

# INSTALLATION INSTRUCTIONS

## SOFT ROLL TONNEAU COVER



APPLICATION: NON UTILITY TRACK VEHICLES

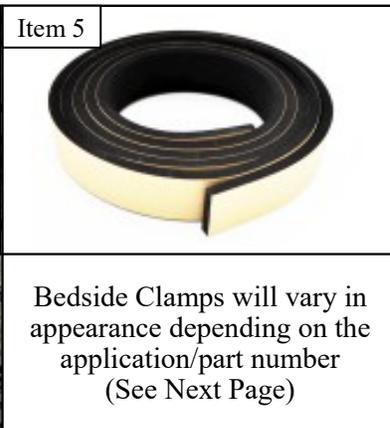
PART NUMBER: 19-11005, 19-11085, 19-13995, 19-14025, 19-14325, 19-14705, 19-14735, 19-14745, 19-14785, 19-16355, 19-16365, 19-16405, 19-14795, 19-14625, 19-14075\*\*

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	ROLL UP COVER	10MM SOCKET
2	1	DRIVER SIDE RAIL	#2 PHILLIPS SCREWDRIVER
3	1	PASSENGER SIDE RAIL	RATCHET
4	6	BEDSIDE CLAMPS	TORQUE WRENCH
5	1, 2*	FOAM SEAL	
6	2	SIDE SEALING FOAM BLOCK (ONLY APPLIES TO PART NUMBER 19-14795)	

(\*)- USE THE INCLUDED FOAM SEAL(S) IF THE FRONT BED IS LOWER THAN THE SIDE RAILS. DUE TO RAIL HEIGHTS VARYING BY MODEL AND YEAR, SELECT THE STRIP THAT PROVIDES THE BEST FIT. APPLY THE STRIP SO THE FRONT AND SIDE RAILS ARE LEVEL ON PAGE 4.

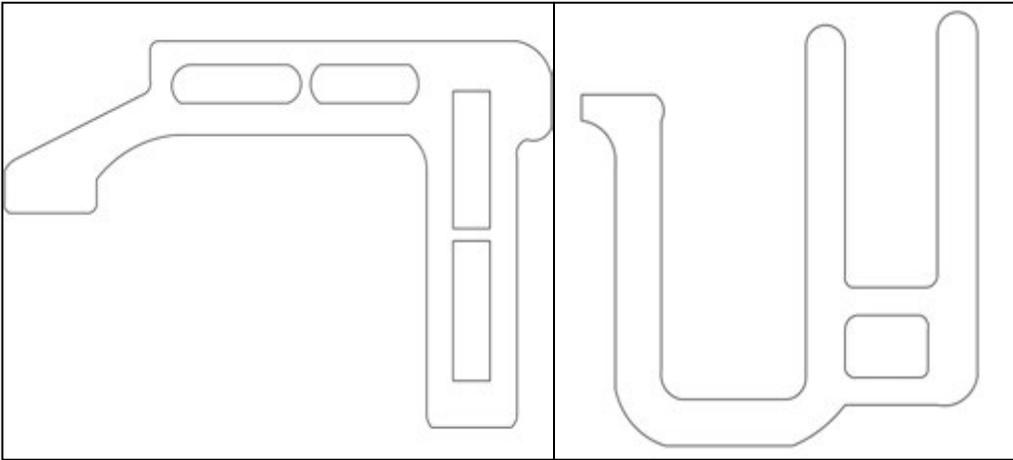
(\*\*)- This application does include utility tracks; however, because they are positioned lower on the vehicle, the clamps may be attached directly to the bed lip.

