



INSTALLATION GUIDE

LOWER AND LIFTING BLOCKS

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THANK YOU

Thank you for choosing our high quality Belltech product. We have spent a great deal of time developing our line of products so that you will receive maximum performance with minimal difficulty during installation. Soon your vehicle will be on the road looking and feeling much improved.

Please take a moment to read all instructions and warnings prior to installation of your new Belltech product and before operating your vehicle. If you have any questions or concerns regarding any step in the installation process, please do not hesitate to call or email our customer support specialists who are trained to help you through any portion of this process.

Before You Begin:

It is of the utmost importance that you confirm all of the components listed on the parts list is in the kit. You can find this list located on the last page(s) of your instructions. Do not begin installation if any part is missing. Instead, please call our Belltech customer service specialists.

Belltech Customer Support:

Phone: 1-800-445-3767

Email: info@belltech.com

Safety Information:

Warning: Do not work under a vehicle supported only by a jack. Place support stands securely under the vehicle in the manufacturer's specified locations unless otherwise instructed.

Proper use of safety equipment and eye/face/hand protection is absolutely necessary when performing any of the following instructions.

We strive for an exceptional experience for all our valued customers. If for any reason you need assistance with your Belltech products, please do not return the product to the store you purchased from, but rather call our dedicated customer service experts, from 7am to 5pm PST.

We recommend that a qualified mechanic, at a properly equipped facility, perform this installation.

It is very helpful to have an assistant available during installation.

Before Driving Your Vehicle:

It is important to double check all brake hoses, cables, and other components to be sure there is no interference. You must also check for wheel/tire to chassis/body interference. If any issues are found, review your installation instructions to be sure no steps were missed and any problems are corrected.

Make sure your vehicle is aligned immediately following installation.

Check all hardware and re-torque at intervals for the first 10, 100, and 1000 miles.

Some of Belltech's products are designed to improve your vehicle's off-road performance. Leveling/lifting your vehicle may result in an altered center of gravity. It is crucial to use extreme care when operating your vehicle to prevent rollover and/or loss of control.

Any changes in your vehicle's suspension may result in transformed handleability. Please test-drive your vehicle in a remote location so you can become accustomed to the revised driving characteristics.

Perform headlight check and adjustment.

Failure to drive any modified vehicle in a safe manner may result in harm or death.

Never operate your modified vehicle under the influence of drugs, alcohol, or lack of adequate sleep.

Always wear your seatbelt.

**DIFFICULTY:****INSTALLATION TIME:**

1.5 Hours

RECOMMENDED TOOLS:

- Properly rated floor jack
- Support stands
- Wheel chocks
- Metric and standard socket wrench set
- Metric and standard wrench set
- Tape measure
- Marking pen
- Safety glasses
- Torque wrench



Technician reminder:

A Load Sensing Proportioning Valve (LSPV) controls the appropriate braking pressure for the rear wheels based on the load level to prevent unnecessary wheel lock-up.

When lowering any vehicle equipped with a rear LSPV, the valve must be re-adjusted to the manufacturer's specifications for proper braking. We advise having the work performed by a qualified service facility.

INSTALLATION PREPARATION:

Before beginning the installation process, measure the hub to fender heights for your vehicle and record them in the "Before" section. After your vehicle has been modified, record the new measurements in the "After" section. This way, you can compare the resulting height to the original. When taking the measurements, measure vertically from the center of the wheel to the inner edge of the fender.

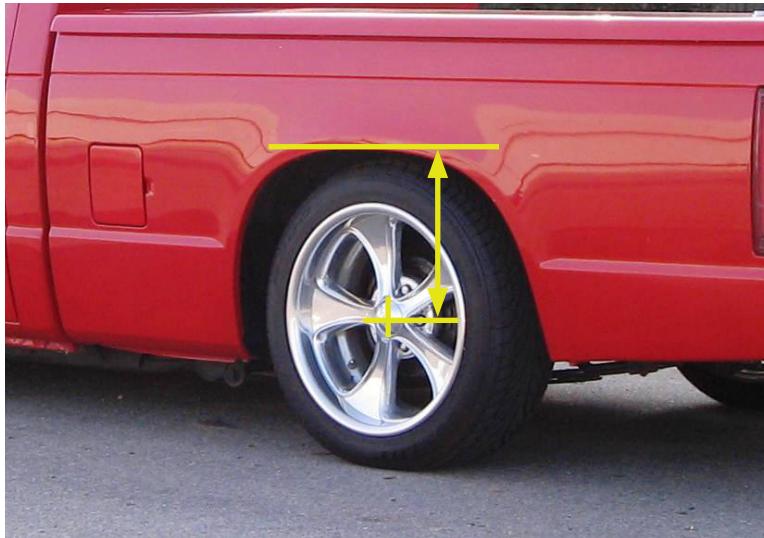
Before:

