

INSTALLATION INSTRUCTIONS

SOFT ROLL TONNEAU COVER



APPLICATION: NO UTILITY TRACK AND UTILITY TRACK VEHICLES

PART NUMBER: 19-14165, 19-10285, 19-14095

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	ROLL UP COVER	10MM SOCKET
2	1	DRIVER SIDE RAIL	#2 PHILLIPS SCREWDRIVER
3	1	PASSENGER SIDE RAIL	RATCHET
4	6	BEDSIDE CLAMPS	TORQUE WRENCH
5	1	FOAM SEAL	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

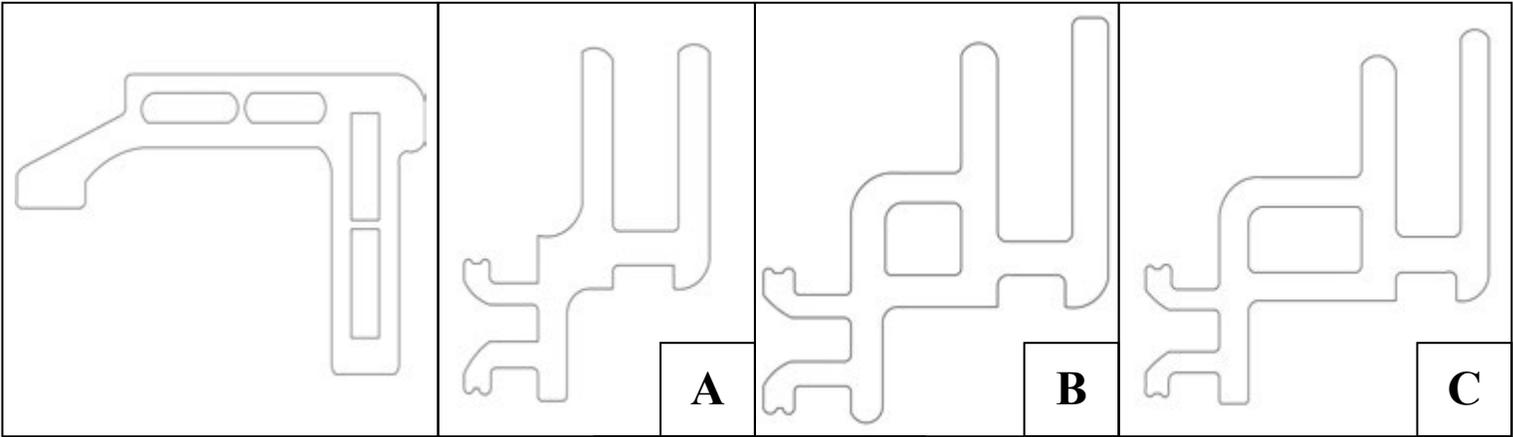


Bedside Clamps will vary in appearance depending on the application/ part number (See Next Page)

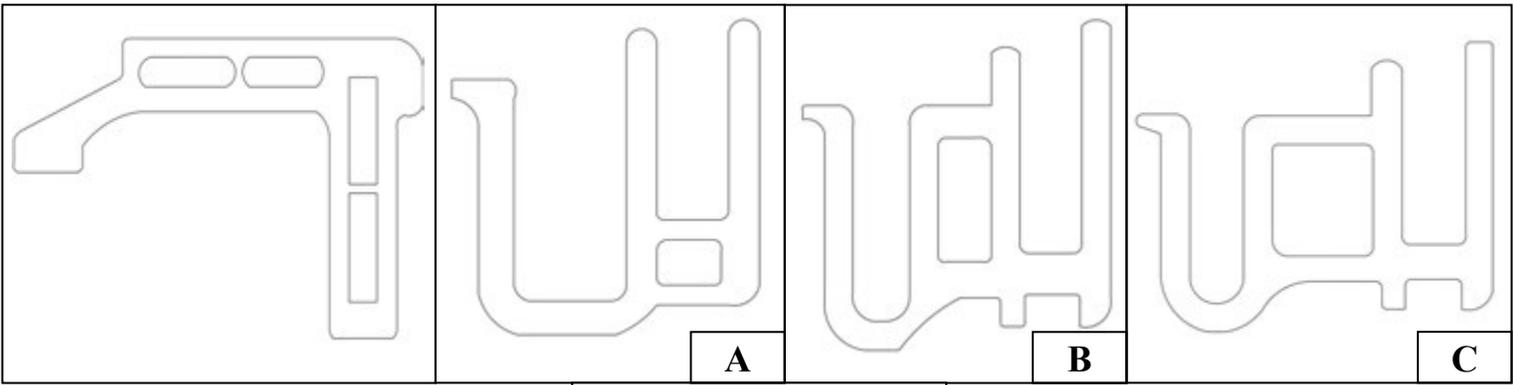
PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation. **Failure to identify damage before installation could lead to a rejection of any claim.**