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

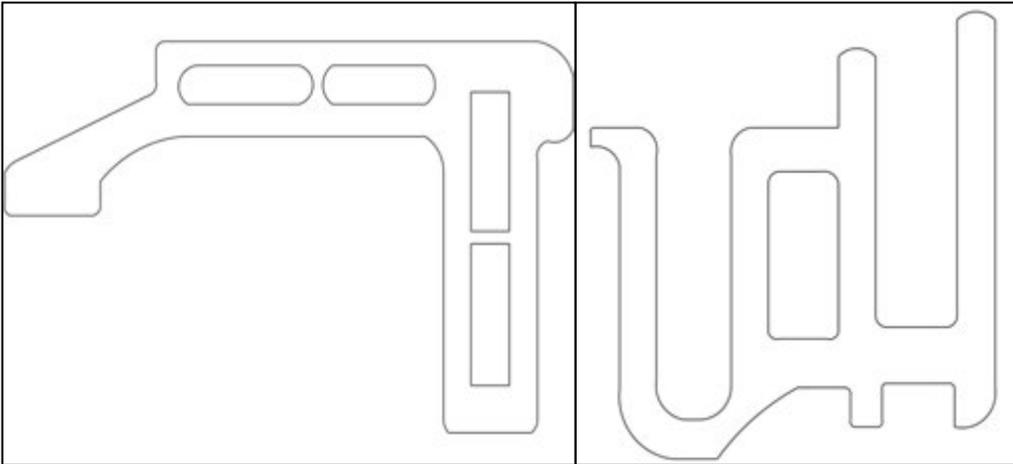


Passenger Side Opposite

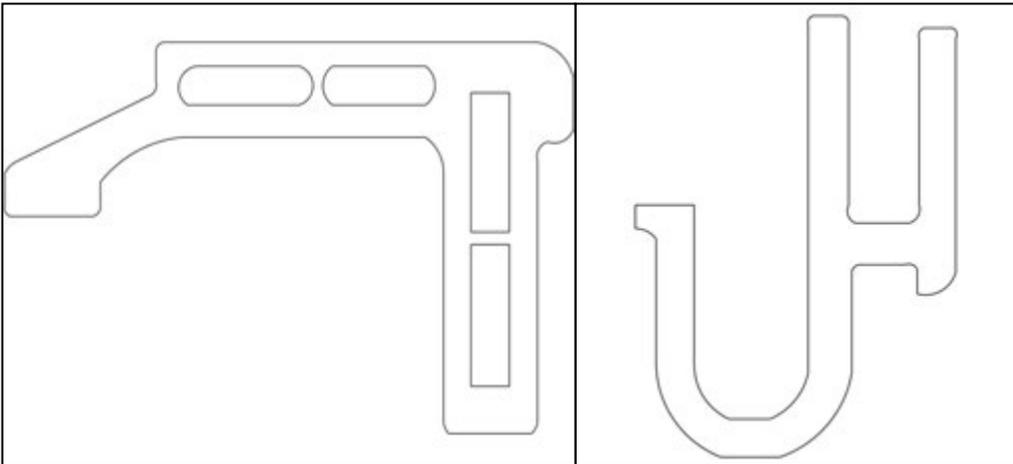
**Different vehicles use different Bedside Clamp shapes**



PART #	
19-11005	19-14745
19-11085	19-14785
19-13995	19-16355
19-14025	19-16365
19-14325	19-16405
19-14705	19-14625
19-14735	



