

PART NO. 72610

SPC PERFORMANCE®

Instruction Sheet PORSCHE FRONT OR REAR ADJUSTABLE ARMS

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions **BEFORE** installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise vehicle and support by frame/body so suspension hangs free.
2. Remove tire and wheel assembly.
3. If equipped with Litronic headlight angle sensor, disconnect sensor linkage from OE control arm.
4. Remove OE lower control arm per manufacturer's procedure.
5. Install SPC lower control arm. Tighten supplied ball joint nut to manufacturer's specification and loosely install bushing hardware and trailing arm to vertical bushing bolt.



WARNING: Tightening bushing fasteners with vehicle in raised position may cause premature bushing failure.

NOTE: For Models equipped with hydraulic bushings, hydraulic bushings must be pressed out of OE control arms and pressed into SPC arms. Or, trailing arms must be replaced with SPC #72630 or equivalent.

6. If equipped with Litronic headlight angle sensor, attach supplied sensor bracket to new control arm using supplied hardware and reattach sensor linkage to new bracket, see **Figure 1**.
NOTE: *Rear level bracket for xenon headlamps will NOT fit these arms.*
7. Reinstall tire and wheel assembly and lower vehicle.
8. With vehicle at normal ride height, tighten bushing fasteners to manufacturer's specification. It is suggested to set OE camber cam to middle of adjustment range before tightening.
9. If tight, loosen clamping fasteners on SPC control arm $\frac{1}{4}$ to $\frac{1}{2}$ turn (4x 13mm nuts – located on underside of control arm, see **Figure 2**.
10. Adjust camber to desired specification using adjuster bolt located on underside of control arm, see **Figure 2**.
11. When finished adjusting, torque clamping fasteners to **31 ft-lb [42 Nm]**.
12. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.

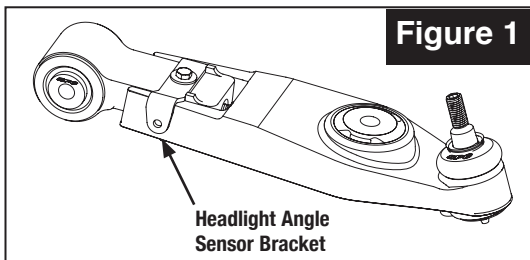


Figure 1

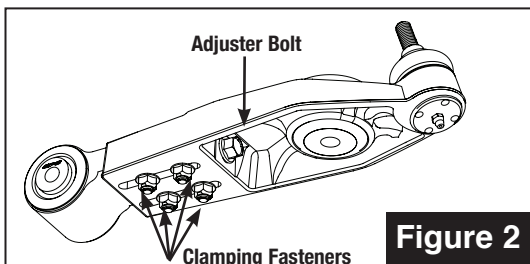


Figure 2



Specialty Products Company®

4045 Specialty Place • Longmont, CO 80504 • (303) 772-2103

www.specprod.com • Email: info@specprod.com • Toll Free Technical Hot Line: 1-800-525-6505

For warranty information go to: www.specprod.com/warranties