRING. FAILING TO COMPLETE THIS STEP COULD CAUSE THE AIR SPRING TO RUB AND POTENTIALLY VOID THE WARRANTY.



*Fig. 7*



*Fig. 8*

## SECTION 3. INSTALL THE KIT COMPONENTS



### PLEASE READ - IMPORTANT INSTALLATION INFORMATION



**FOR COIL TO AIR UPGRADE KIT INSTALLATIONS ONLY:** Please refer to the included Coil to Air Upgrade Kit installation guide (MN-2000) for details on how to disassemble the coilovers and assemble the air springs.

Also refer to your control system installation guide to ensure the installation of your air suspension system is complete.

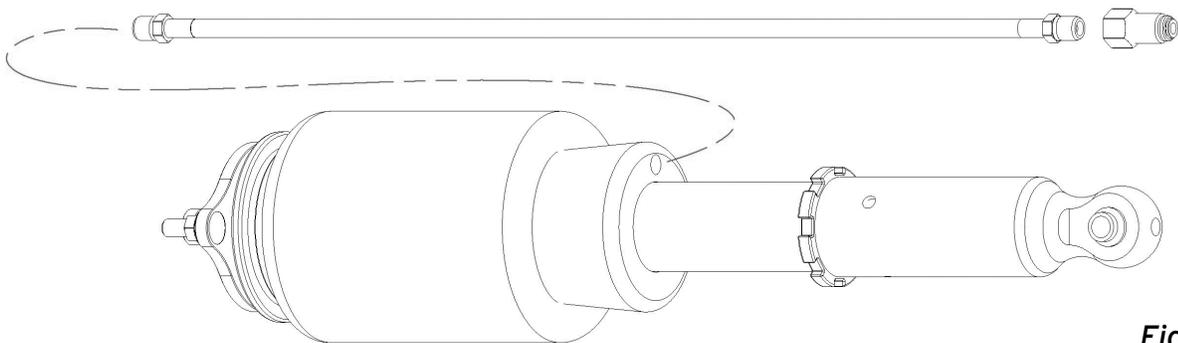


### NOTES

*All dampers come pre-set to even lengths, and locking collars are pre-tightened. It is always recommended to double-check that the dampers are the same length side to side, and the locking collars are tight.*

*Please refer to the User Guide included with the kit for any suspension setup adjustments.*

1. Begin by installing the leader line into the air spring. Tighten the appropriate fitting to the air line (1 3/4 turns beyond hand-tight). Tighten the leader line into the air spring 1 3/4 turns beyond hand-tight. (Fig. 9)



**Fig. 9**

2. Attach the strut to the chassis by bolting the upper mount to the strut tower. Tighten the nuts to 20Nm (15 lb.-ft.).

3. Insert the lower mount of the shock into the lower control arm with the leader line on the inboard side of the shock and reinstall the bolt. Do not torque at this time. (Fig. 10)

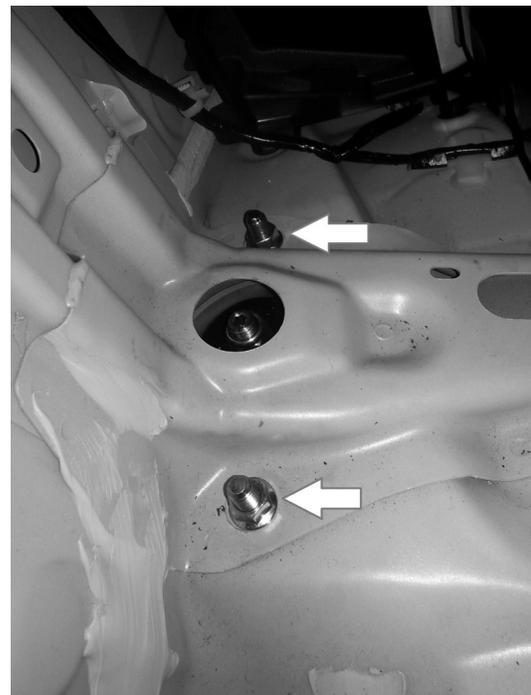


**Fig. 10**

4. Raise the jack while guiding the upper mount into the holes in the chassis. Then thread the nuts on to the upper mount from inside the storage compartment and torque to 30Nm (22 lb.-ft.). (Figs. 11 & 12)

