

# INSTALLATION INSTRUCTIONS

## PRO-SERIES FRONT BUMPER



### APPLICATION:

2024 Chevrolet Silverado 2500/3500

2020-2023 Chevrolet Silverado 2500/3500

### PART NUMBER:

58-414215



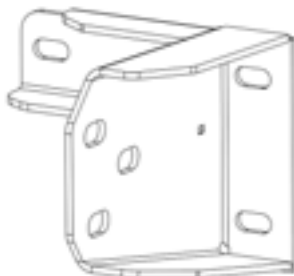
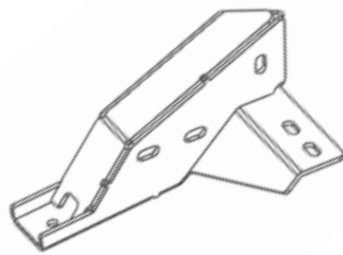
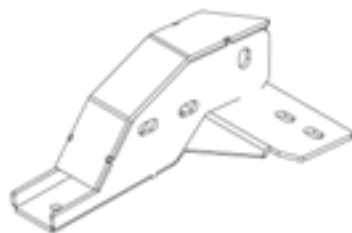





58-411225

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PRO-SERIES FRONT BUMPER	10mm SOCKET
2	1	WINCH TRAY	13mm SOCKET
3	1	MOUNTING BRACKET DRIVER SIDE	18mm SOCKET
4	1	MOUNTING BRACKET PASSENGER SIDE	18mm SOCKET
5	1	WINCH TRAY BRACKET DRIVER SIDE	PRY TOOL
6	1	WINCH TRAY BRACKET PASSENGER SIDE	TORQUE WRENCH
7	1	SHUTTER RELOCATOR BRACKET DRIVER SIDE	RATCHET
8	1	SHUTTER RELOCATOR BRACKET PASSENGER SIDE	
9	2	CENTER SENSOR PLATE	
10	2	OUTER SENSOR PLATE	
11	1	CENTER DRIVER MESH COVER	
12	1	CENTER PASSENGER MESH COVER	
13	2	RECTANGULAR WASHER	
14	1	LED CENTER BAR DRIVER BRACKET	
15	1	LED CENTER BAR PASSENGER BRACKET	
16	1	OUTER DRIVER MESH COVER	
17	1	CENTER LED MESH COVER	
18	16	M12 SERRATED FLANGE NUT	
19	14	M12 HEX BOLT (SHORT)	
20	18	M12 LOCK WASHER	
21	18	M12 FLAT WASHER	
22	4	M12 HEX HEAD BOLT (LONG)	
23	6	M6 HEX HEAD BOLT	
24	2	M6 SPLIT LOCK WASHER	
25	14	M6 FLAT WASHER	
26	4	M6 NYLON LOCK NUT	
27	12	M6 SERRATED FLANGE HEX NUT	
28	12	M6 HEX DRIVE FLAT HEAD SCREWS	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			



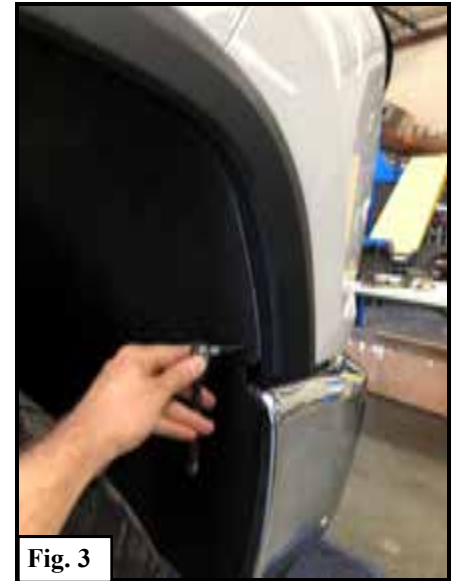
Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846  
[www.westinautomotive.com](http://www.westinautomotive.com)

