



INSTALLATION INSTRUCTIONS

OUTLAW DROP RUNNING BOARDS

APPLICATION:

2019-2025 Chevrolet Silverado / GMC Sierra 1500 Crew Cab

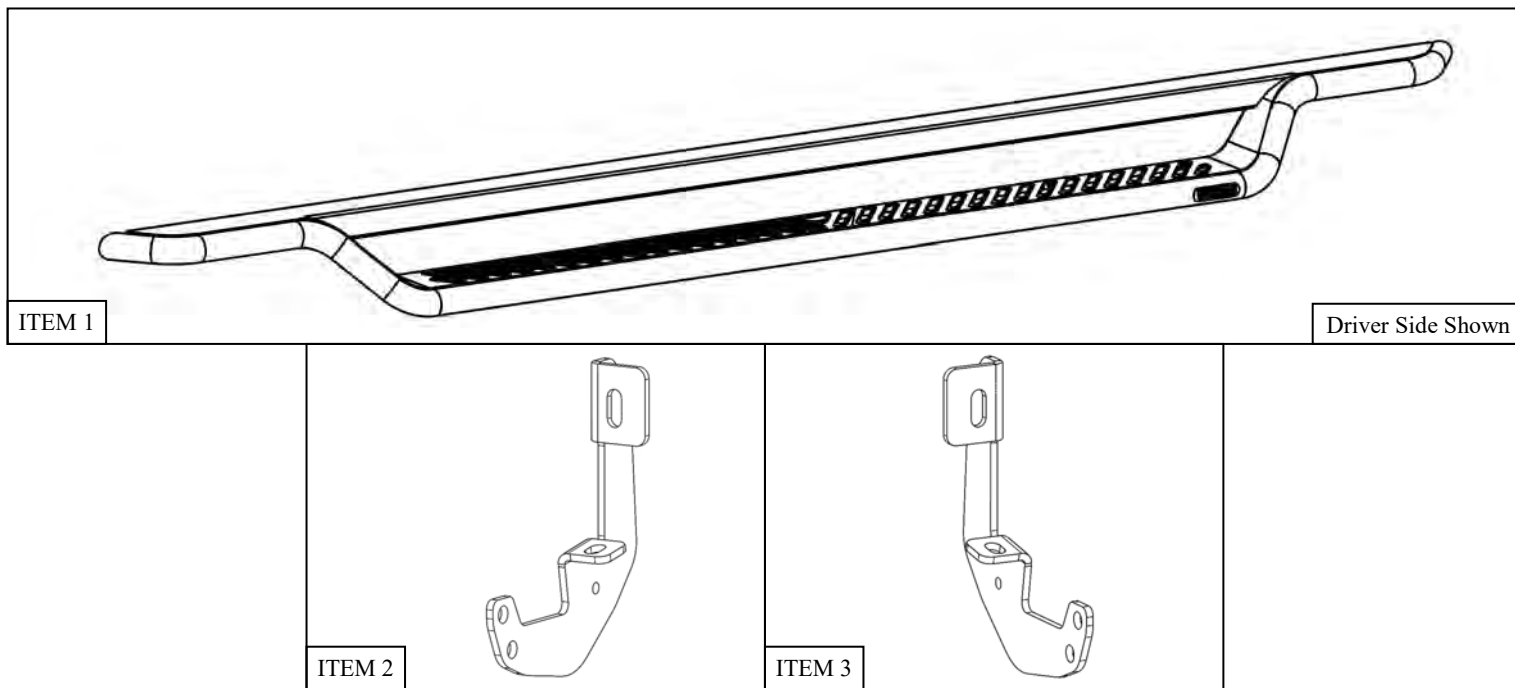
2020-2025 Chevrolet Silverado / GMC Sierra 2500/3500 HD Crew Cab

PART NUMBER:

20-44135

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER OUTLAW DROP RUNNING BOARD	13MM WRENCH
2	1	PASSENGER OUTLAW DROP RUNNING BOARD	13MM SOCKET
3	3	DRIVER MOUNTING BRACKET	17MM WRENCH
4	3	PASSENGER MOUNTING BRACKET	17MM SOCKET
5	12	M8 HEX HEAD BOLT	RATCHET
6	12	M8 SPLIT LOCK WASHER	TORQUE WRENCH
7	12	M8 FLAT WASHER	
8	12	M10 SERRATED FLANGE HEX HEAD BOLT	
9	12	M10 SERRATED FLANGE HEX NUT	