LF: _____

RF: _____

LR: _____

RR: _____

**After:**

LF: _____

RF: _____

LR: _____

RR: _____

JACKING, SUPPORTING, AND PREPARING THE VEHICLE

1. Park your vehicle on a smooth, level, concrete or seasoned asphalt surface.
2. Block the front wheels of the vehicle using wheel chocks. Make sure the vehicle's transmission is in "PARK" (automatic) or 1st gear (manual).
3. Activate the parking brake.
4. Break loose, but do not spin the wheel lug nuts to ease in removal when the wheels are in the air.
5. Lift the rear of the vehicle off the ground using a properly rated floor jack. Lift the vehicle so the rear tires are approximately 6-8 inches off the ground.
6. Place support stands rated for the vehicle's weight. The stands should be positioned in the factory specified locations (Refer to owner's manual). Prior to lowering the vehicle onto stands, make sure the support stands will contact the chassis. It is very important that the vehicle is properly supported to prevent any harm to one's self or to the vehicle.
7. Lower the vehicle slowly onto the stands.
8. Remove the rear wheels.



Technician reminder:

Never work under a vehicle supported only by a jack. It is necessary to place support stands securely under the vehicle in the manufacturer's specified locations unless otherwise instructed.



Technician reminder:

Do not place support stands under the axle as it must be raised and lowered during installation. Place support stands under the frame rails only.

BELLTECH BLOCK INSTALLATION

1. After the vehicle is on the stands, and the tension is off the leaf spring assemblies, keep the floor jack under the axle housing to support it.

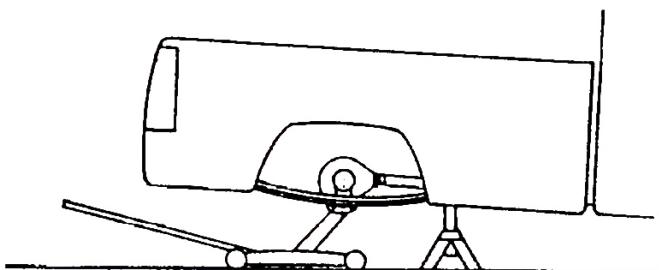


FIGURE A

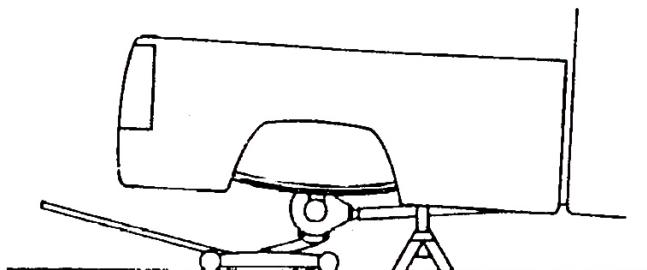
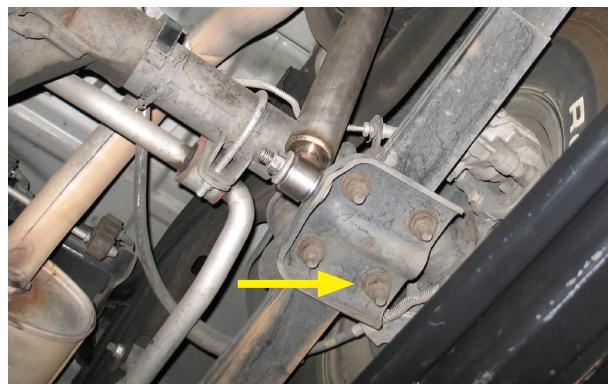
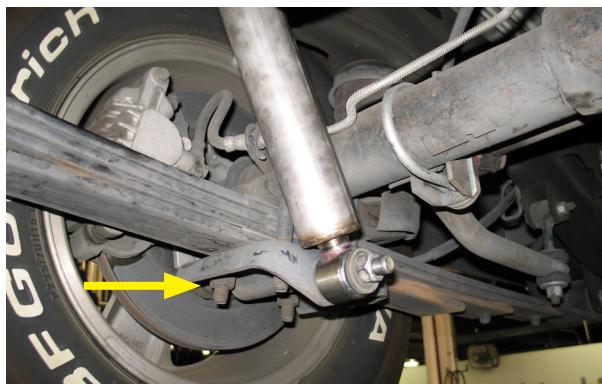