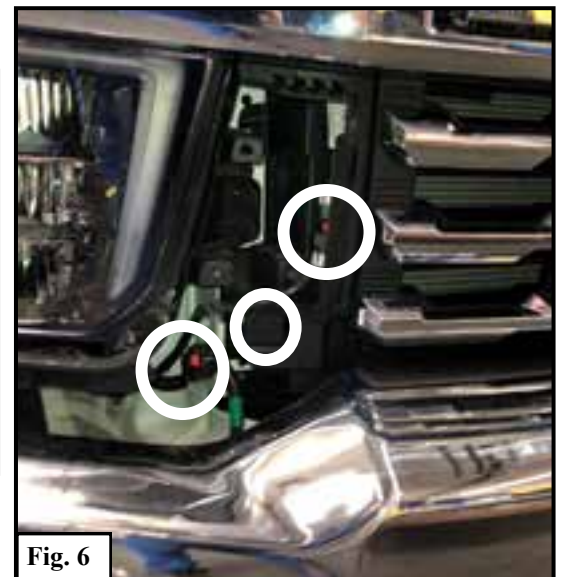
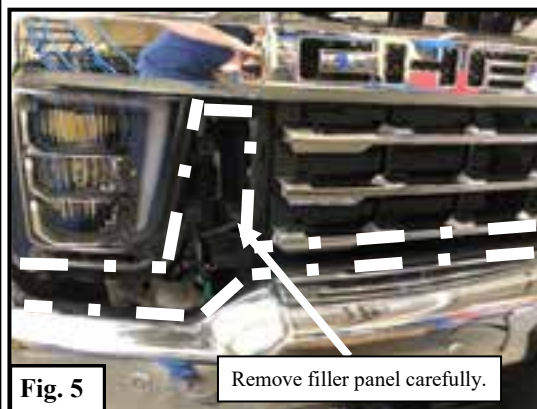
			
ITEM 1		ITEM 2	
DRIVER SHOWN PASSENGER OPPOSITE	DRIVER SHOWN PASSENGER OPPOSITE	DRIVER SHOWN PASSENGER OPPOSITE	DRIVER SHOWN PASSENGER OPPOSITE
			
ITEM 3	ITEM 5      2020-2023	ITEM 5      2024+	ITEM 7
			DRIVER SHOWN PASSENGER OPPOSITE 
ITEM 9	ITEM 10	ITEM 13	ITEM 14

### PROCEDURE

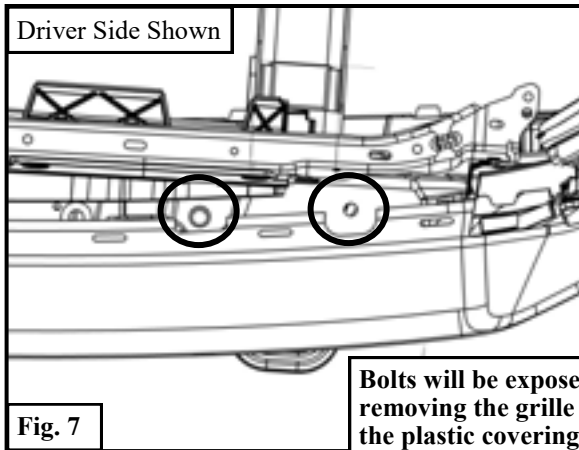
1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Open the hood of the vehicle and remove the plastic cover at the front using a pry tool. See **Figure 1**.
3. Remove the four bolts holding the grille in place. See **Figure 2**.
4. Remove 2 bolts attaching wheel well cover to filler panel. See **Figures 3 & 4** for reference.



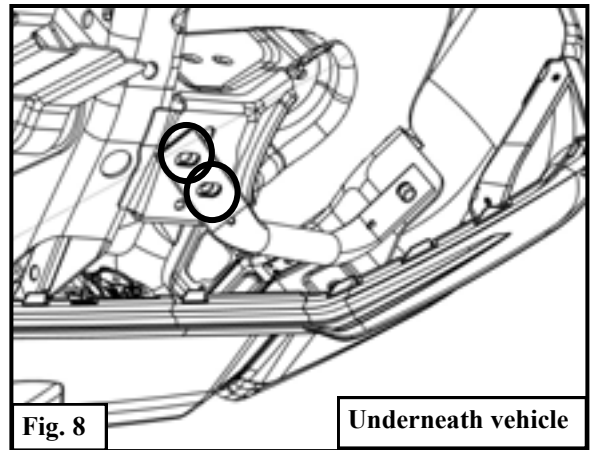
5. Pry off fenders to access the filler panel clips. See **Figure 4**.
6. Carefully pry off the filler panel by pulling and removing any clips holding it in place. See **Figure 5** for reference.
7. Disconnect any electrical plugs and remove any bolts still attaching the grill to the vehicle. See **Figure 6**.
8. Pry off any remaining clips that are attaching the grill to the vehicle and carefully remove the grille.