PART #
19-14795



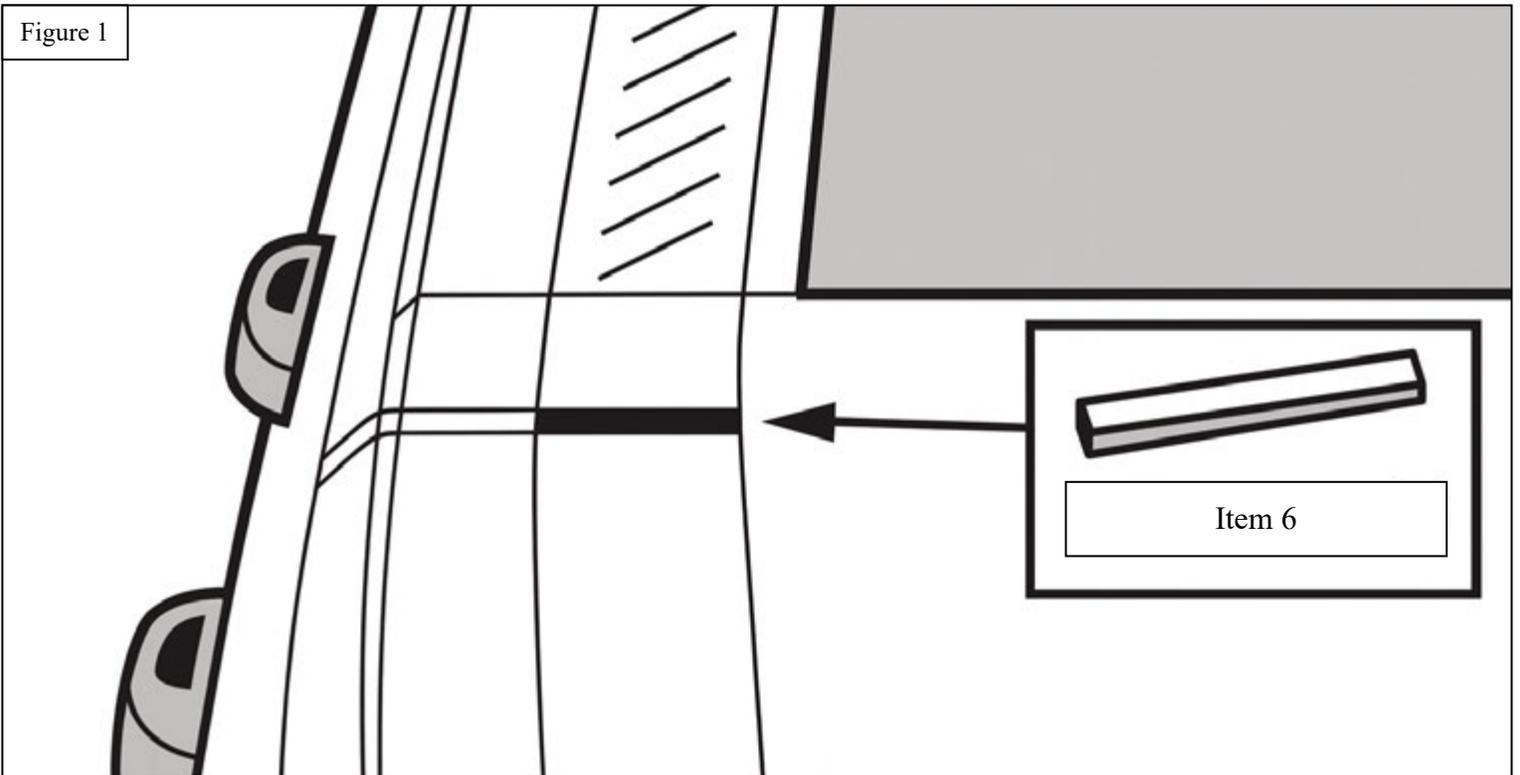
PART #
19-14075

**THIS PAGE ONLY APPLIES TO PART NUMBER: 19-14795  
IF THIS PART NUMBER DOES NOT APPLY TO YOUR APPLICATION SKIP TO PAGE 4**

**PROCEDURE**

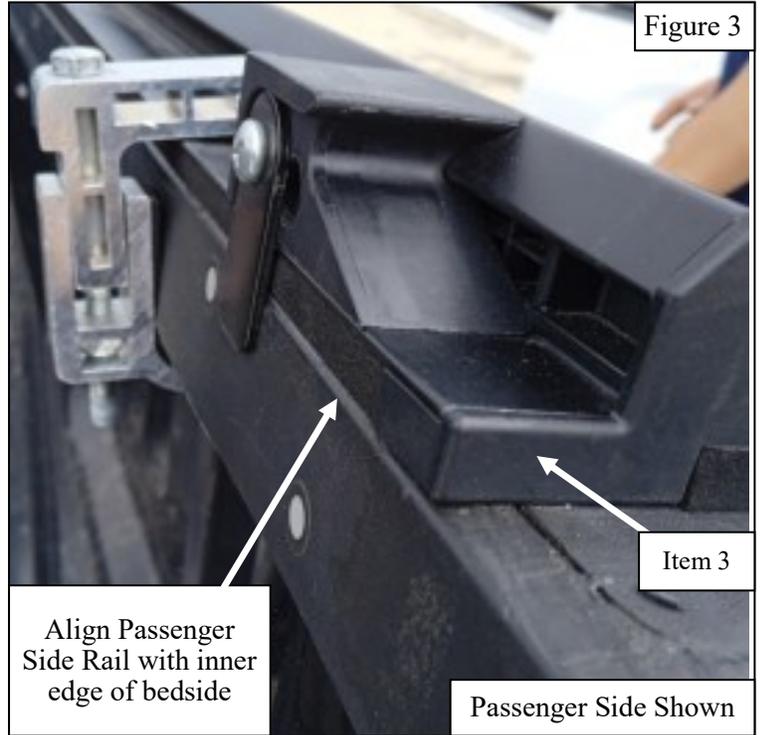
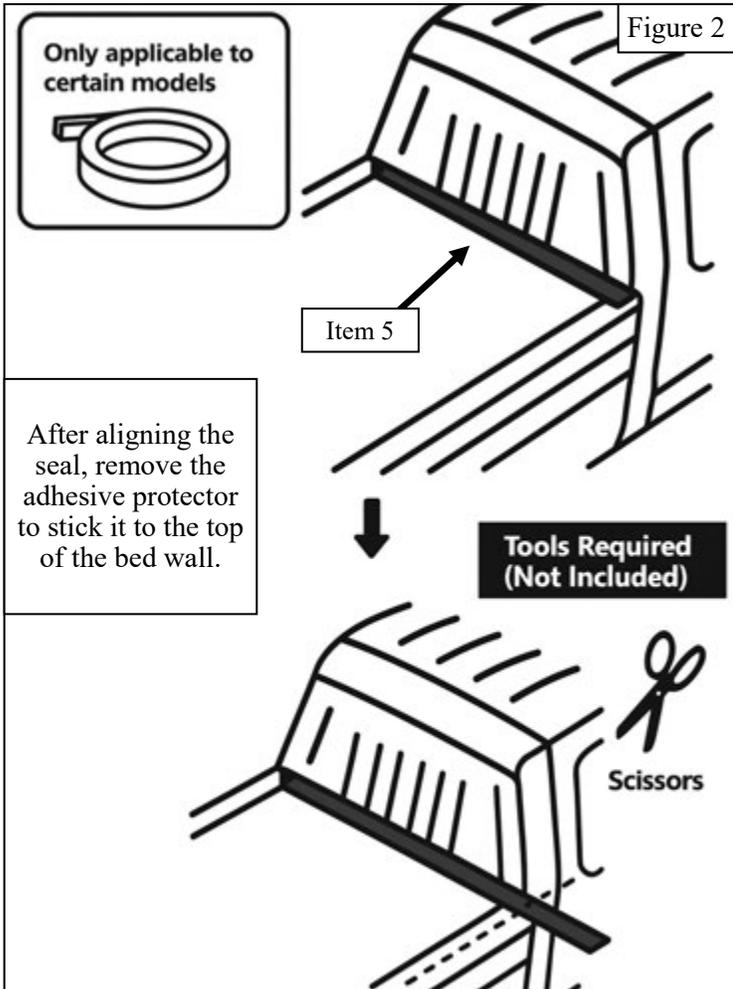
1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Starting on the Driver Side, locate the bed linear panel gap towards the front of the truck bed. Clean the installation area with alcohol, then install a Side Sealing Foam Block (**Item 6**) in the gap as shown in **Figure 1**. Repeat this step for the Passenger Side of the vehicle.

