

Installation Instructions

BLF Bolt-On/Rugged Fender Flares

Ford F150 (21-On)

FIT-FF1000

Important: Please read instructions entirely before installing this product.

Hardware Included	QTY
Extrusion	29 ft
Alcohol wipe	4

Hardware Included	QTY
Retaining Clip	4
"U" Style clip	8

Bolt Kit Included (Bolt-On look flare only)	QTY
Extruded Plastic Nuts (CHRM)	42
Extruded Plastic Nuts (BLK)	42

Ensure that both left- and right-hand front Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares contacts the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. **No drilling of vehicle is required for Bolt-On Look Fender Flares. This is a non-drill product.** For rugged and OEM style Fender Flares start at STEP 2.

***PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR IF YOU HAVE ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares; however, some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware



STEP 1: Attach the extruded plastic bolts. Peel back white tape liner from the bottom side of the extruded plastic bolt and press until it snaps into place. Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.



STEP 2: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along the top leading edge of the Fender Flare where it will contact the vehicle body.

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STEP 3: Pulling at right angles to the extrusion, remove the liner from the extrusion in small portions and apply thumb pressure to ensure that it adheres to the Fender Flares.



STEP 4: Trim any unnecessary extrusion and discard.



STEP 5: With a clean cloth, Clean the areas where the Fender Flares contact the body.



STEP 6: Locate six 7mm bolts in the vehicle wheel well.

For models equipped with factory fender flares, removal of factory flares is required, please consult the vehicle service manual for factory fender flare removal.

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STEP 7: Remove six 7mm bolt, retain for installation of Fender Flares.



STEP 8: Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Use 2 of the retaining clips and 7.0mm bolts to secure the Fender Flare to the body. Make sure the clip securely engages the Fender Flare.

NOTE: If part fits loosely, add more tension by sliding clip upwards before tightening bolt.



STEP 9: Reinstall the remaining 7mm bolts, two at the front bottom corner and two at the rear bottom corner.



STEP 10: Repeat installation method for other side. Double check the front Fender Flares to make sure all bolts are tight, and clips are securely fastened. Your installation is now complete. Do not use abrasive cleaners.

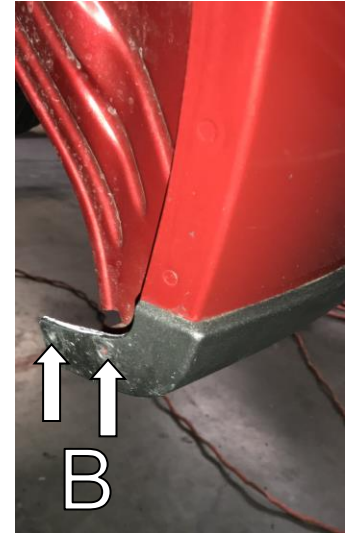
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REAR FENDER FLARE INSTALLATION



STEP 11: With a clean cloth, clean the body areas where the Fender Flares will make contact.

For models equipped with factory fender flares, removal of factory flares is required, please consult the vehicle service manual for factory fender flare removal.

STEP 12: Remove the two 7mm factory wheel well spat bolts (A) and the two rear factory retainer clips (B), retain for installation of Fender Flares. Retainer clips (B) will need to be removed using needle nose pliers.



STEP 13: Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Using 7.0mm head screwdriver reinstall the previously removed factory spat screws at the upper and lower (A) screw locations through the slots in the front of the Fender Flare at the two noted locations. Re-install the factory retainer clips (B) through the holes in the fender flare at the two noted locations.



STEP 14: Use 4 of the U-style clips to secure the Fender Flare to the body. Make sure the barb in the clip securely attaches in the slot on the Fender Flare. Repeat installation method for other side. Double check the front Fender Flares to make sure all bolts are tight, and clips are securely fastened. Your installation is now complete. Do not use abrasive cleaners.