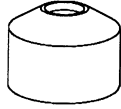




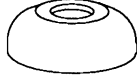
FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

VALVE STEM SEALS



Positive Intake



Umbrella Exhaust

Use the valve stem seals included in this set for the applications indicated.

REMOVE SPRING ASSEMBLIES, KEEPERS and old valve stem seals.

REMOVE BURRS (IF ANY) FROM VALVE STEMS. Use a fine stone or crocus cloth. Clean stems thoroughly to remove all abrasives or dust particles. Lubricate lightly.

INSTALL NEW SEALS.

POSTIVE GUIDE SEAL: Trim plastic installation sleeve so it extends 1/16" below the keeper groove. Place sleeve on valve stem.

-continued-

Carefully start valve stem seal over sleeve. Push seal down on seal body until it nests snugly over valve guide.

Remove plastic installation sleeve and reuse for installing remaining seals.

UMBRELLA TYPE SEAL: Start valve stem seal over valve stem and push seal down on seal body until it touches top of valve stem guide or "boss". The seal will find its proper position on the stem once the engine starts.

REPLACE VALVE SPRING ASSEMBLIES. Compress springs just enough to install keepers. **IMPORTANT:** Excessive compression can result in spring retainer damaging valve stem seal. Release spring carefully.



"Where Sealing is a Science"

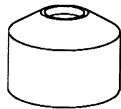
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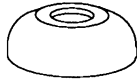
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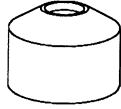
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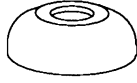
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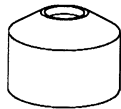
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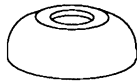
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