Different vehicles use different Bedside Clamp shapes

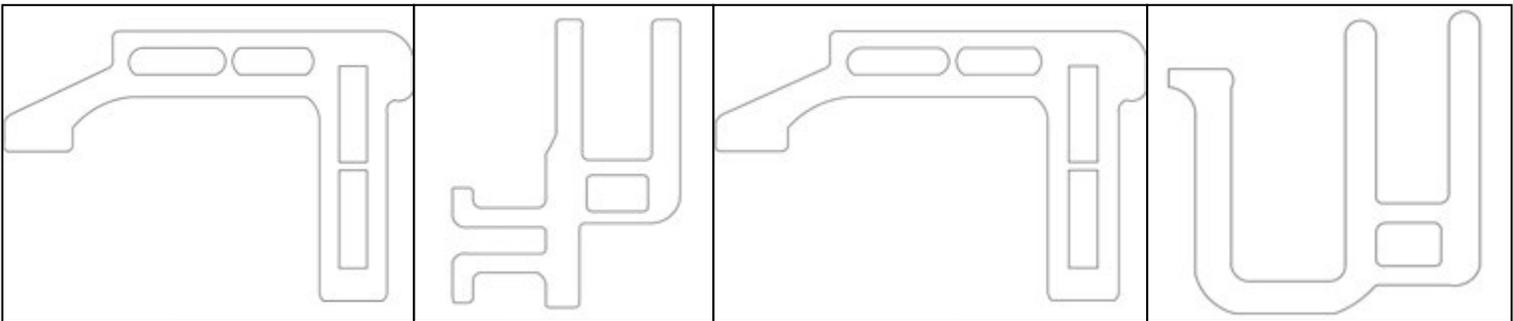


Clamps For Utility Tracks



Clamps For No Utility Tracks

PART #
19-14165



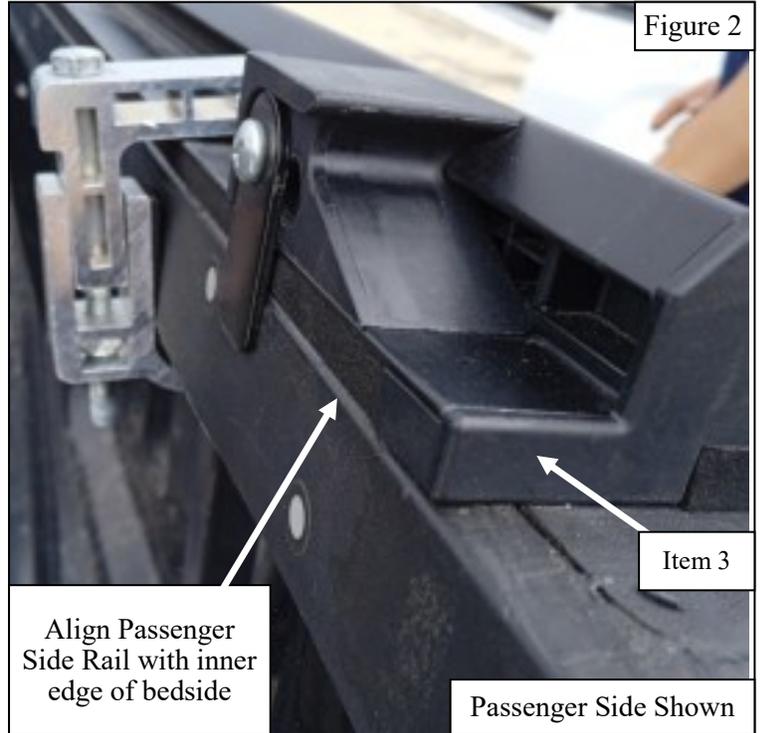
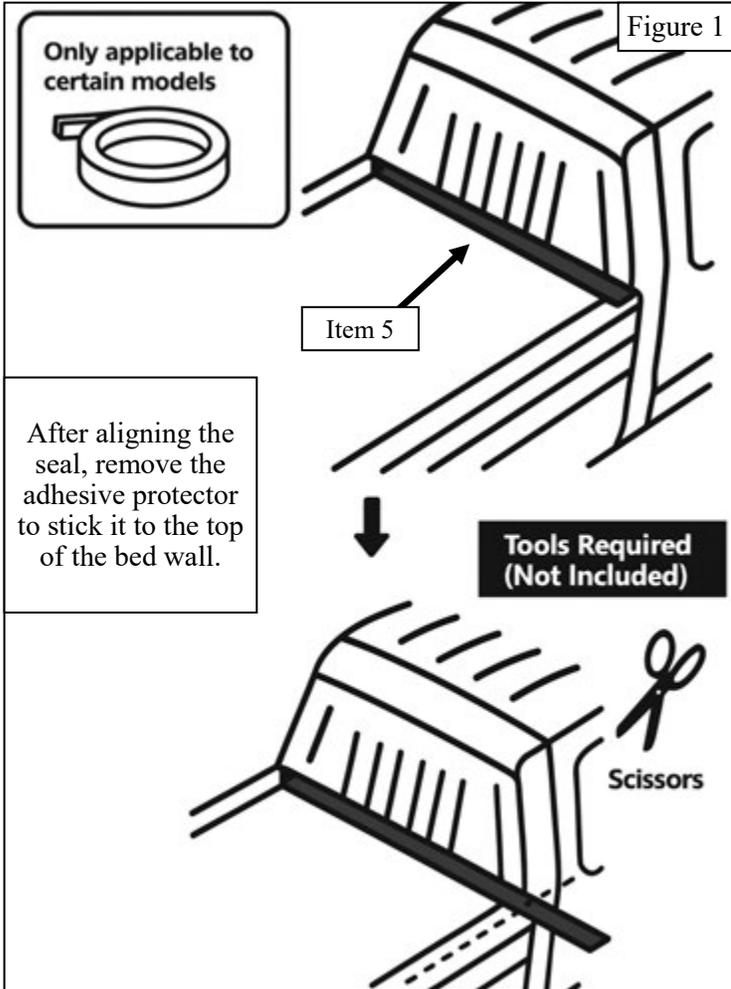
Clamps For Utility Tracks

