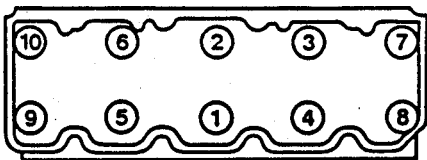


IMPORTANT: Consult the latest OEM torque specifications as changes may have taken place since this printing.

HEAD BOLTS



TORQUE SPECIFICATIONS: Follow sequence shown in illustration, torque all **bolts** in the following steps:

Torque to 25 ft. lbs. (34Nm.).

Torque to 50 ft. lbs. (68 Nm.).

Torque to 50 ft. lbs. (68 Nm.).

Finally, tighten an additional 90°.

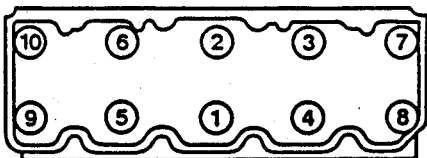
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- Continued -

IMPORTANT: Consult the latest OEM torque specifications as changes may have taken place since this printing.

HEAD BOLTS



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- Continued -

FIT®

FEL-PRO INSTALLATION TIPS

HEAD GASKET

CLEAN MATING SURFACES of all foreign materials.

CHECK HEAD AND BLOCK for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

CLEAR ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

PREPARE HEAD BLOTS: Lubricate the underside of **every** bolt head with oil. Determine which bolts extend into the coolant passages. Those **entering** the coolant passages require a Pliable non-hardening sealer on the threads. Those bolts **not entering** the coolant passages require oil on the threads.

IF BOLTS have a sealant pre-applied to the threads and underside of bolt head, simply install the bolts. **ADDITIONAL SEALANT/OIL IS NOT REQUIRED.**

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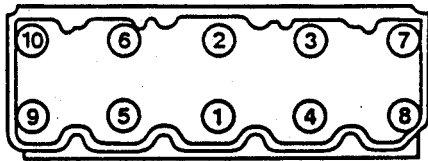
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Cut to 4 X 5.25

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HEAD BOLTS



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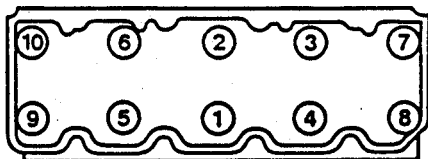
Torque to 50 ft. lbs. (68 Nm.).

Torque to 50 ft. lbs. (68 Nm.).

Finally, tighten an additional 90°.

IMPORTANT: Consult the latest OEM torque specifications as changes may have taken place since this printing.

HEAD BOLTS



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Torque to 25 ft. lbs. (34Nm.).

Torque to 50 ft. lbs. (68 Nm.).

Torque to 50 ft. lbs. (68 Nm.).

Finally, tighten an additional 90°.



FEL-PRO INSTALLATION TIPS

HEAD GASKET

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