



FEL-PRO INSTALLATION TIPS

TIMING COVER

PRIOR TO INSTALLING THE SEAL apply a thin coat grease on the seal face.

IMPORTANT: Do not install any seal without break-in lubricant protection.

AFTER REMOVING TIMING COVER, CUT EXPOSED ENDS of the oil pan gasket, end seal or silicone rubber flush with the cylinder block using a sharp blade, remove front oil pan and seal.

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV, and oil. You may wish to use a degreaser.

PRIOR TO INSTALLATION check fit of cover gasket. If necessary, trim bottom ends of cover gasket flush with castings. Make certain to align the gasket holes with the casting holes.

PRIOR TO REINSTALLING COVER: Apply a 1/4" bead of silicone sealer to the exposed lip of the oil pan.

REINSTALL COVER TO ENGINE. Torque bolts evenly and slowly to OEM specifications. Now, apply a continuous bead of silicone sealer, filling in the joint where the timing cover and oil pan meet.

-Continued-



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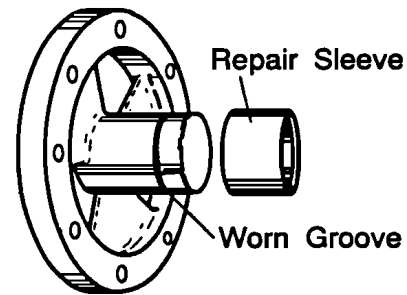
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-Continued-

GLEEVE 'N' SEAL®



CLEAN BALANCER SURFACE of all foreign material.

INSTALL SLEEVE: Apply a thin coat of locking compound to the neck of the balancer. Using a flat block, tap sleeve gently over the shaft until it bottoms.

REMOVE ALL SEALER from outer surface of sleeve.

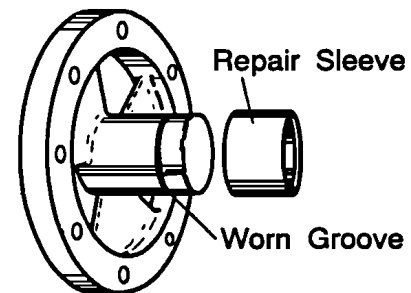
LUBRICATE OUTER SURFACE of sleeve and lip by applying a thin coat of grease or motor oil.

TO COMPLETE INSTALLATION, use standard pulley installation procedures and standard seal.

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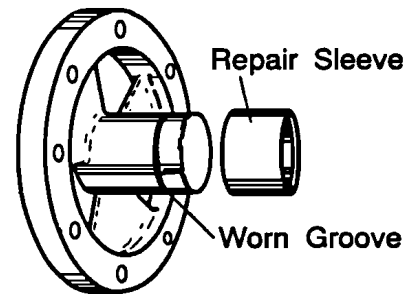
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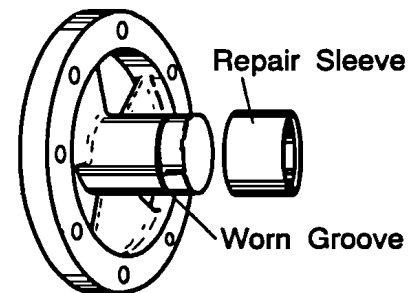
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