PART #
19-10285
19-14095

Clamps For No Utility Tracks

2. Clean the top of the front bed wall with alcohol before applying any seal. Remove the adhesive then apply the Foam Seal (**Item 5**) to the top edge of the front bed wall of the truck as shown in the image below (**Figure 1**).
3. Starting with the Driver Side Rail (**Item 2**), align the rail so that the side closest to the tailgate is lined up with the edge of the wall. (**Figures 2-5, 10 and 13**).

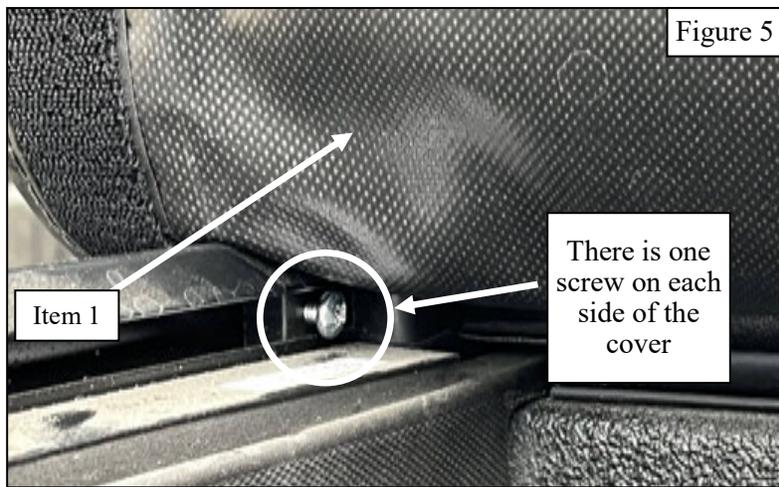
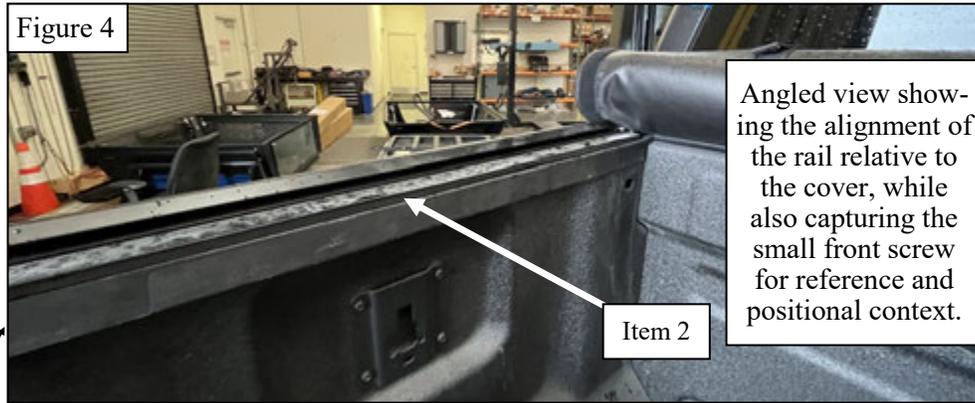
NOTE: All images show the Driver Side, unless stated otherwise.



