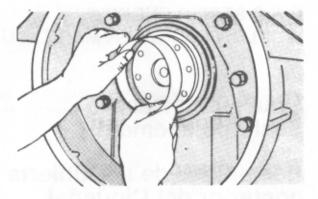
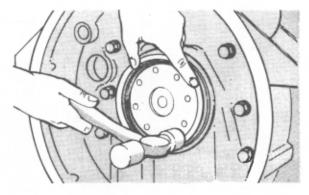
#### 3. Remove plastic seal starter.



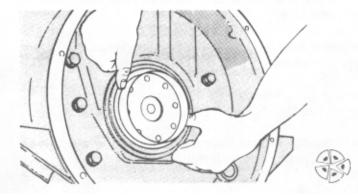
4. Using the steel installation tool, drive the seal evenly into the housing.



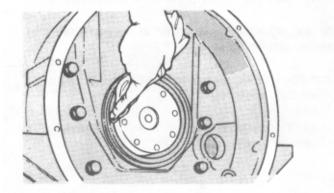
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2. Install seal and prepackaged plastic seal starter over crankshaft.



1. Seal must be installed DRY. Clean and dry crankshaft sealing surface.

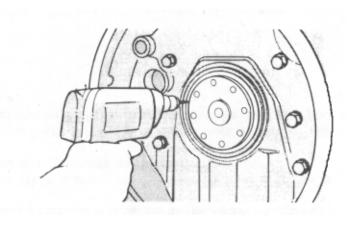
## **NOITALIATSNI**

# FEL-PRO INSTALLATION TIPS

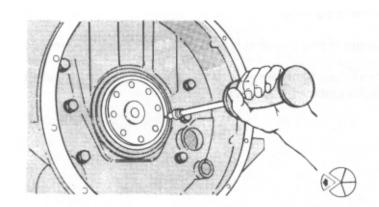
## Crankshaft Rear Seal Replacement

## **REMOVAL**

1. Drill two 3mm holes  $180^{\circ}$  apart in the outer edge of the seal.



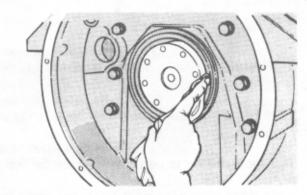
- Continued -



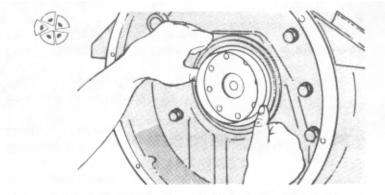
 $\ensuremath{\text{2.}}$  Remove the seal with a slide hammer fitted with a Mo. 10 sheet metal screw.

## **INSTALLATION**

1. Seal must be installed DRY. Clean and dry crankshaft sealing surface.



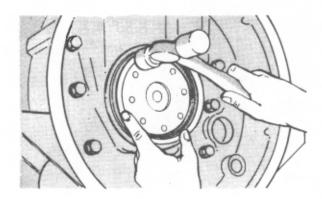
2. Install seal and prepackaged plastic seal starter over crankshaft.



- Continued -

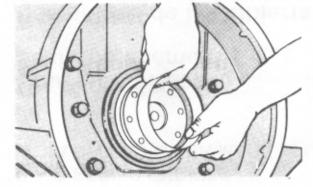
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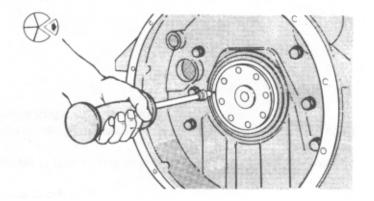


4. Osi ing.

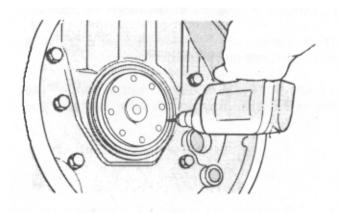
4. Using the steel installation tool, drive the seal evenly into the hous-



2. Remove the seal with a slide hammer fitted with a No. 10 sheet metal screw.



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1. Drill two 3mm holes  $180^{\circ}\,\text{apart}$  in the outer edge of the seal.

## <u>REMOVAL</u>

## Seal Replacement

**EEL-PRO INSTALLATION TIPS** 