FIGURE B

2. Remove the original U-bolt nuts to detach the bolts from the axle housing.



3. If the axle housing is above the leaf springs (Figure A) slowly raise the jack to create space between the leaf spring and the axle.
4. If the axle housing is below the leaf springs (Figure B) slowly lower the jack to create space between the leaf spring and the axle.
5. With working space achieved, the lowering or lift block can be placed between the leaf spring and the axle housing.
6. Reference Figures C and D. Ensure the spring center bolt #5 locates itself in the recess on the block. The centering pin cast into block #4 locates itself into the centering hole on the spring perch in the axle housing #1.

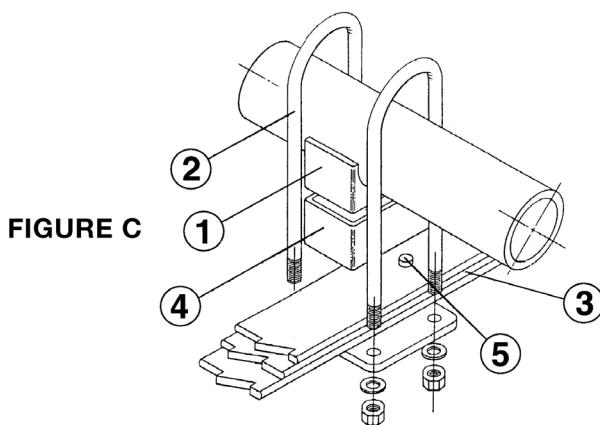


FIGURE C

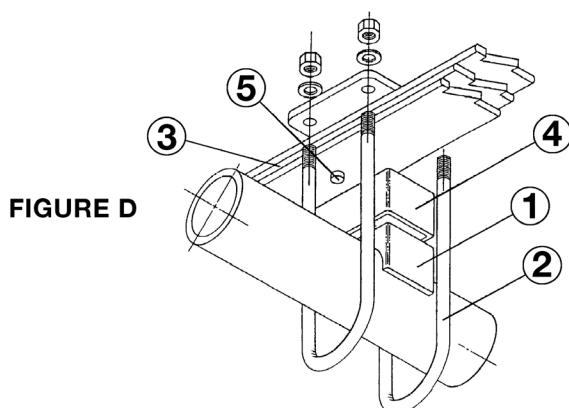


FIGURE D

BELLTECH BLOCK INSTALLATION CONTINUED

7. With the blocks in place, lower the floor jack so the weight of the axle is on the blocks and leaf springs. For lift blocks, raise the floor jack to push the blocks and springs together.
8. Attach the Belltech U-bolts #2 as shown. Fasten the bolts with the supplied washers and Nyloc nuts. Torque to 80 ft lbs.

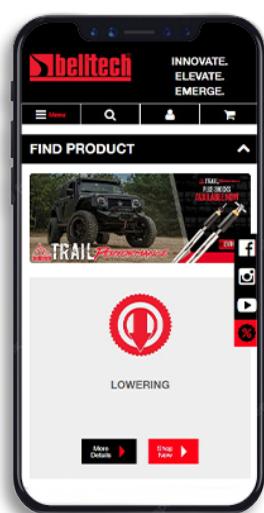


FINALIZING THE INSTALLATION

9. Mount the wheels and tighten the lug nuts.
10. Lift the vehicle and remove the support stands.
11. Carefully lower the vehicle onto the flat ground.
12. Torque the lug nuts.
13. Check that all components and fasteners have been properly installed and torqued.
14. Read and perform all tasks in the “Before Driving Your Vehicle” section of page 1 of your instructions.

THANK YOU FOR CHOOSING BELLTECH.

You are now a part of the Belltech family and we are eager to catch a glimpse of your newly modified vehicle. Give us a shout out and let us know how much you love our product. Don't forget, we offer other Belltech related merchandise for you and your vehicle on our website www.belltech.com



belltechsuspension



Belltech Suspension



@belltechsuspension

If you have any questions, concerns, or warranty related issues regarding your Belltech product, please call or email our experienced customer service specialists.

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