Figure 1

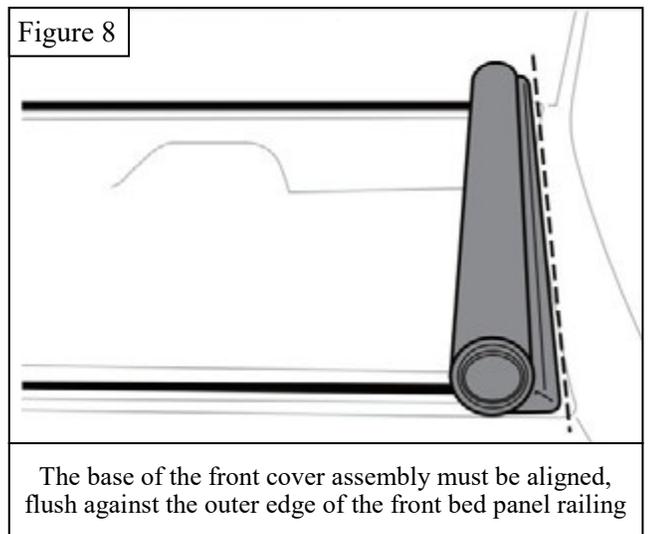
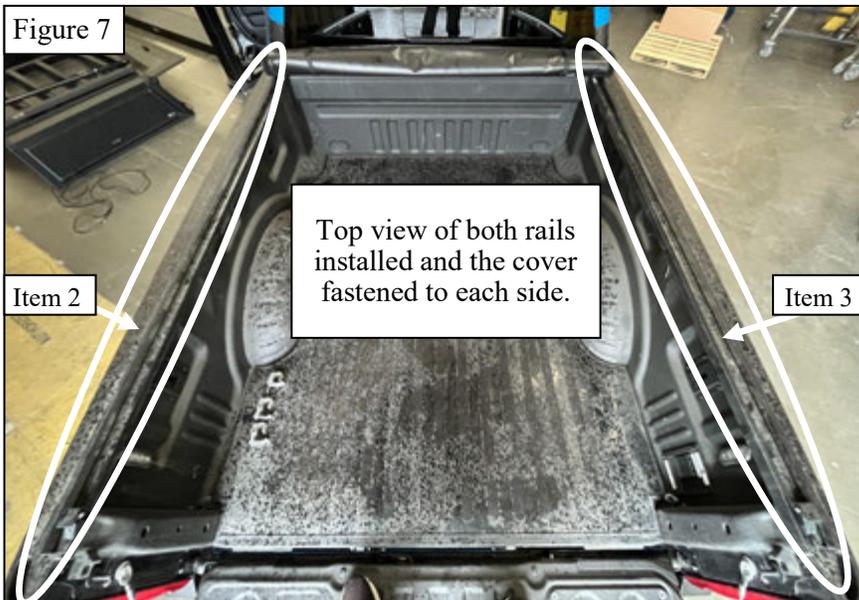
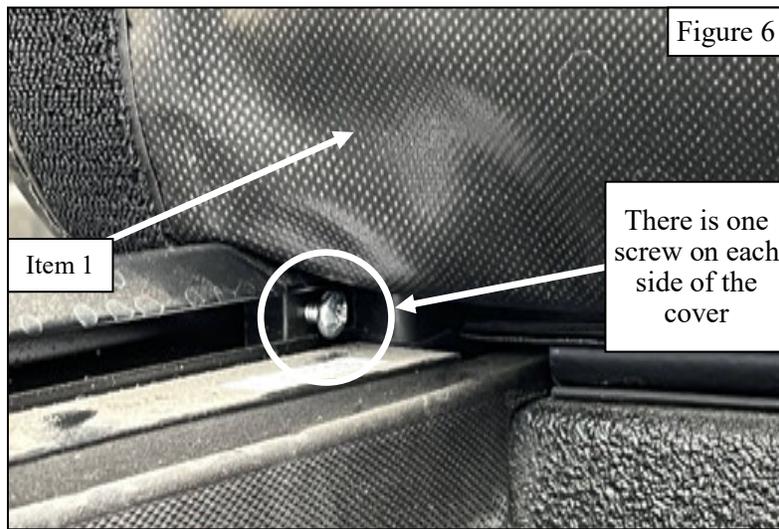
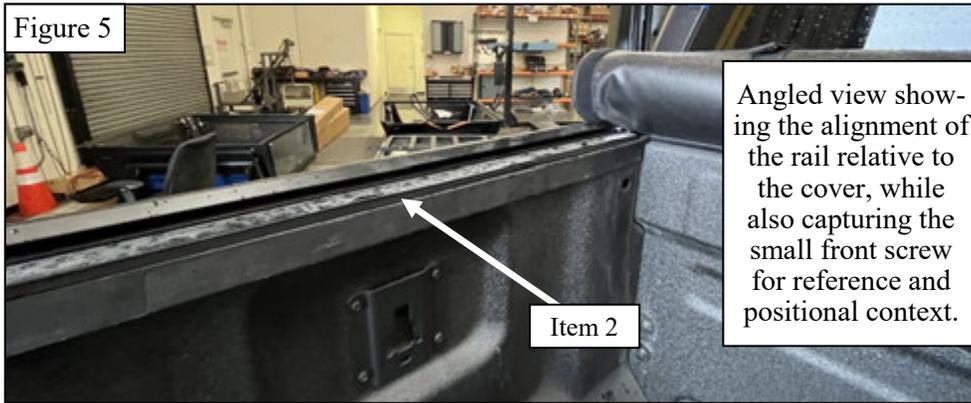