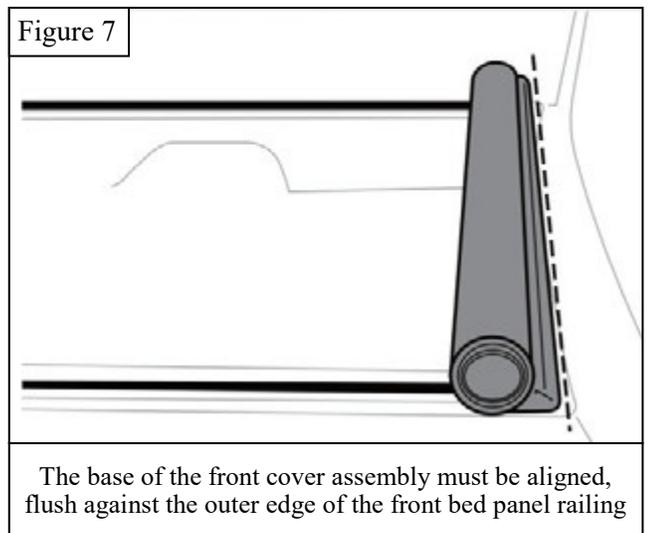
Similar bed shown
(No rails shown)
Procedure Is The Same



- Attach the Soft Roll Cover (**Item 1**) to the end closest to the front by using a #2 Phillips Screwdriver to connect the roll cover to the rail (**Figure 5**).
- Proceed to do this process for the Passenger Side Rail (**Item 3**). When both sides are completed and the cover is attached, it will look like the image below (**Figures 4-7**).

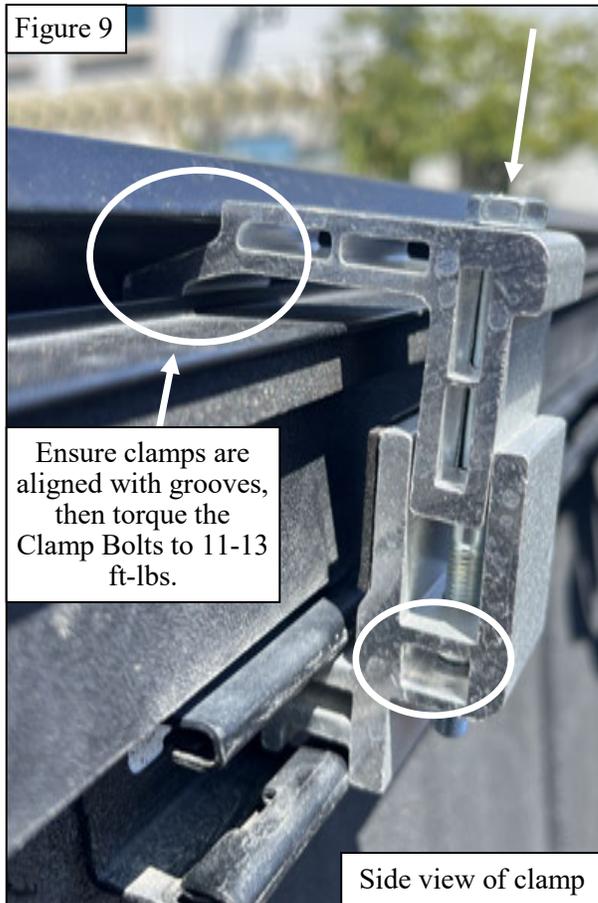
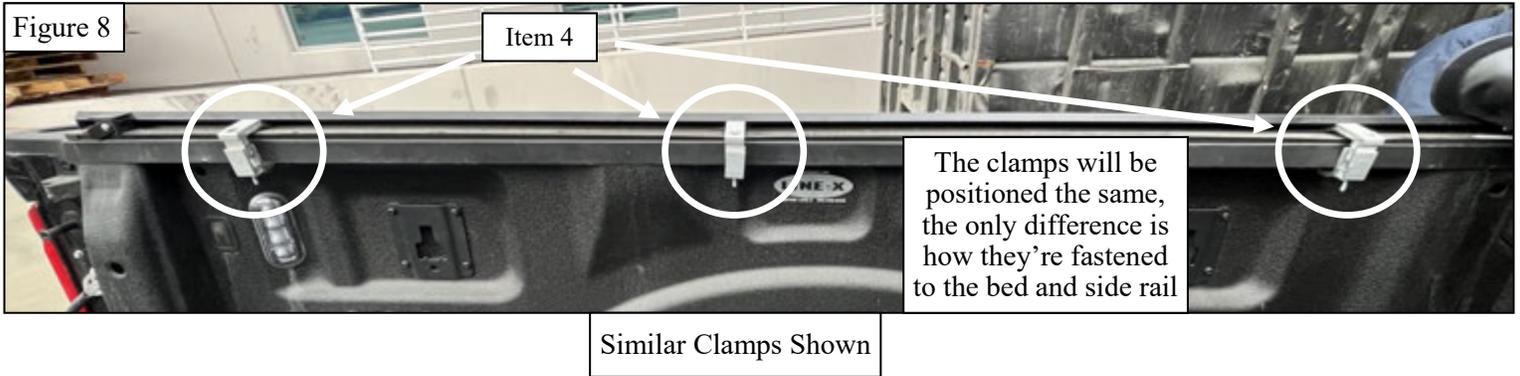