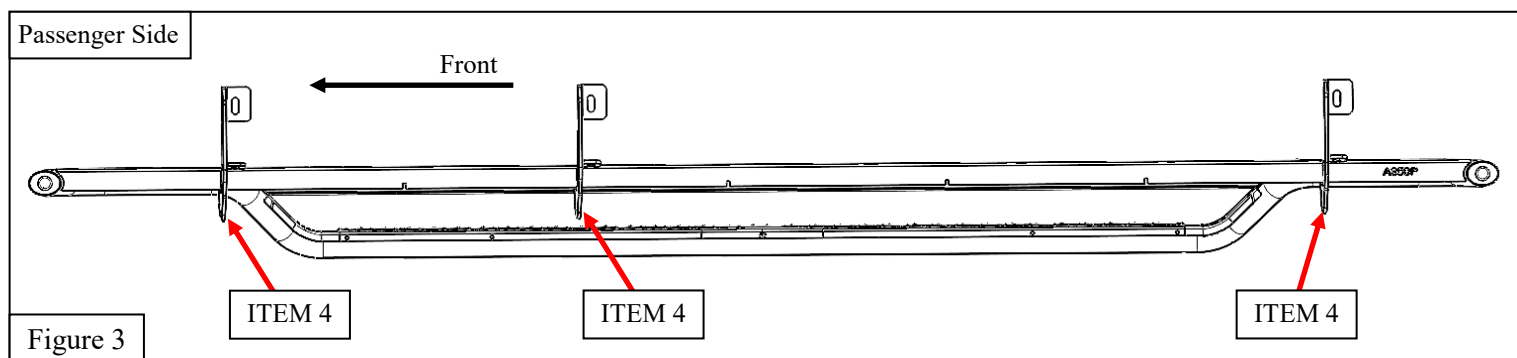
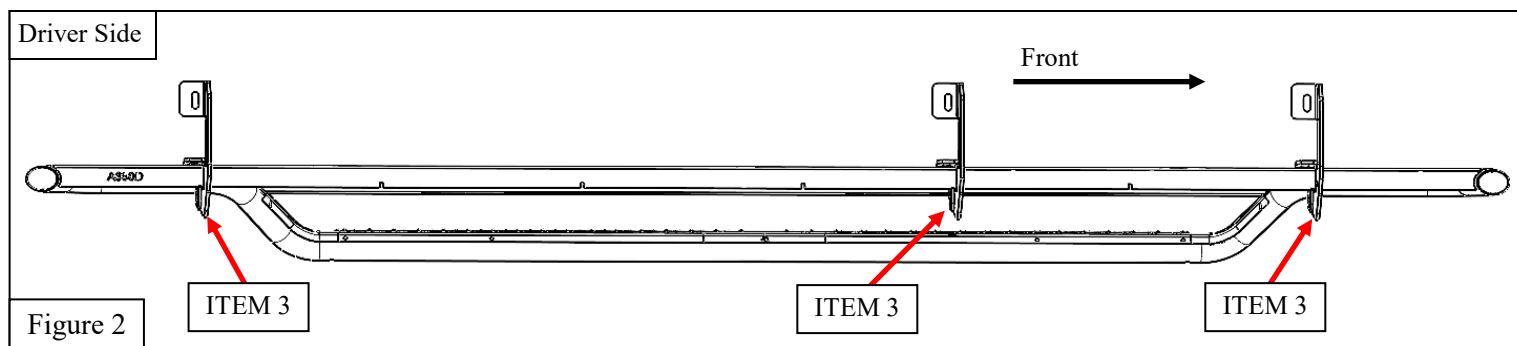
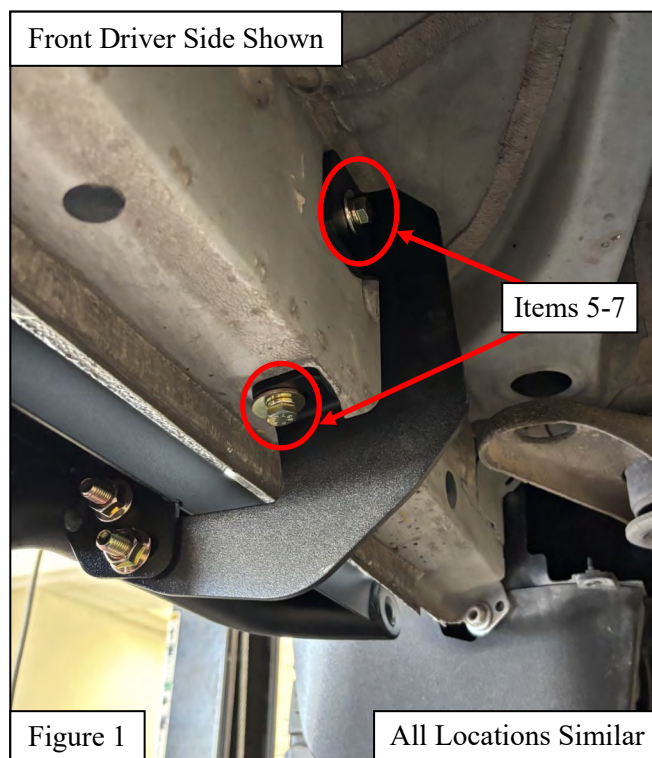
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



