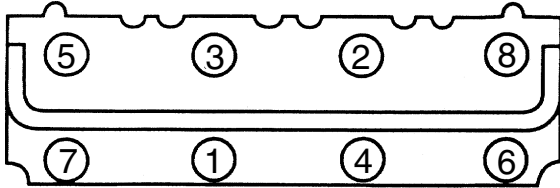


HEAD BOLTS

- A. Bolts with pre-applied sealer on threads lubricate threads, and under every bolt head with oil and install as provided.
- B. Bolts without pre-applied sealer on bolt head or threads, lubricate threads and under every bolt head with oil and install as provided.



IMPORTANT: Consult the latest OEM torque specifications as changes may have taken place since this printing.

TORQUE SPECIFICATIONS: Follow sequence shown in illustration, torque all bolts in the following steps:

Torque all bolts to 44 ft. lbs.

Finally, turn all bolts to 95°.

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FEL-PRO INSTALLATION TIPS

HEAD GASKET

CLEAN MATING SURFACES of all foreign materials. You may wish to use a degreaser.

CHECK HEAD AND BLOCK for flatness. Make certain combined flatness is within .0015".

CLEAR ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

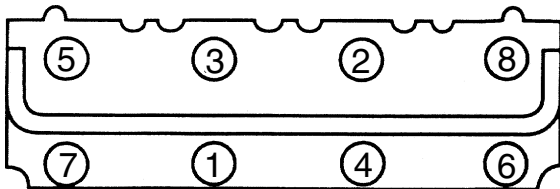
ATTACH AND ALIGN GASKET(S) FOLLOWING ANY DIRECTIONAL MARKINGS SHOWN ON THE GASKET. If no markings exist, simply install the gasket by matching the gasket to engine deck surface.

FIBER FACED GASKET(S) are to be installed dry. **METAL FACED GASKET(S)** require a thin even coat of sealer to be applied to the metal side(s) of the gasket.

- Continued -

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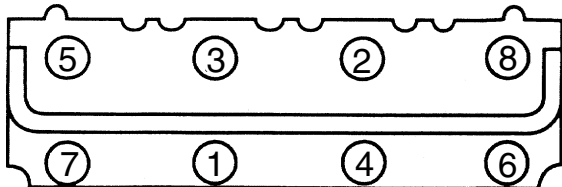
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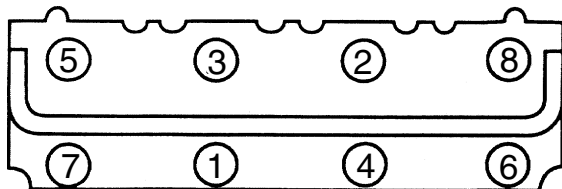
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- Continued -

FIT

FEL-PRO INSTALLATION TIPS

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FIT

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