



## FEL-PRO INSTALLATION TIPS

### REAR SEAL ASSEMBLY INSTRUCTIONS

The rear seal retainer assembly contains the rear main seal and the retainer to block press-in-place type gasket. Once removed, the entire assembly should be replaced with a new assembly. When installing the new assembly, RTV Silicone should be used at the oil pan to seal retainer "T" joint interface.

#### Removal and assembly instructions

1. Remove old retainer assembly according to the service manual procedure.
2. Apply a bead of RTV Silicone sealer to the bottom edge of the retainer gasket (2 places, 4.5mm x 25mm) where it will seal against the oil pan gasket.
3. Install rear seal retainer assembly per service manual\*
4. Install remaining components per service manual

***\*Note: After applying the RTV Silicone, the retainer should be installed and torqued within one hour before the RTV can begin to cure.***



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