



Bolt Torque Specs

Flywheel to Crank			Pressure Plate to Flywheel		
Bolt Dia.	Ft/Lbs.	NM	Bolt Dia.	Ft/Lbs.	NM
10mm x 1.0	65	88	8mm x 1.0	25	34
10mm x 1.25	65	88	8mm x 1.25	25	34
11mm x 1.50	65	88	10mm x 1.5	35	47
12mm x 1.0	73	100	5/16-18	20	27
7/16-20	65	88	5/16-24	20	27
1/2-20	70	94	3/8-16	35	47

IMPORTANT: Consult the vehicle service manual for the exact bolt torque specification.

NOTE: All torque values are based on the bolt shank diameter, not the bolt head size. Do not use an impact driver to tighten crankshaft and pressure plate bolts. Improper tightening can damage the bolts and may result in improper clamping force.

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