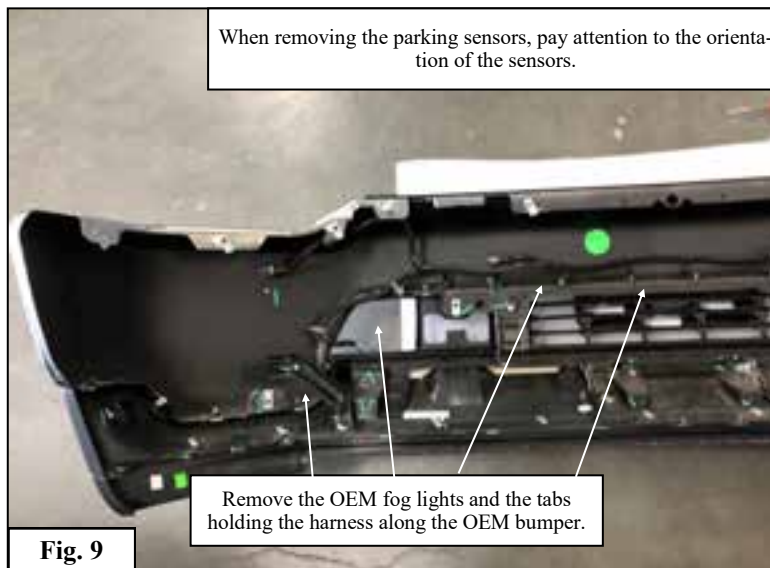
9. Remove four upper bumper bolts attaching the bumper to the frame and remove the two bottom bolts attaching bumper arm to the frame. See **Figure 7 & 8** for reference.
10. Remove the vehicle bumper. **Note:** Assistance may be needed.



Bolts will be exposed after removing the grille and lifting the plastic covering them



11. Once the OEM bumper is removed, remove the parking sensors, sensor wiring harness, and the OEM fog lights. Remove the sensors carefully and make sure to pay attention to the sensor orientation since they must be reinstalled in that orientation. See **Figure 9 & 10**.
12. If Aerodynamic Active Shutters **are equipped**, remove OE bumper brackets and Shutters carefully as they are fragile. See **Figure 11** for reference.