3. Clean the top of the front bed wall with alcohol before applying any seal. Remove the adhesive, then apply the Foam Seal (**Item 5**) to the top edge of the front bed wall of the truck as shown in the image below (**Figure 2**).
4. Starting with the Driver Side Rail (**Item 2**), align the rail so that the side closest to the tailgate is lined up with the edge of the wall. (**Figures 3-6 and 11**).

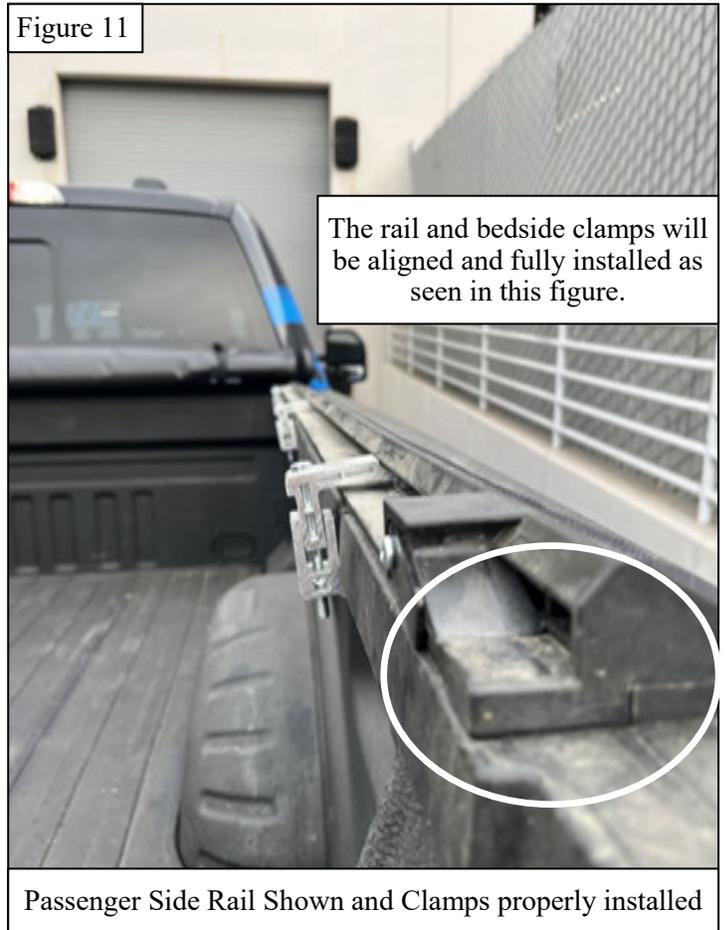
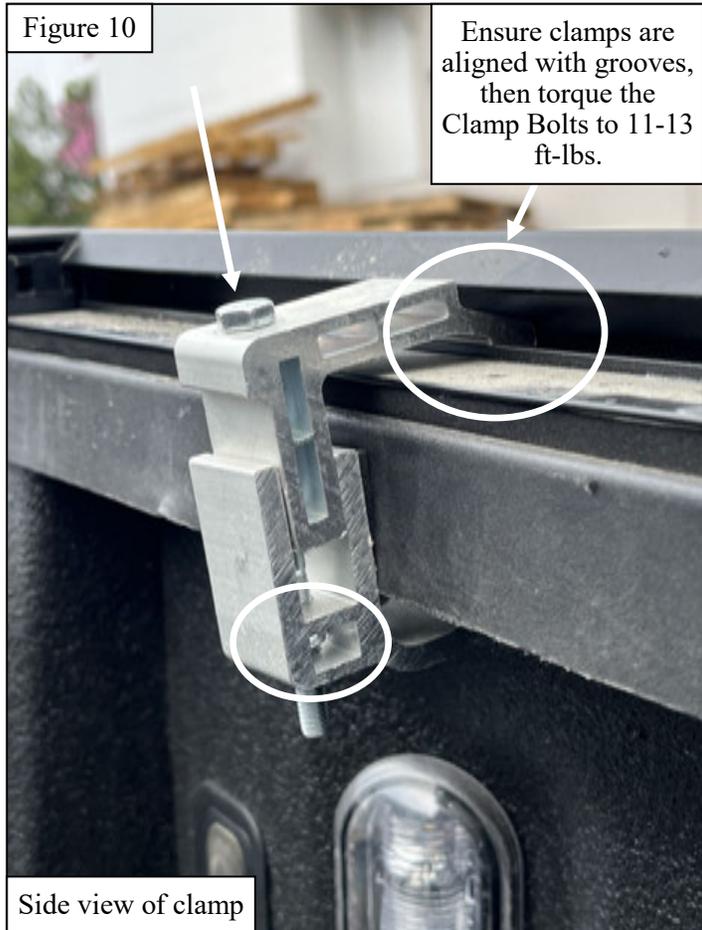
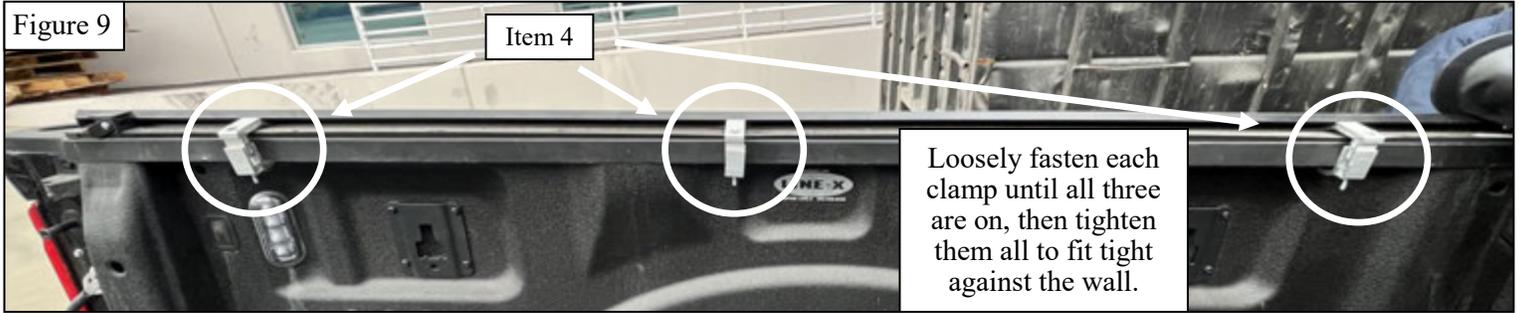
**NOTE:** All images show the Driver Side, unless stated otherwise.



5. Attach the Soft Roll Cover (**Item 1**) to the end closest to the front by using a #2 Phillips Screwdriver to connect the roll cover to the rail (**Figure 6**).
6. Proceed to do this process for the Passenger Side Rail (**Item 3**). When both sides are completed and the cover is attached, it will look like the image below (**Figures 5-8**).



7. After positioning the Driver Side rail onto the bulkhead and evenly spreading out three Bedside Clamps (**Item 4**) along the railing, align the grooves in the clamp with the grooves in the side rail (**Figures 9-11**).
8. The bolt will be aligned such that the screw goes through both parts of the clamp and the nut in the middle gap as shown in the figure below. Using a ratchet and a 10MM socket, tighten all three bedside clamps to secure the railing from moving (**Figure 10**). Tighten and torque the Clamp bolts to 11-13 ft-lbs.
9. Repeat **Steps 7 and 8** with the Passenger Side Rail (**Item 3**).



10. Roll out the cover, eventually reaching the header stopper. Snap the tailgate header onto the header stopper then close the tailgate. A distinct click will be heard on each side if done correctly (**Figures 12 and 13**).