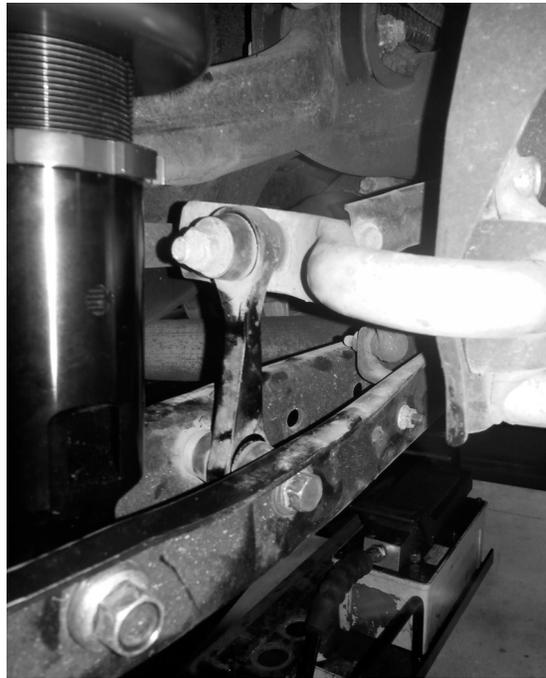


**Fig. 11**



**Fig. 12**

5. Reinstall the bolt through the sway bar end link to the lower control arm. (Fig. 13)



*Fig. 13*

6. Position the suspension at ride height and torque the lower shock mounting bolts and sway bar end link bolts at this time using the torque specification chart on page 10.

## **SECTION 4. ROUTE THE AIR LINES**



### **WARNING**

AFTER INSTALLATION, ENSURE ALL ORIGINAL EQUIPMENT VEHICLE SAFETY FEATURES ARE PROPERLY CALIBRATED BY A QUALIFIED TECHNICIAN. CHANGING VEHICLE HEIGHT MAY AFFECT FUNCTIONING OF SAFETY SENSORS AND CAMERAS.

1. Fully compress the suspension using a jack. With the suspension compressed, review the best routing for the air line that is clear of all suspension components and axle.
2. Routing should allow for the suspension to extend and steer without kinking, pulling the line tight or rubbing on other components. Following the brake line routing is often a good place to start. Check clearances to all other components.



### **PLEASE READ - IMPORTANT INSTALLATION INFORMATION**

Please refer to your control system installation guide for more details on air line routing and to ensure the installation of your air suspension system is complete.

## AFTER INITIAL INSTALLATION OF SLEEVE-STYLE DAMPERS



**CAUTION**

DO NOT CYCLE THE SUSPENSION WITH THE AIR LINE CONNECTED TO THE LEADER LINE WITHOUT FIRST ADDING AIR SPRING PRESSURE. DOING SO MAY CAUSE THE AIR SPRING TO IMPROPERLY INFLATE (FIG. 14). IT IS SAFE TO CYCLE THE SUSPENSION TO CHECK FOR CLEARANCES ETC. WITH THE LEADER LINE OPEN TO ATMOSPHERE (DISCONNECTED FROM AIR LINE).



**CAUTION**

BEFORE SETTING VEHICLE ON THE GROUND FOR THE FIRST TIME, IT IS VERY IMPORTANT TO INFLATE THE AIR SPRINGS TO AT LEAST 3.5BAR (50 PSI). THIS WILL PREVENT ANY POSSIBILITY OF THE AIR SPRING KICKING OUT AND CAUSING A LEAK (FIG. 15).

Fig. 14



Caused by cycling with air line attached without pressure. Remove air-line from spring to release vacuum and re-attach. Inflate to more than 3.5BAR (50 PSI) before lowering car to ground.  
**Do NOT drive!**

Fig. 15



Shows what spring looks like after lowering car to ground with less than 3.5BAR (50 PSI) and raising it with air pressure. **Do NOT drive!**

Fig. 16



Shows what spring looks like when installed correctly.

# Before Operating

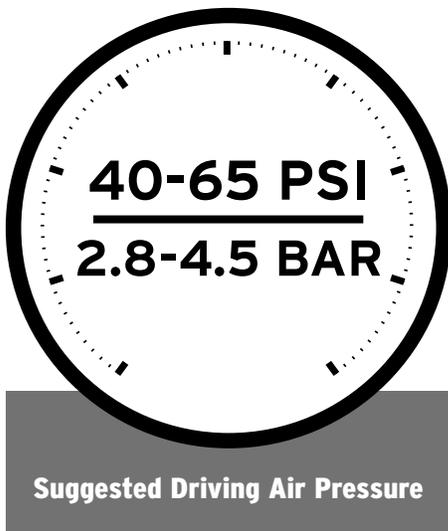
## SET THE RIDE HEIGHT

1. Refer to the User Guide supplied with this kit to set up the suspension.

Torque Specifications		
Location	Nm	lb.-ft.
Upper shock mount nuts	30	22
Lower shock mounting bolt (2015+ Subaru [VA] WRX/STI)	80	59
Lower shock mounting bolt (Subaru GR/BRZ/86)	120	89
Lower shock mounting bolt (Subaru WRX 22+ [VB])	85	63
Sway bar end link bolt	38	28
Wheel studs	*	*