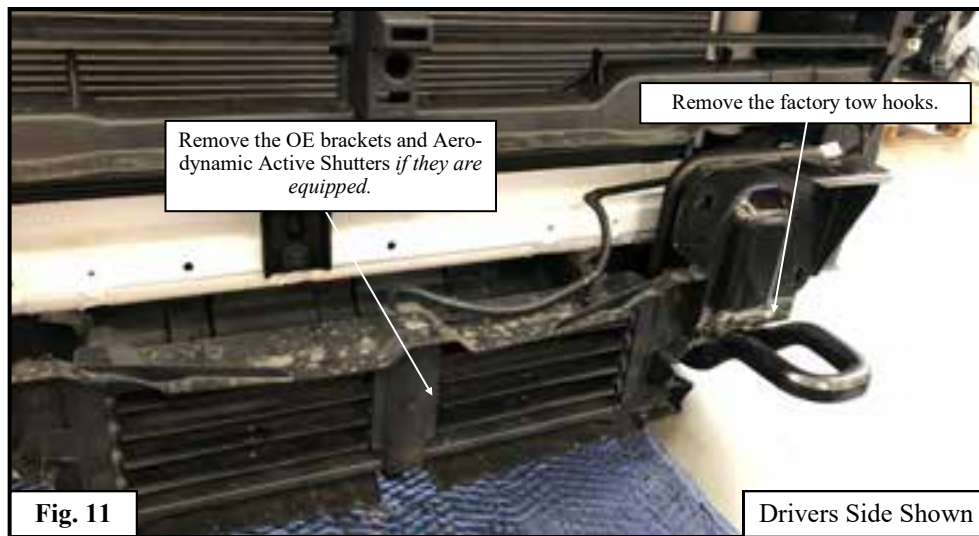


**WESTIN**

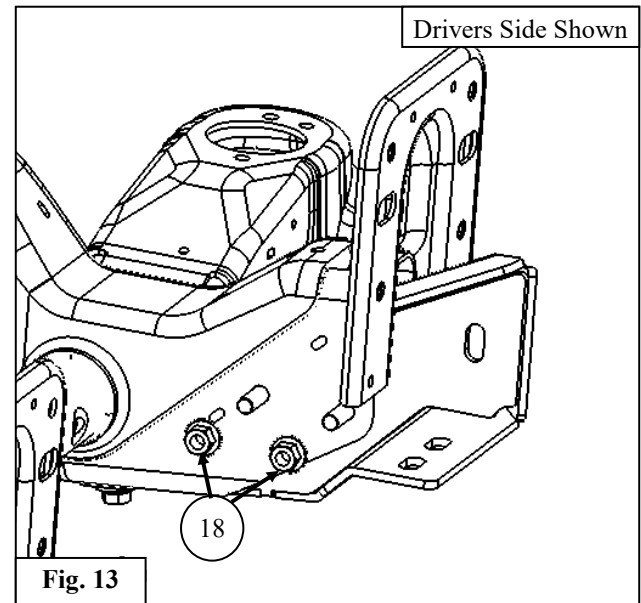
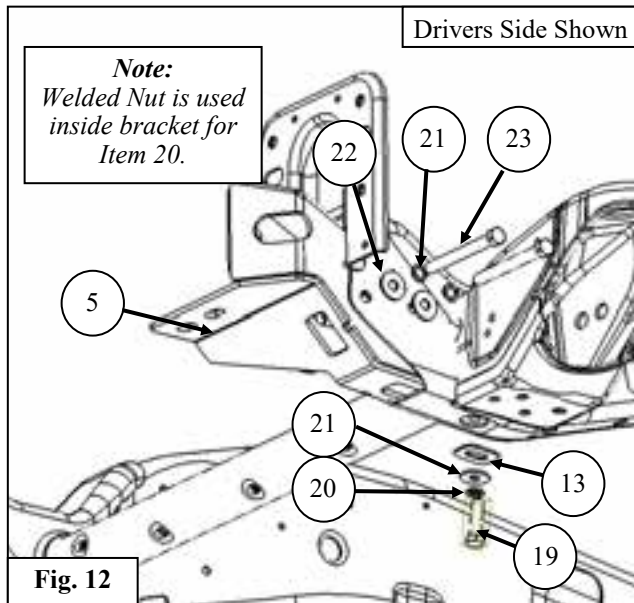
Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846  
[www.westinautomotive.com](http://www.westinautomotive.com)

