

PART NO. 67465

Instruction Sheet REAR CAMBER KIT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise vehicle by body and support with safety stands. Remove rear wheel assembly.
3. Remove one outer and two inner OE rear upper control arm bolts and remove control arm.
4. Press out bushing on inner end of control arm using **#75980** press adapter set with **#72509** ball joint press tool. Press new bushing into arm with same press tool adapters. Follow instructions included in tool adapter kit.

NOTE: #75980 press tool adapters are recommended for installation of bushing and will aid in pressing new bushing straight into arm.

5. Bolt supplied bracket assembly to body with OE bolts making sure angled ends of bracket on top near bolt holes are facing inward towards center of vehicle.
6. Install one cam washer, then one flat washer on bolt and install bolt through bracket and control arm. Install one flat washer, one cam washer and nut. Tighten lightly.



WARNING: Tightening fasteners with vehicle in raised position may cause premature bushing failure.

7. Install OE bolt on outboard end of control arm and tighten lightly.
8. Reinstall wheel assembly, lower vehicle and tighten outboard arm bolt to manufacturer's specifications.
9. Adjust camber to desired reading with cam bolt, then tighten nut to **70 ft-lb (95 Nm)**. Make sure cam washers lay flat on bracket before tightening.
10. Adjust rear toe to specifications.
11. Recheck alignment readings, adjust toe, and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.



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