**NOTE:** Close the product first, then the tailgate

Figure 12

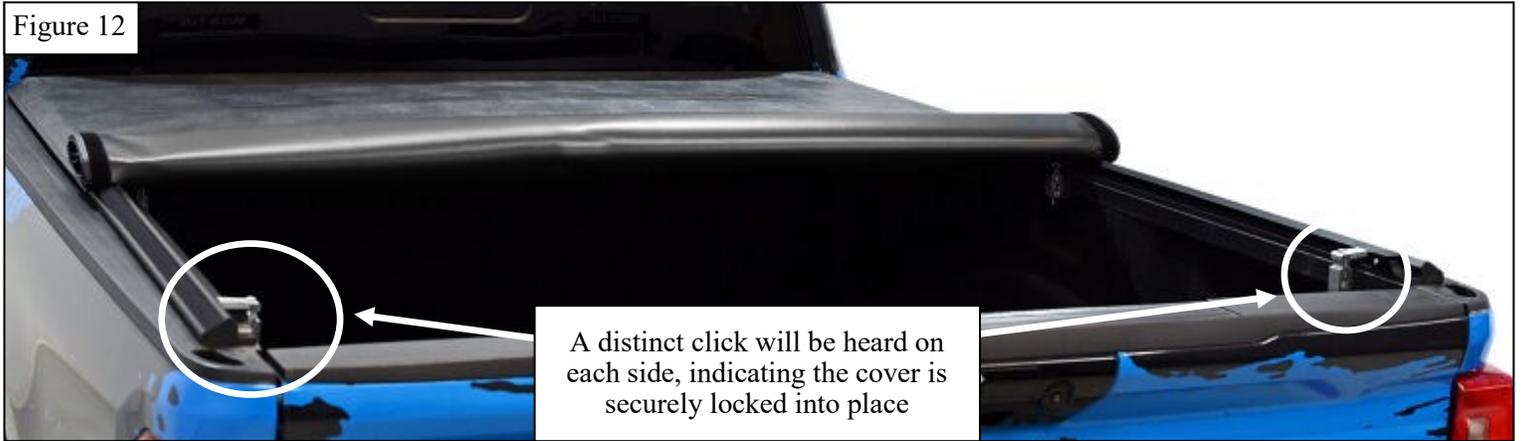
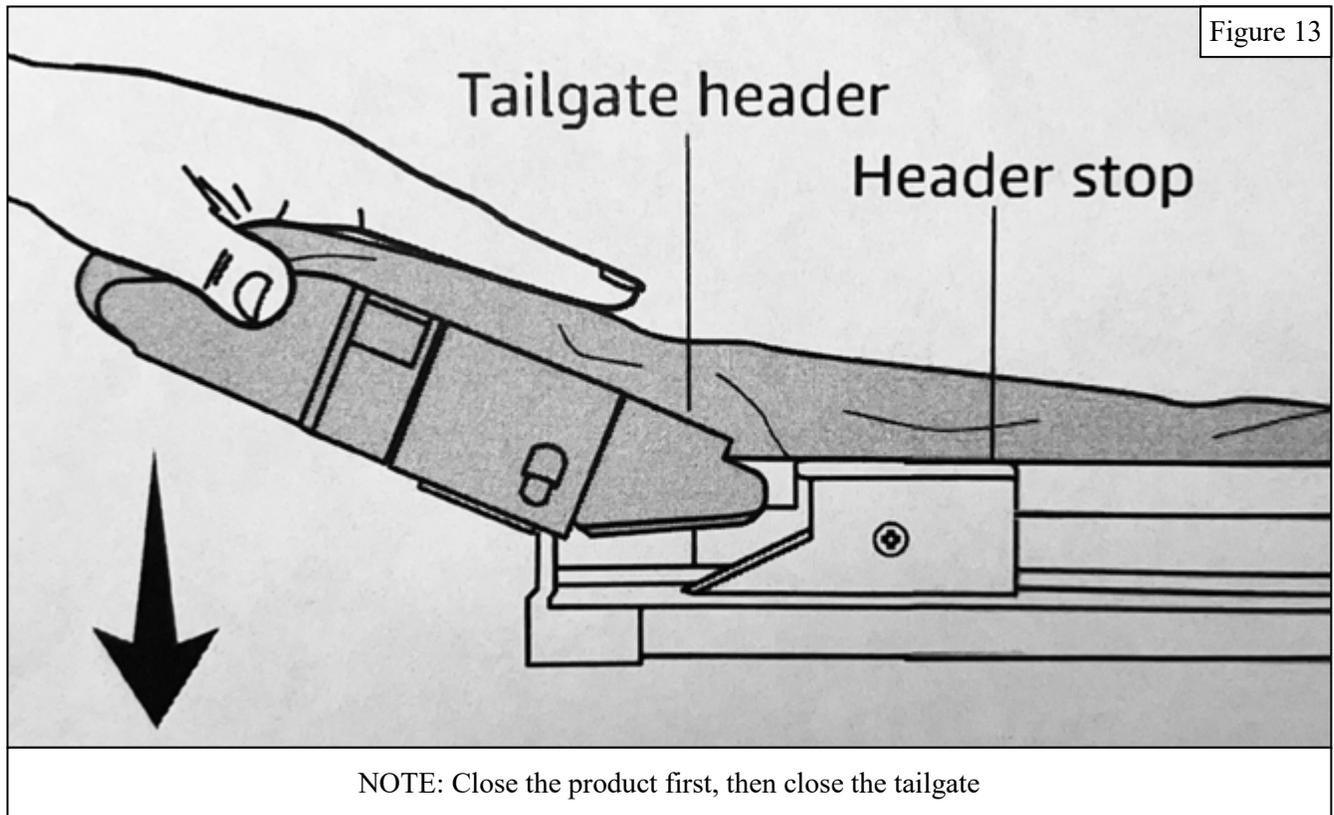


