



## Installation Instructions

Rugged/Bolt-On Fender Flares  
Chevy Colorado (MY23-On)

FF1053

**Important: Please read instructions entirely before installing this product.**

| Hardware Included       | QTY   |
|-------------------------|-------|
| Extrusion               | 26 ft |
| Alcohol wipe            | 4     |
| Bolt Kit (Bolt-On ONLY) | 1     |

| Hardware Included | QTY |
|-------------------|-----|
| Push-in Retainer  | 4   |
| Straight Clip     | 4   |
| Retaining Clip    | 4   |



Ensure that both left- and right-hand front Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares contacts the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut. Alternatively, the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. **No drilling of vehicle is required for Bolt-On Look Fender Flares. This is a non-drill product.**

**\*PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR IF YOU HAVE ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares; however, some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.

**For Technical Support/Warranty Information please call 800-757-7075  
EGR Inc., 4000 East Greystone Drive, Ontario, CA 91761**



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### FRONT FENDER FLARE INSTALLATION



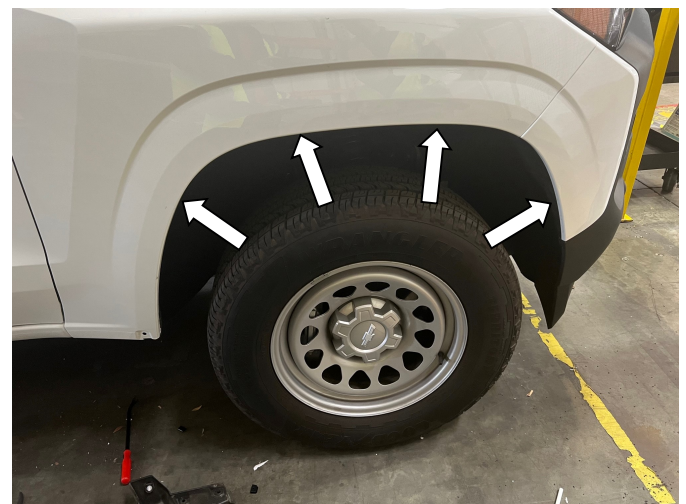
**STEP 1:** Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along the top leading edge of the Fender Flare where it contacts the vehicle body.



**STEP 2:** Trim any unnecessary extrusion and save for remaining fender flares.



**STEP 3:** With a socket or wrench and pliers, remove the factory trim at the rear of the front fender. Remove the 2 screws and 2 push in retainers on the bottom. Retain the factory screws for installation of Fender Flares.



**STEP 4:** After the rear trim is removed, remove the 4 factory screws used to install the fender flare, location shown with the arrows above. Retain the screws for flare installation. Using the provided alcohol wipes, clean the area of the body where the flare will make contact.

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**STEP 5:** Following the contour of the vehicle, place the Fender Flare onto the vehicle and fit into the best position. Loosely install 3 of the factory screws removed in **STEP 4**. Do not tighten at this time.



**STEP 6:** Using the two remaining factory screws removed in **STEP 4**, install 2 retaining clips in the pre-cut slots in the fender flare like the picture shown above. At this time, fully tighten all 5 factory screws. Start from the front and work to the rear of the fender flare. If there are any open screw holes from the removed trim in **STEP 3**, insert any leftover factory screws and fully tighten.



**STEP 7:** With the screws fully tight, start at the front of the Fender Flare and carefully remove the tape liner from the rubber seal a few inches at a time. Ensure rubber seal is not tucking into the flare and sits flush neatly against the fender body. Once the liner is fully removed, apply forward pressure to adhere the rubber seal along the edge of entire length of Fender Flare. First side is now complete, repeat all steps to complete the opposite side.

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**REAR FENDER FLARE INSTALLATION**

**STEP 1:** Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along the top leading edge of the Fender Flare where it contacts the vehicle body.



**STEP 2:** Trim any unnecessary extrusion and save for remaining fender flares.



**STEP 3:** With a socket or wrench, remove the 2 factory screws in the rear factory trim, picture above on the left. The trim will remain on the vehicle and screws will be used for flare installation. Following the picture above on the right, remove the 3 factory screws from the factory mud guard. Remove the mud guard completely and retain the screws for flare installation.



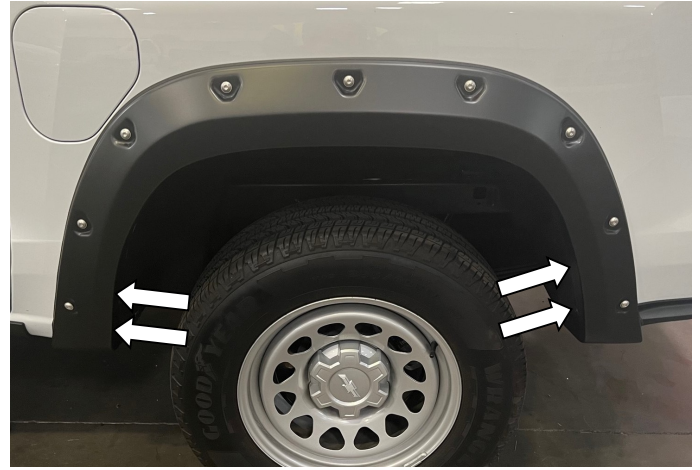
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**STEP 4:** After you've removed the factory mud guard and screws from the rear trim, use the provided alcohol wipes and clean the body where the flare will make contact.



**STEP 5:** Place the Fender Flare onto the vehicle and fit into the best position following the contours of the body. Loosely install the factory screws removed in **STEP 3**.



**STEP 6:** With the screws still loose, install the 2 straight clips with push in retainers. In the areas roughly shown above, wrap the bent portion of clip around the fender well lip. Push in the flare until the hole in the flare is aligned with the clip, then install push in retainer. Ensure retainer goes through flare and the clip. Repeat for second clip. Fully tighten all screws previously installed. If a factory hole is empty, install and fully tighten any remaining factory screws removed previously.



**STEP 7:** Time to carefully remove the tape liner from the rubber seal. Starting at the front of the Fender Flare, remove a few inches at a time. Ensure rubber seal is not tucking into the flare and sits flush neatly against the fender body. Once the liner is fully removed, apply forward pressure to adhere the rubber seal along the edge of entire length of Fender Flare. First side is now complete, repeat all steps to complete the opposite side.

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**INSTALLATION IS NOW COMPLETE.**

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