Similar bed shown (No rails shown) Procedure Is The Same



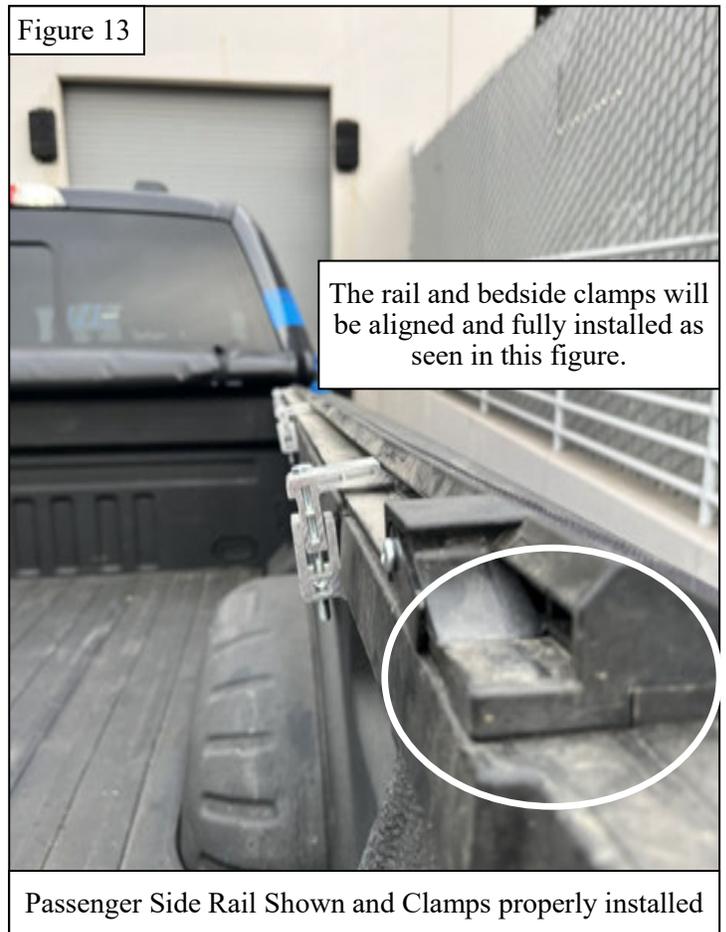
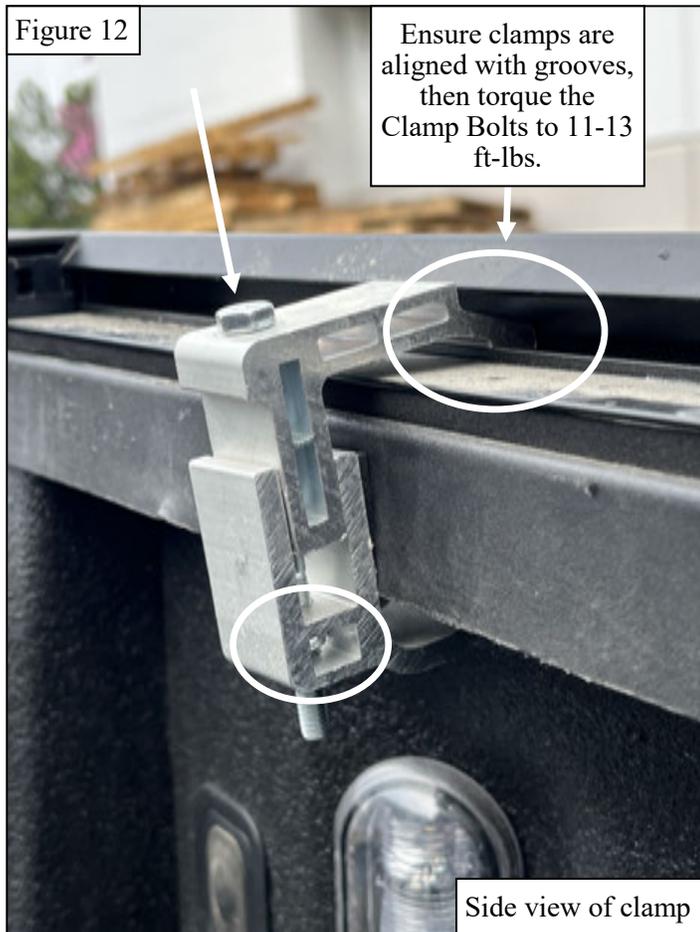
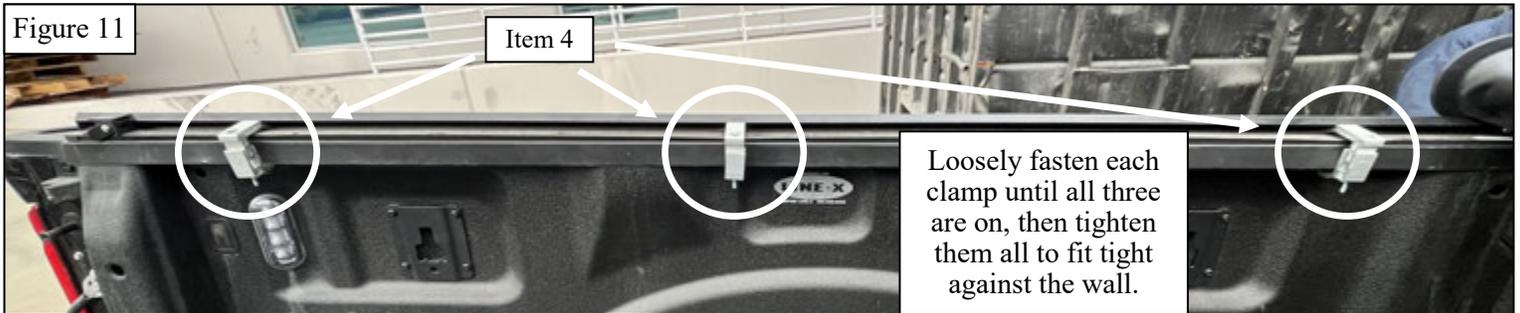
**ONLY FOLLOW STEPS 6-8 IF THE VEHICLE HAS UTILITY TRACKS
SKIP TO STEP 9 IF THE VEHICLE HAS NO UTILITY TRACKS**