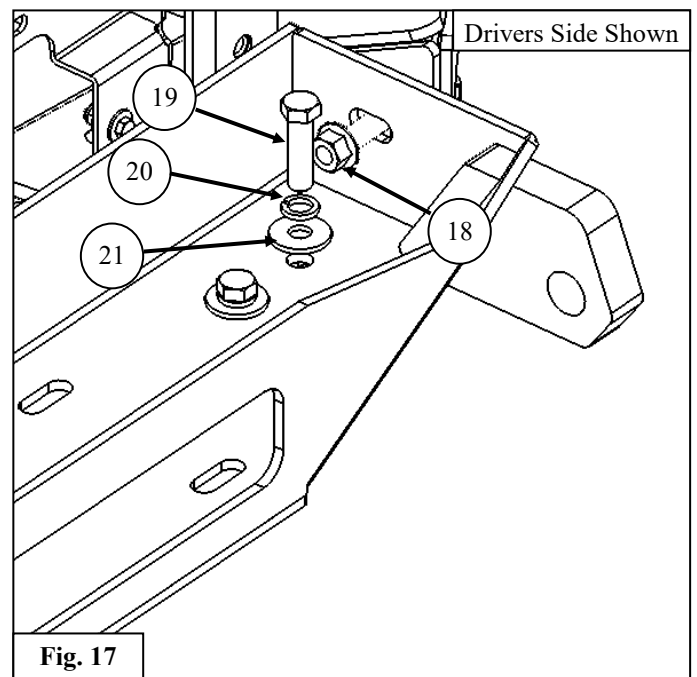
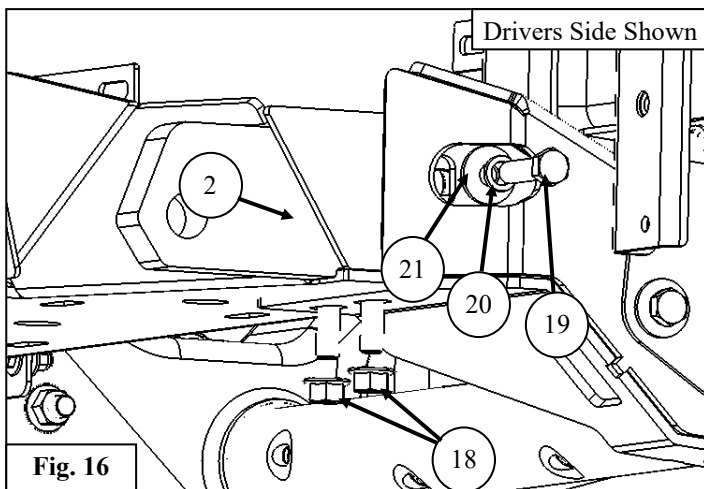
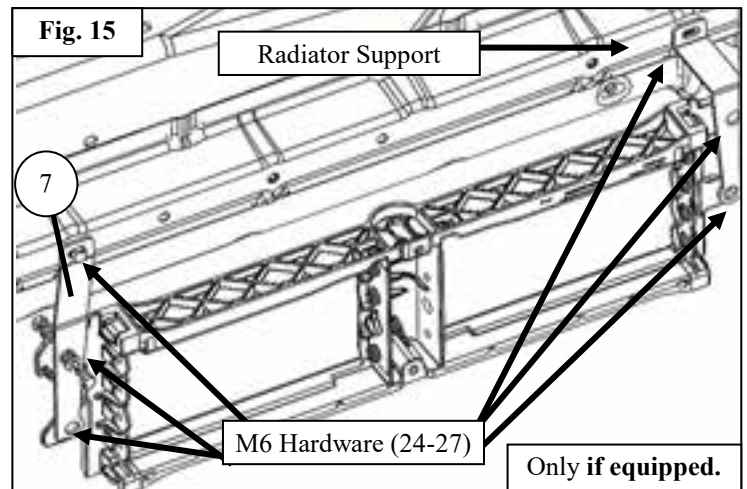
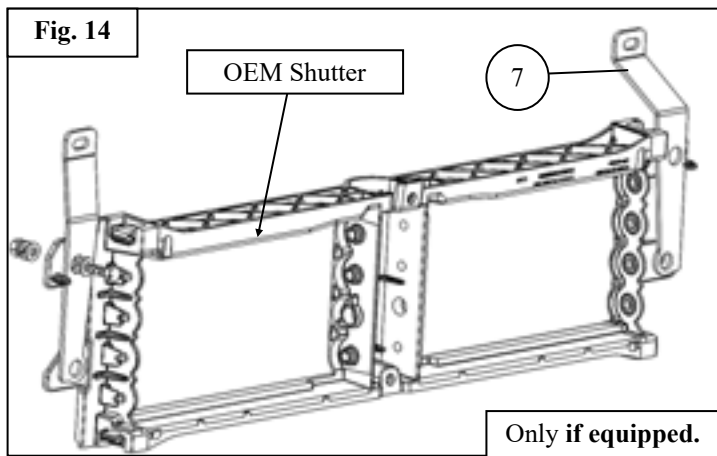


