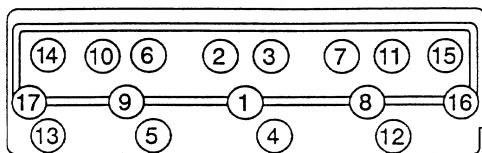


HEAD BOLTS



FIBER FACED GASKET(S) are to be installed dry.
METAL FACED GASKET(S) require a thin even coat of sealer, applied to the metal side(s) of the gasket.

Consult the latest OEM torque specifications as changes may have taken place since this printing.

TORQUE SPECIFICATIONS: Follow sequences shown in illustration, torque all **bolts** in the following steps.

Torque all bolts to 20 ft. lbs (25 Nm.).

Turn all bolts to 50 ft. lbs. (25 Nm.)

Finally, turn all bolts 90° (1/4 turn).



FEL-PRO INSTALLATION TIPS

HEAD GASKET

CLEAN MATING SURFACES of all foreign materials.

CHECK HEAD AND BLOCK for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

CLEAR ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

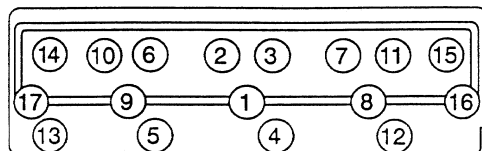
INSTALL NEW BOLTS AS PROVIDED.

ATTACH AND ALIGN GASKET(S) FOLLOWING ANY DIRECTIONAL MARKING SHOWN ON THE GASKET. If no markings exist, simply install the gasket by matching the gasket to engine deck surface.

- Continued -

CUT TO 4 X 5.25

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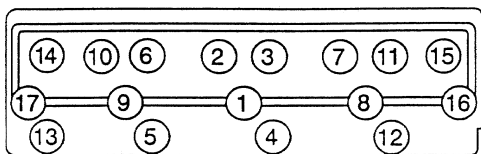
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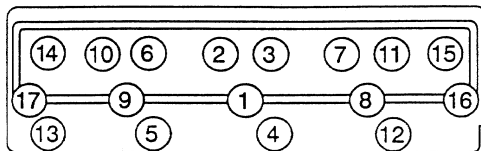
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