6. After positioning the Driver Side Rail onto the bulkhead, remove the end cap of the utility track and slide in three Bedside Clamps (**Item 4**). Evenly spread them out along the track, and align the grooves in the clamp with the grooves in the side rail (**Figures 8-10**).
7. The bolt will be aligned such that the screw goes through both parts of the clamp and the nut in the middle gap as shown in the figure below. Using a ratchet and a 10MM socket, tighten all three bedside clamps to secure the railing from moving (**Figure 9**). Tighten and torque the Clamps bolts to 11-13 ft-lbs.
8. Repeat steps 6 and 7 with the Passenger Side Rail (**Item 3**).



SKIP TO STEP 12 IF THIS PROCESS WAS PREVIOUSLY COMPLETED

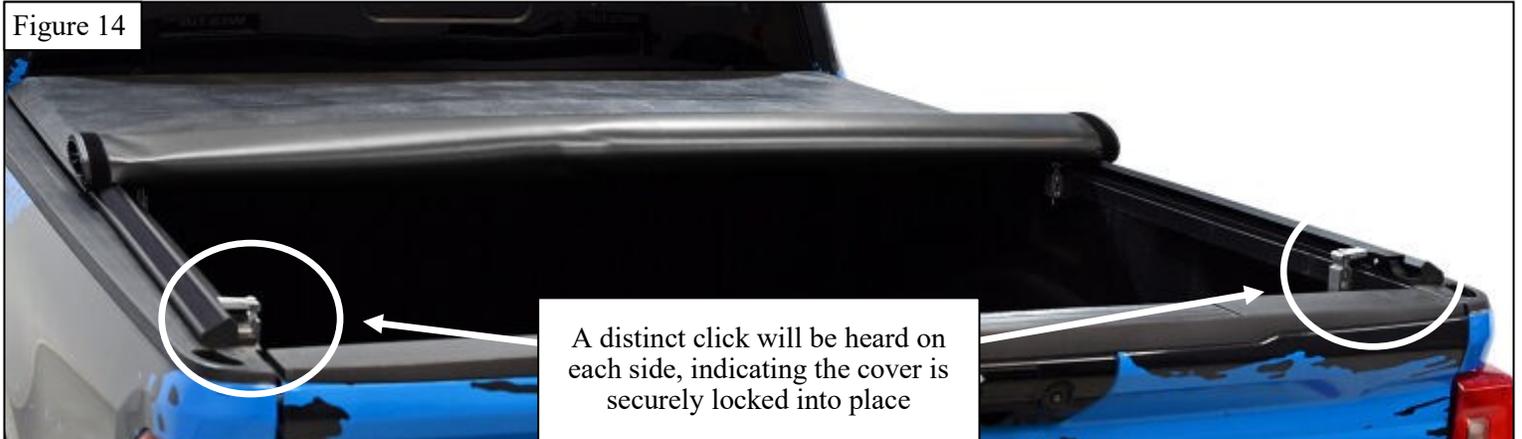
9. After positioning the Driver Side rail onto the bulkhead and evenly spreading out three Bedside Clamps (**Item 4**) along the rail, align the grooves in the clamp with the grooves in the side rail (**Figures 11-13**).
10. The bolt will be aligned such that the screw goes through both parts of the clamp and the nut in the middle gap as shown in the figure below. Using a ratchet and a 10MM socket, tighten all three bedside clamps to secure the railing from moving (**Figure 12**). Tighten and torque the Clamps Bolts to 11-13 ft-lbs.
11. Repeat steps 9 and 10 with the Passenger Side Rail (**Item 3**).