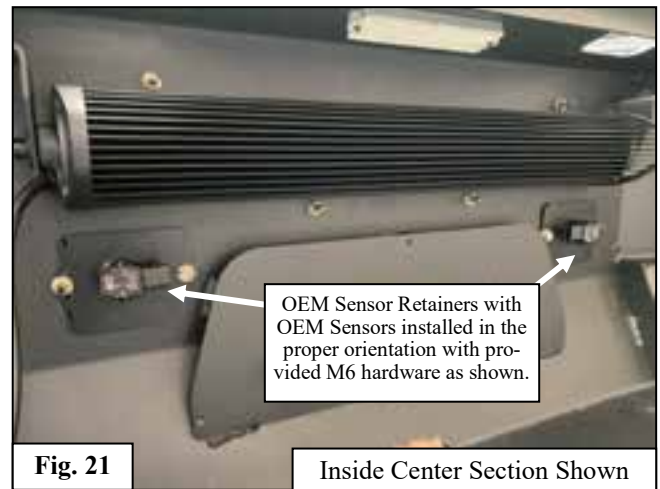
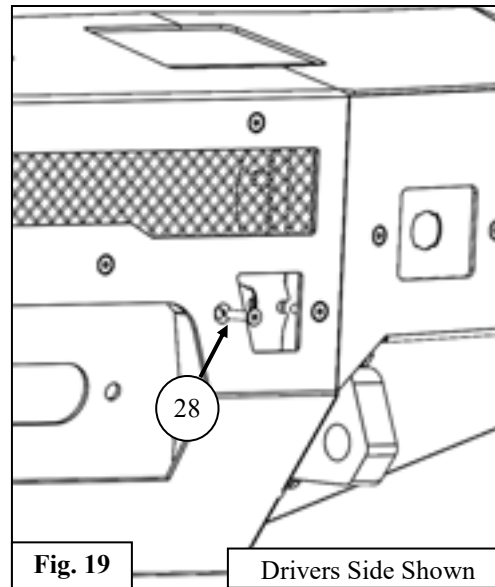
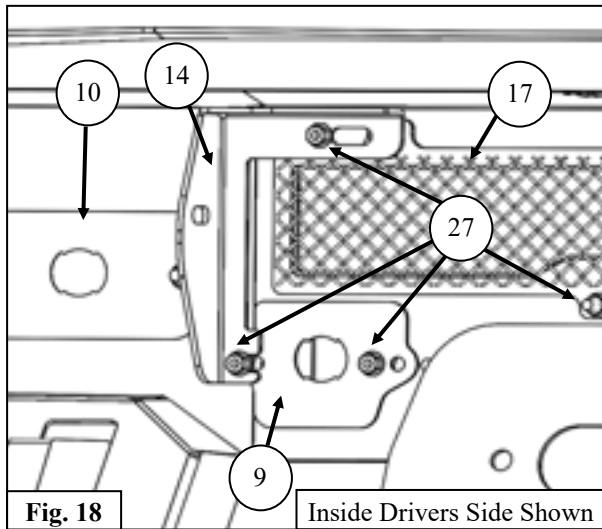


13. Remove the factory tow hooks. See **Figure 11** for reference.
14. Locate and install the Winch Tray Mounting Brackets loosely (5-6) with the provided M12 hardware (19-23). See **Figures 12 & 13** for reference. Repeat for passenger side.

