PART NO. 87420

Instruction Sheet GM REAR CAM NUT

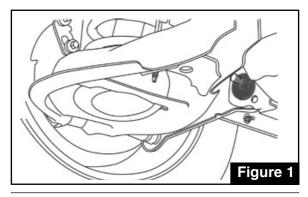
This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

- Remove existing standard nut from forward-most rear lower control arm, leaving OE bolt in place.
- Install SPC cam nut on bolt making sure it is recessed between reaction tabs on frame bracket.
- With bolt slightly loose, adjust toe by rotating cam nut. Camber may also need to be adjusted. SPC cam nut can be used in place of OE cam nut to provide camber adjustment.
- Once desired setting is obtained, tighten bolt to 130 ft-lb (176 N-m) while holding nut to preserve alignment settings.
- 5. Finish alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.





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