12. Roll out the cover, eventually reaching the header stopper. Snap the tailgate header onto the header stopper then close the tailgate. A distinct click will be heard on each side if done correctly (**Figures 14 and 15**).

NOTE: Close the product first, then the tailgate

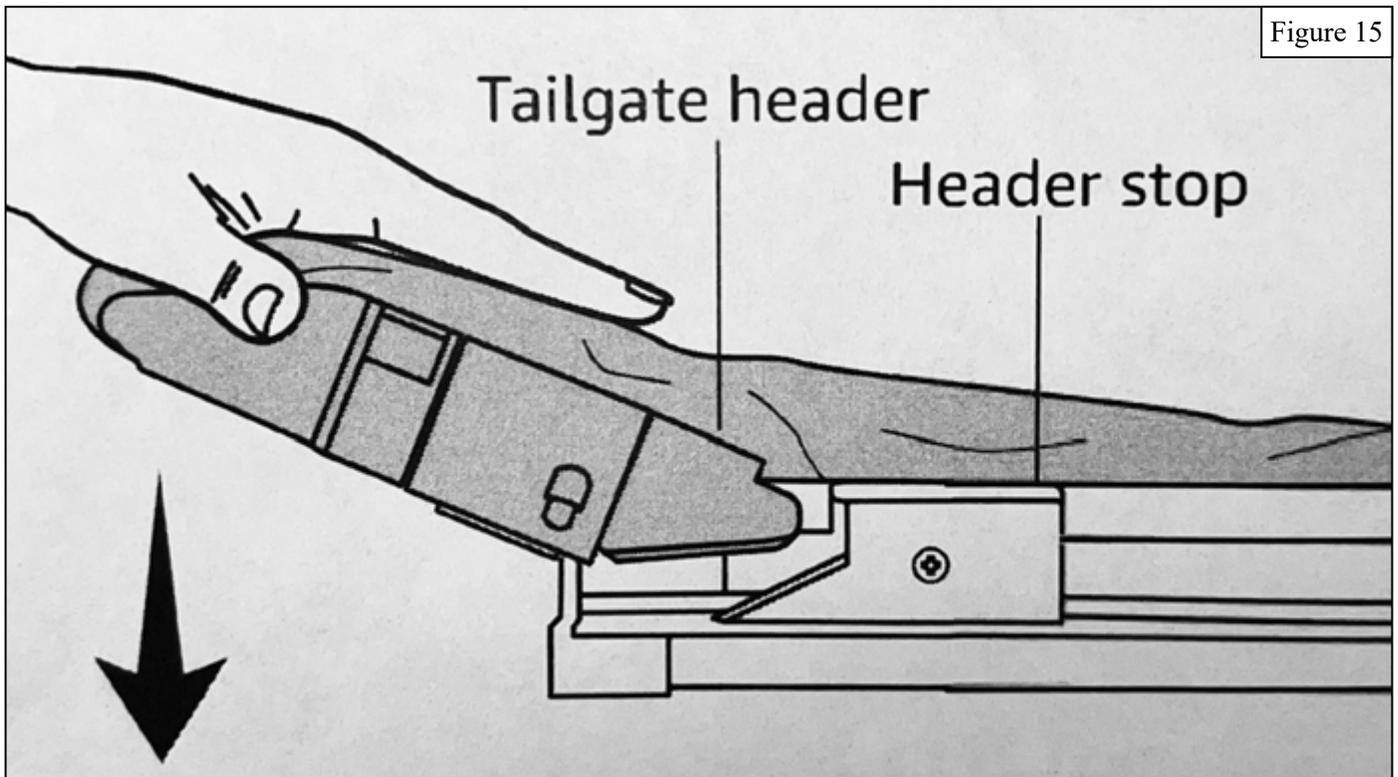
Figure 14



A distinct click will be heard on each side, indicating the cover is securely locked into place