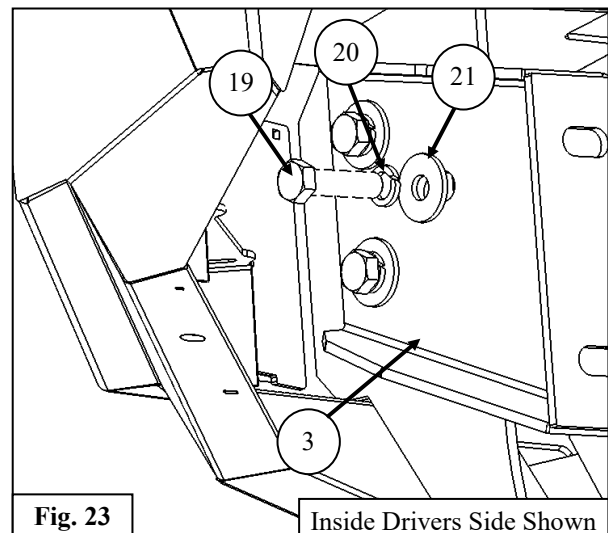
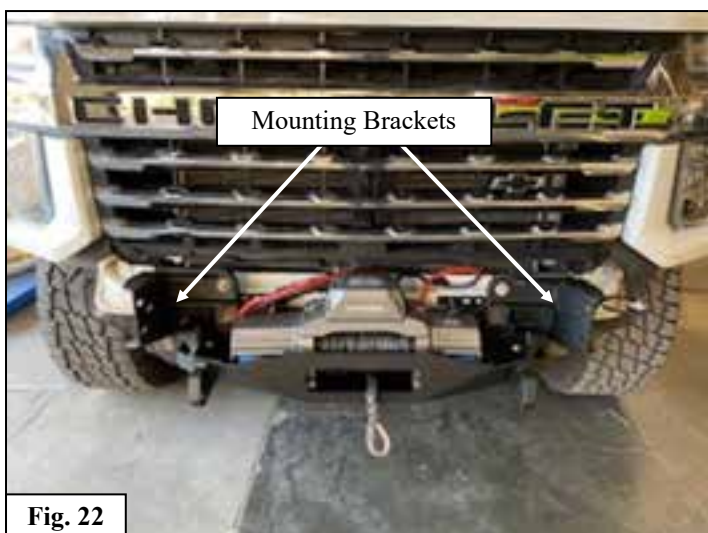


15. If the OEM Aerodynamic Active Shutters **are not** equipped, skip to Step 16. **If equipped**, locate them and the Shutter Relocator Brackets (7-8) and install the shutters to the brackets with the provided M6 hardware (24-27). See **Figure 14 & 15** for reference. Adjust as needed.
16. Locate the Winch Tray (2) and install the Winch Tray onto the Winch Tray Brackets using the provided M12 hardware (19-23). See **Figures 16 and 17** for reference. **Note:** If you are installing a winch, do so now.
17. Install all of the bumper accessories prior to installing the bumper onto the vehicle. See **Figure 18 & 19** for reference on installing the LED Center Brackets (14-15).
18. Reinstall the Parking Sensors (previously removed in step 11) in the same orientation that they were removed using the OEM parking sensor retainers. See **Figure 20 and 21** for reference. **Note:** If parking sensors are not equipped you can use the Center and Outer mesh covers for the openings in the bumper.





19. Using the OEM hardware, install the Mounting Brackets (3-4) onto the vehicle. See **Figure 22** for reference.  
 20. With help of a second person, install the Pro-Series Bumper onto the Mounting Brackets using the provided M12 hardware (19-22). See **Figure 23-24** for reference.





21. **Note:**

- Route the parking sensor harness carefully and secure it with zip ties.
- The HYPERQ LED Auxiliary Lights are sold separately. To install, use the provided hardware in the light kit.

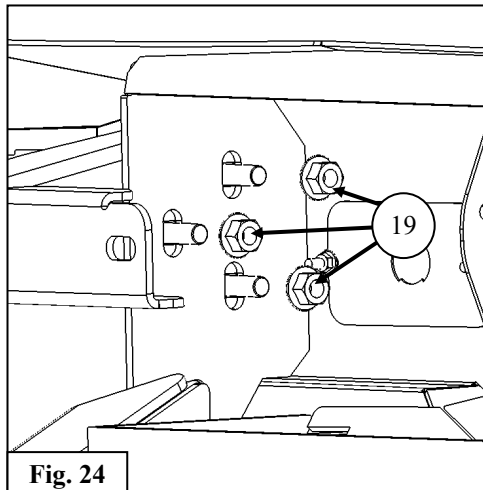


Fig. 24

INSTALL COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

**WESTIN**

Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846  
[www.westinautomotive.com](http://www.westinautomotive.com)





## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773