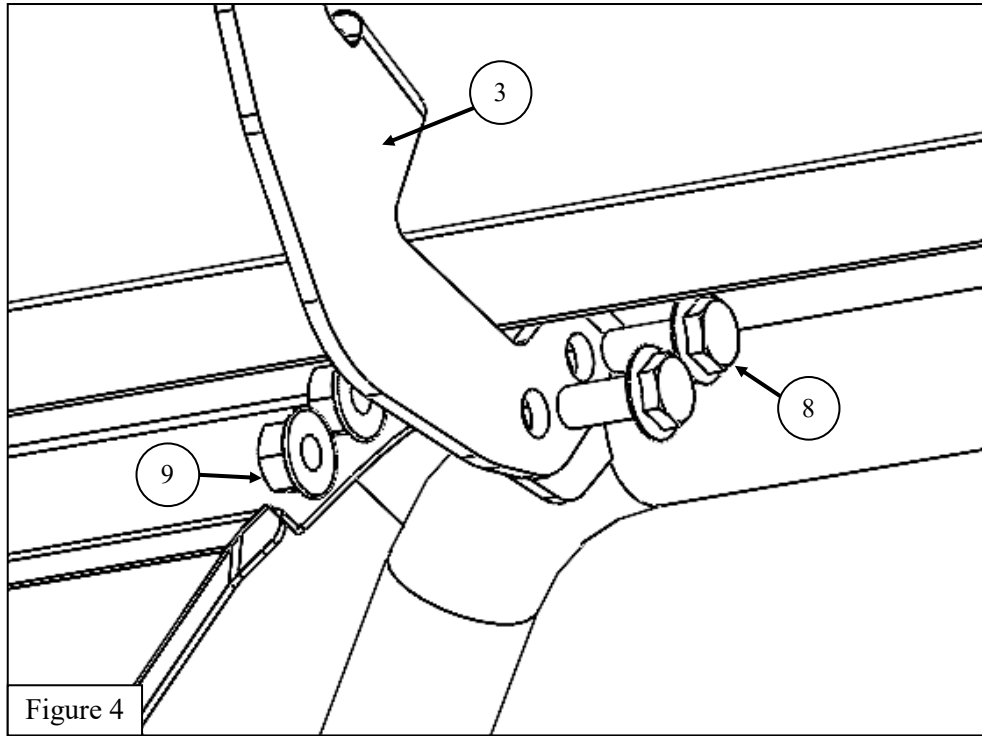
PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

2. Locate the mount locations on the rocker panels. Remove the rubber plugs covering the threaded holes.
3. Loosely install the (3) Driver Mounting Brackets (**item 3**) to the rocker panel using the provided M8 hardware (**items 5-7**). See **Figures 1 and 2**.
4. Loosely install the (3) Passenger Mounting Brackets (**item 4**) to the rocker panel using the provided M8 hardware (**items 5-7**). See **Figure 3**.



5. Install the Outlaw Drop Running Boards (**items 1 and 2**) onto the mounting brackets using the supplied M10 hardware (**items 8 and 9**). See **Figure 4**.
6. Align and adjust the step bars and brackets as needed, then fully tighten all hardware: M8 to 15-18 ft-lbs, M10 to 35-38 ft-lbs.



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320 W. Covina Blvd
San Dimas, Ca. 91773

INSTALLATION COMPLETE



Care Instructions

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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