



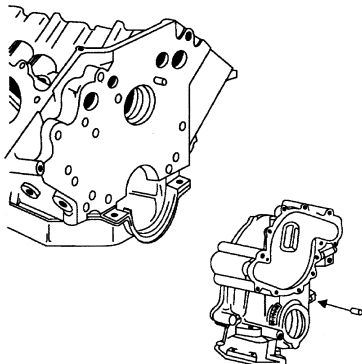
FEL-PRO INSTALLATION TIPS

TIMING COVER SEALS

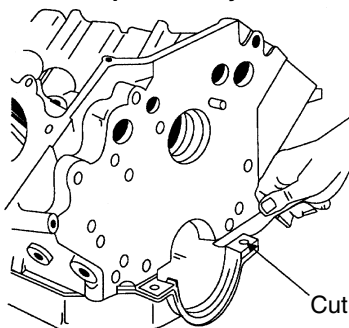
PRIOR TO INSTALLING THE SEAL apply a thin coat of grease on the seal face.

IMPORTANT: Do not install any seal without break-in lubricant protection.

TIMING COVER



Remove lower dowel pin from cylinder block.



AFTER REMOVING TIMING COVER, CUT EXPOSED ENDS of the oil pan gasket flush with the cylinder block using a sharp blade, remove front oil pan end seal.

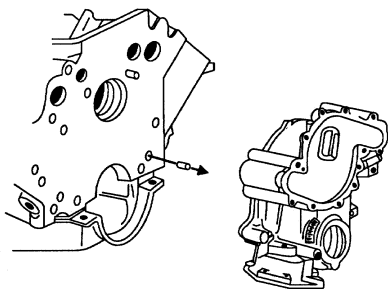
CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

PRIOR TO INSTALLATION check fit of cover gasket and oil pan segment(s). If necessary, trim bottom ends of cover gasket and oil pan segments flush with castings. Make certain to align the gasket holes with the casting holes.

ATTACH AND ALIGN GASKET AND SEGMENTS: Apply quick-drying adhesive sparingly in several places on the engine casting or block. Attach gasket(s) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

PRIOR TO REINSTALLATION COVER: Apply a 1/8" bead of RTV Black silicone sealer to the oil pan to block and seal to segment(s) intersections.

REINSTALL OIL PAN ENGINE. Align cover with upper dowel pin. Now install lower dowel pin. Torque bolts evenly and slowly to 20-30 ft. lbs.



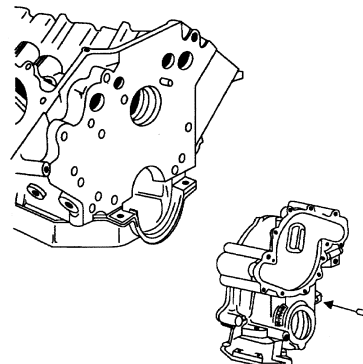
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TIMING COVER SEALS

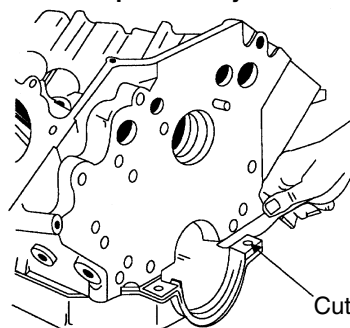
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