

CLEAN ALL BOLT THREADS by using a wire brush. Lubricate the underside of **every** bolt head with oil. Determine which bolts extend into the coolant passages. Those **entering** the coolant passages require a pliable non-hardening sealer on the threads. Those bolts not **entering** the coolant passages require oil on the threads.

ATTACHED AND ALIGN GASKET(S) FOLLOWING ANY DIRECTIONAL MARKINGS SHOWN ON THE GASKET. If no markings exist, simply install the gasket by matching the gasket to engine deck surface.

FIBER FACED GASKET(S) are to be installed dry
METAL FACED GASKET(S) require a thin even coat of sealer, to be applied to the metal side(s) of the gasket.

REINSTALL CYLINDER HEAD(S) TO ENGINE. Torque securely to OEM specifications.

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FEL-PRO INSTALLATION TIPS

HEAD GASKET



No holes in cylinder block or with 1 end hole, use 8180 PT-2



Holes in cylinder block, use 8523 PT.

IMPORTANT: There are 2 series of coolant configuration for the 427 and 454 C.I.D. engines. Only use head gasket 8523 PT on the engine blocks **having** the 3 additional coolant holes. Engine block **not having** the extra coolant holes can only use head gasket 8180 PT-2.

CLEAR MATING SURFACES of all foreign materials. You may wish to use a degreaser.

CHECK HEAD AND BLOCK for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

CLEAN ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

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