Similar bed shown
(No rails shown)
Procedure Is The Same

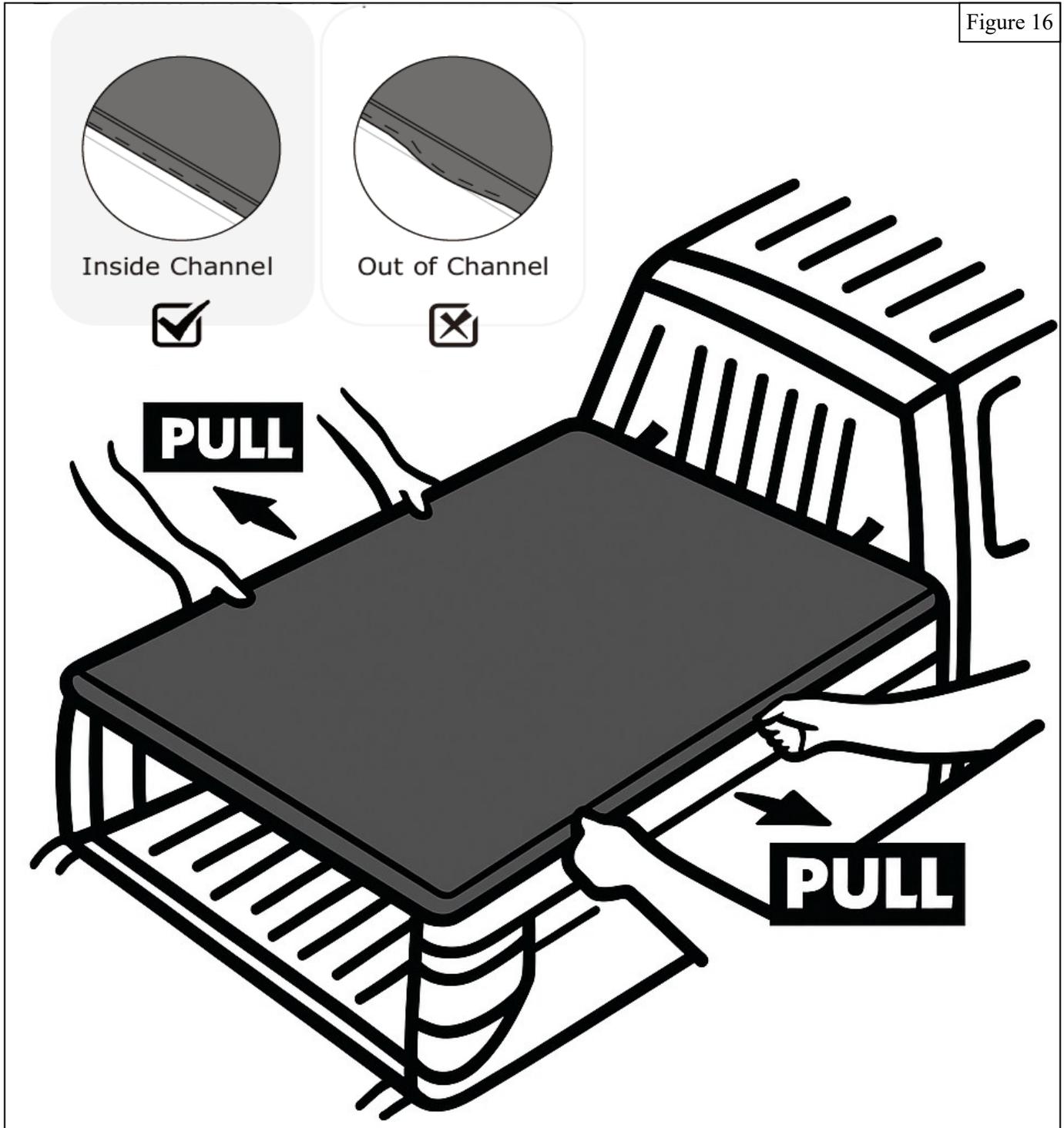
Figure 15



NOTE: Close the product first, then close the tailgate

13. Stretch the cover evenly and firmly to remove wrinkles. Press along the edges to ensure both Velcro strips are properly aligned, secured, and sealed to prevent any form of leaks (**Figure 16**).

Figure 16



INSTALLATION COMPLETE

Similar Vehicle Shown



CARE INSTRUCTIONS

- TEXTURE BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY (DO NOT WAX).
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.

WESTIN Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773