Figure 13



**WESTIN**

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320 W. Covina Blvd  
San Dimas, Ca. 91773

P.N.: 75-1911005-RevA

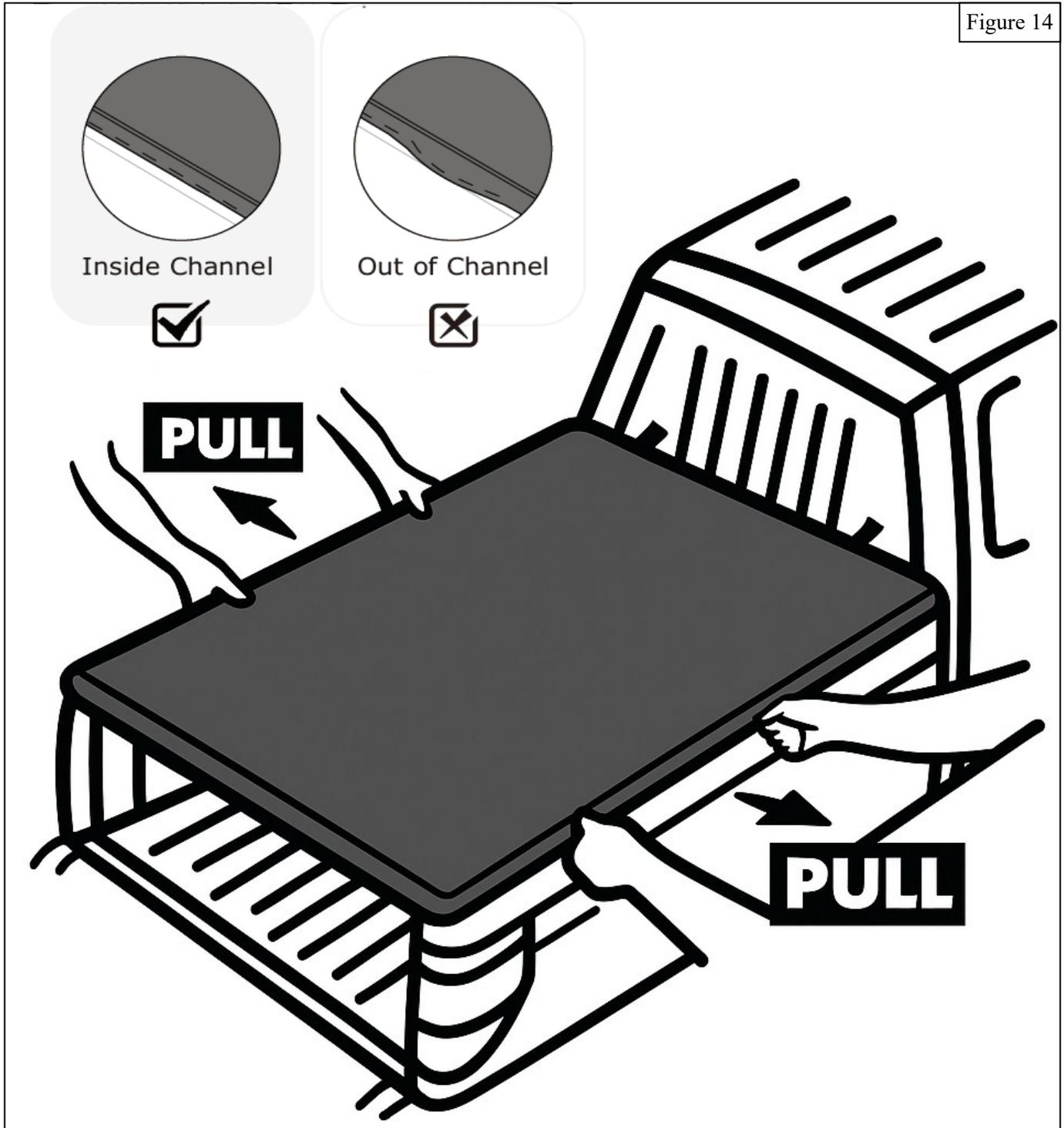
ECO #:W25-0188

Thank you for choosing Westin products  
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Customer Service (800) 793-7846

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DATE: 12/10/2025

11. Stretch the cover evenly and firmly to remove wrinkles. Press along the edges to ensure both Velcro strips are properly aligned, secured, and sealed to prevent any form of leaks (**Figure 14**).



## INSTALLATION COMPLETE

Installation shown on 2023 Ford F250



### CARE INSTRUCTIONS

- TEXTURE BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY ( DO NOT WAX ).
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.

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## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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