



INSTALLATION
DIFFICULTY
RATING





POWER FLOW AIR INTAKE SYSTEM

Part Number: PF2013 / PF2013C

Installation Instructions

YEAR	MAKE	MODEL	ENGINE
2024-2025	TOYOTA	TACOMA	L4-2.4L TURBO

PARTS INCLUDED



ITEM	QTY	PART NO.	DESCRIPTION
A	1	X-15231	ROTO-MOLDED INTAKE TUBE
B	1	X-11185	2024 TACOMA HEAT SHIELD
C	1	X-6049	VELOCITY STACK 3.75" X 5.00"
D	1	X-1051	5.00" AIR FILTER
E	1	X-3229	3.75" HUMP HOSE
F	1	X-3245	3.50"-2.75" STEPPED DOUBLE HUMP HOSE
G	3	X-4005	SAE 056 CLAMP 3 1/16" - 4" MAX OD
H	1	X-4003	SAE 044 CLAMP 2 5/16" - 3 1/4" MAX OD
I	4	X-6056	M6 X M12 S.S. HEX CAP SCREW
J	2	X-6047	M4-.7 X 10 BUTTON HEAD SCREW
K	34"	X-6113	BULB TRIM

TOOLS REQUIRED

Ratcheting Wrench

10mm Socket

12mm Socket

5mm Hex Wrench

Needle Nose Pliers

Flat Head Screwdriver

BEFORE YOU BEGIN

Please check the list of parts included and report any defective or missing parts to the authorized Injen dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation, please contact your Injen Technology dealer. ***Installation DOES require some mechanical skills. A qualified mechanic is always recommended.***

This product includes a Limited Lifetime Warranty to the original purchaser against defects in material and workmanship on all Injen intake systems excluding the filter element. Any and all warranty coverage is limited to the repair or replacement of the defective part only, at Injen Technology's discretion. The warranty does not cover incidental or consequential damages, nor does it cover the cost of installation or removal of the defective part or its replacement. Proof of purchase is required.

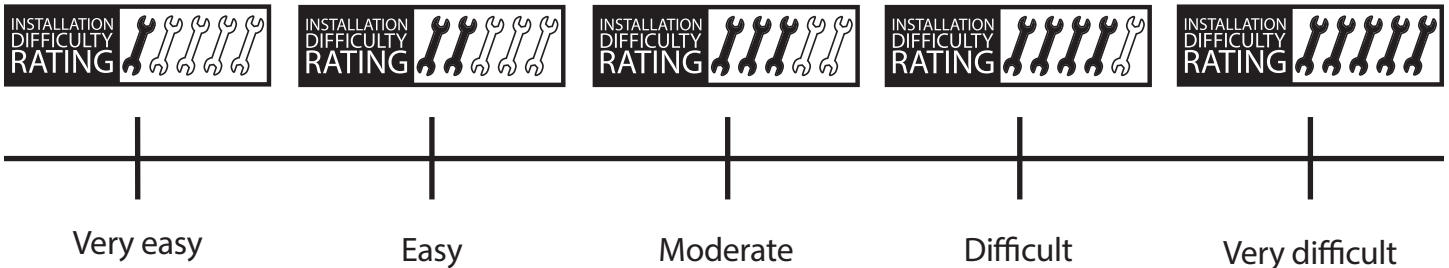
Do not attempt to install the intake system while the engine is hot. Severe burn could result from touching hot engine components.

WARNING: Failure to follow installation instructions and not using the provided hardware may damage the intake system, engine, or components of either.

CARB Note: Injen intake systems are street legal in most states unless the state is adopting to California Emissions standards. States that have adopted California emission standards include: Arizona, California, Connecticut, District of Columbia, Maine, Maryland, Massachusetts, New Jersey, New Mexico, New York, Oregon, Pennsylvania, Rhode Island, Vermont, and Washington. These states will require a California Air Resource Board Executive Order Number (CARB E.O.) for the legal use of an Injen intake system in your vehicle for use on public roads or highways. Otherwise, the vehicle will be considered "Legal in California only for racing vehicles competition use only, which may never be used upon a public street or highway." Please keep your factory air intake system for any future on-road use.

Note: It is always recommended to disconnect your battery before disconnecting any sensors.

