



FEL-PRO INSTALLATION TIPS

This intake manifold gasket features an improved two-piece design that increases the durability and sealing of the coolant ports. This two-piece design is intended to be used in place of the original one-piece design. RTV is provided for sealing the intake manifold end rails.

CLEAN MATING SURFACES of all foreign material and oil.

EXAMINE COOLANT PORT AREA OF MANIFOLD AND HEADS FOR PITTING. If pitting is excessive, resurface or replace castings. Although some Technician fill in the pits with epoxy, we recommend refinishing or replacing castings. Do not use RTV silicone to fill in the pits!

THESE GASKETS USE fold over tabs that point towards the cylinder head during assembly. These hang on the machined surface above the vacuum ports.

INSTALL SIDE RAIL GASKETS DRY WITHOUT SEALERS.

CREATE MANIFOLD END SEALS by applying a 1/4" dia. bead of RTV across front and rear ends of the block. Install manifold while RTV is still wet.

CLEAN ALL BOLTS with a wire brush.

SNUG BOLTS slowly by hand, two at a time, across from each other, to seat manifold down evenly.

TORQUE SPECIFICATION for 1998 application go to maximum of 16 ft. lbs. For 2000 application only go to 12 ft lbs.



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