

OPEN FIRST!!



Master Set Parts List Set # 8.18125 2010-2024 TOYOTA 4RUNNER 4WD

1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

© 2023 Energy Suspension. All rights reserved.
May not be reproduced, in any form, or by any means,
without the written consent of Energy Suspension.

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your car is in excellent mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a car that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

8.3139 Front Control Arm Bushing Set 8.3148 Rear Control Arm Bushing Set

- 4 - 2774 Upper Control Arm Bushing
- 2 - 03P03639 Lower Control Arm Bushing FRT
- 2 - 03P03640 Lower Control Arm Bushing RR
- 4 - 15.10.534.39 Upper Control Arm Sleeve
- 1 - 17P17731 Instructions

8.9112 Front Bump Stop Set

- 2 - 06P06374 Bump Stop Bushing
- 2 - 15.03.69.39 .813" x .375" x .100" Washer
- 2 - 15P0511042 M10 x 1.25 x 30mm Bolt

8.1108 Front Differential Set

- 2 - 01P01382 Front Upper
- 2 - 01P01383 Front Lower
- 1 - 01P01384 Rear Upper
- 1 - 01P01385 Rear Lower
- 2 - 15P10769 .875" x .563" Sleeve Front
- 1 - 15P10770 .750" x .532" Sleeve Rear
- 2 - 15.03.16 2.500" x .562" x .120" Washer
- 1 - 15.03.37 1.750" x .562" x .125" Washer
- 1 - 15.03.49 2.250" x .500" x .135" Washer
- 1 - 17P17748

8.10107 Rack And Pinion Set

- 4 - 10P10062 Rack Bushing
- 4 - 15P1071739 1.000" x .750" x 1.283 Sleeve
- 4 - 15P0315039 1.700" x .562" x .150 Cap Washer
- 1 - 15P1213200 Bagged O-Ring & Cap Plug
- 1 - 15P0816101 Oil Resistant Buna-N O-Ring
- 1 - 15P0816202 T-4 Cap Plug
- 1 - 15P0816302 T-5 Cap Plug
- 1 - 17P17633 Instructions

8.5157 Front Sway Bar Bushing Set

- 2 - 05P06155 Sway Bar Bushings

8.5158 Rear Sway Bar Bushing Set

- 2 - 05P06156 Sway Bar Bushing

- 8 - 03P03745 Lower Outer Bushing
- 4 - 3496 Lower Center Bushing
- 8 - 03P03746 Upper Outer Bushing
- 4 - 3498 Upper Center Bushing
- 4 - 15.10.519.39 1.000" x .563" x .2.350" Sleeve
- 4 - 15.10.324.39 .875" x .500" x 2.140" Sleeve
- 1 - 17P17819 Instructions

8.7105 Rear Track Bar Bushing Set

- 4 - 2790 Track Bar Bushing
- 2 - 15.10.405.39 1.00" x .563" x 1.960" Sleeve
- 1 - 17538 Instructions

8.9107 Rear Bump Stop Bushing Set

- 2 - 06P06395 Rear Axle Bump Stop
- 4 - 15P0316640 21mm x 8.4mm x 3.7mm-4.3mm Washer
- 4 - 15.05.22.40 M8 x 1.25 x 25mm Bolt

8.4120 Body Mount Set

- 2 - 04P04441 Pos 1 Upper
- 2 - 04P04442 Pos 1 Lower
- 4 - 15.03.49.39 Washer Pos 1
- 6 - 04P04443 Pos 2,3,4 Upper
- 6 - 04P04444 Pos 2,3,4 Lower
- 6 - 15.03.138.39 Washer Pos 2,3,4 Upper
- 6 - 15.03.11.39 Washer Pos 2,3,4 Lower
- 2 - 04P04430 Pos 5 Bushing
- 2 - 15.10.208.39 .437" x .313" x .400" Sleeve
- 2 - 15.03.140.38 .875" x .320" x .060" Washer
- 2 - 15.05.22.40 M8 x 1.25 x 25mm Bolt
- 8 - 15P07053 M12 x 1.25 Nylock Nut
- 1 - 17P17818 Instructions