DIFFICULTY RATINGS



FILTER MAINTENANCE

SuperNano-Web Dry Air Filter (Blue Media)	8-Layer Oiled Cotton Gauze Air Filter (Red Media)
Do not use water or filter oil to clean!	Injen Technology's Oiled Filter Restore Kit (P/N: X-1030) is recommended for cleaning and maintenance.
You can use a vacuum cleaner or compressed air to clean.	Use the cleaning solution or water to wash out the filter element, then use Injen's Proprietary Filter Oil to re-oil the element. The amount of oil to use in grams is provided on the product page for the filter at https://injen.com . Let sit for 24 hrs for the oil to completely saturate the cotton gauze media.
If you're using a vacuum cleaner, follow the direction of the pleats on the outside of the filter element.	
If you're using compressed air, make sure it never exceeds 25 PSI. Use a blower from the inside of the element towards the outside, following the direction of the pleats.	



1. Factory intake system.



2. Remove factory air scoop.



3. Disconnect MAF sensor connector.



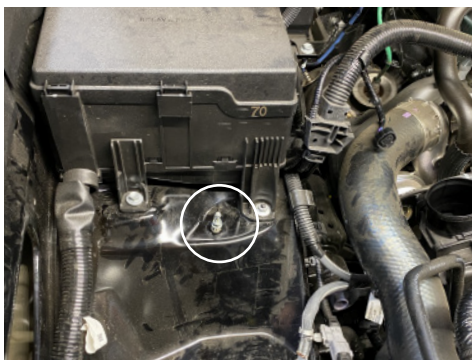
4. Unbolt MAF and remove from factory intake.



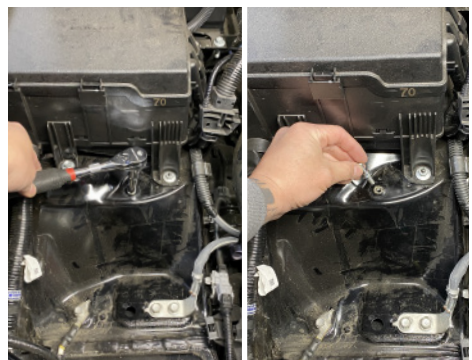
5. Loosen clamps and remove factory intake tube.



6. Remove factory air box by applying some force while pulling up on assembly.



7. Locate factory upper air box mounting stud.



8. Using a 10mm socket, unbolt and remove factory upper air box mounting stud and save for use later.



9. Locate factory chassis ground.



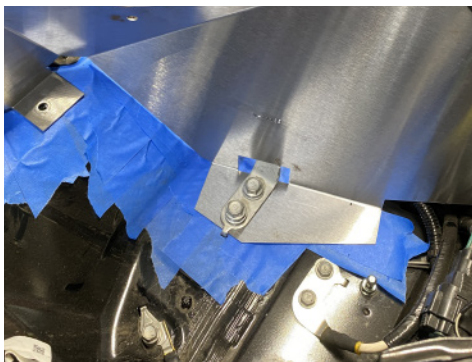
10. Using a 12mm socket, loosen and remove bolts to disconnect the chassis ground. Save bolts for use later.



11. Install provided rubber bulb trim to heat shield. Trim excess material as needed.



12. Feed chassis ground through opening at the bottom of the heat shield.



13. Secure and tighten chassis ground to heat shield using factory mounting bolts.



14. Install velocity stack through air filter side of heat shield.



15. Bolt velocity stack to heat shield using the (4) provided 12mm hex bolts through intake tube side of heat shield.



16. Install 3.75" hump hose to velocity stack/heat shield assembly and secure hose clamp.



17. Install 3.50"-2.75" stepped double hump hose to turbo inlet and secure hose clamp.



18. Install and secure MAF sensor to PF2013 intake tube using the (2) button head screws provided.



19. Reconnect the MAF sensor connector.



20. Install and secure intake tube.



21. Bolt factory upper mounting stud (saved from figure 8) to heat shield.



22. Install air filter and secure to assembly.



23. Reinstall factory air scoop.



24. Secure using factory push pins.



25. Ensure all bolts, hoses, and clamps are properly secured.

CONGRATULATIONS! You have just completed the installation of this intake system. Periodically, check the alignment of the intake, normal wear and tear can cause nuts and bolts to come loose. Note: Check clearance and adjust if needed! Failure to check the alignment and adjust the intake can cause damage that will void the warranty. Injen Technology is not responsible for any damages caused by/from improper installation.