\* See manufacturer's recommendation

2. Upon successful completion of the installation, follow these pressure requirements for the air springs.



### CAUTION

FAILURE TO MAINTAIN ADEQUATE MINIMUM PRESSURE (OR PRESSURE PROPORTIONAL TO LOAD) MAY RESULT IN EXCESSIVE BOTTOMING OUT AND **WILL VOID THE WARRANTY.**

## CHECK FOR BINDING



### CAUTION

MAKE SURE THE REAR WHEELS ARE STRAIGHT WHEN DEFLATING AND REINFLATING AIR SPRINGS.

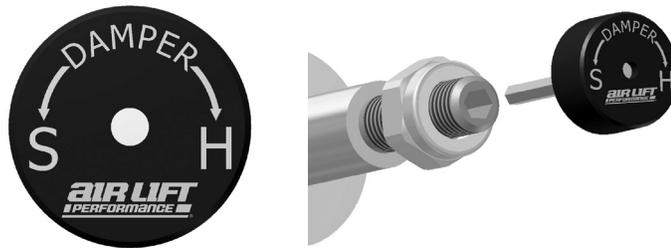
1. Inflate and deflate the system (do not exceed 8.6BAR [125 PSI]) to check for clearance or binding issues. With the air springs deflated, check clearances on everything so as not to pinch brake lines, vent tubes, etc. Clear lines if necessary.
2. Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and check all connections for leaks.

## INSTALLATION CHECKLIST

- Clearance** – Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and make sure there is at least 13mm (1/2") clearance from anything that might rub against the air spring. This should be checked with the air spring fully inflated and fully deflated.
- Leak** – Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and check all connections for leaks. All leaks must be eliminated before the vehicle is road-tested.
- Heat** – Be sure there is sufficient clearance from heat sources, at least 152mm (6") from air springs and air lines. If a heat shield was included in the kit, install it. If there is no heat shield, but one is required, call Air Lift customer service at **(800) 248-0892**.
- Fastener** – Recheck all bolts for proper torque.
- Road** – Inflate the air springs to recommended driving pressures (see previous page). Drive the vehicle 16km (10 miles) and recheck for clearance, loose fasteners, and air leaks.
- Operating instructions** – If professionally installed, the installer should review the operating instructions with the owner. Be sure to provide the owner with all paperwork that came with the kit.

## DAMPING ADJUSTMENT

1. The dampers in this kit have 32 settings, or “clicks,” of adjustable compression and rebound damping characteristics. Damping is changed through the damper rod using the supplied adjuster (example shown here) or a 3mm hex key (not included).



2. Turn the adjuster clockwise (H), and the damping settings are hardened, reducing oscillations and body motion. Turn the adjuster counterclockwise (S), and the damping is softened.
3. Each damper will need to be set after installation and your initial drive, as they are not pre-set. It may take multiple adjustments to dial in your ideal ride. A good starting point is in the middle at 16 clicks from full soft, then drive the vehicle and make adjustments either softer or stiffer.

For more information, refer to the user guide.

# Limited Warranty and Return Policy

Air Lift Company provides a limited warranty\* to the original purchaser of Air Lift Performance Air Suspension kits from the date of original purchase, that the products will be free from defects in workmanship and materials when used on cars and trucks as specified by Air Lift Company and under normal operating conditions, subject to the requirements and exclusions set forth in the full Limited Warranty and Return Policy.

\* Full Limited Warranty and Return Policy are available at [www.airliftperformance.com/warranty](http://www.airliftperformance.com/warranty) and are subject to change.

## WARRANTY REGISTRATION & CLAIMS

- To register your warranty, please visit <https://www.airliftperformance.com/support/warranty-registration/>
- To submit a warranty claim, please visit <https://www.airliftperformance.com/support/submit-warranty-claim/>



**Thank you for purchasing Air Lift Performance products!**

## Need Help?

Contact Air Lift Company Customer Service at (800) 248-0892 or +1 (517) 322-2144 for calls from outside the U.S. and Canada.



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