



FEL-PRO INSTALLATION TIPS

OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.

ATTACH AND ALIGN END SEAL. Apply quick-drying adhesive sparingly in several places in the groove of the rear main bearing cap. Mount seal in the groove. **Allow time for adhesive to set.** Test for slippage with light pressure. If seal moves, allow more time.

CREATE OIL PAN GASKET by applying a continuous 1/8" - 3/16" bead of silicone sealer down the center of the oil pan flanges circling each hole.

IMPORTANT: Do not apply sealer over the rubber end seal(s) as it may cause seal to slip out of position.

When pan is positioned on the engine, avoid wiping off the sealer. **REINSTALL OIL PAN TO ENGINE.** Intall cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.



FEL-PRO INSTALLATION TIPS

OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.

ATTACH AND ALIGN END SEAL. Apply quick-drying adhesive sparingly in several places in the groove of the rear main bearing cap. Mount seal in the groove. **Allow time for adhesive to set.** Test for slippage with light pressure. If seal moves, allow more time.

CREATE OIL PAN GASKET by applying a continuous 1/8" - 3/16" bead of silicone sealer down the center of the oil pan flanges circling each hole.

IMPORTANT: Do not apply sealer over the rubber end seal(s) as it may cause seal to slip out of position.

When pan is positioned on the engine, avoid wiping off the sealer. **REINSTALL OIL PAN TO ENGINE.** Intall cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.



FEL-PRO INSTALLATION TIPS

OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.

ATTACH AND ALIGN END SEAL. Apply quick-drying adhesive sparingly in several places in the groove of the rear main bearing cap. Mount seal in the groove. **Allow time for adhesive to set.** Test for slippage with light pressure. If seal moves, allow more time.

CREATE OIL PAN GASKET by applying a continuous 1/8" - 3/16" bead of silicone sealer down the center of the oil pan flanges circling each hole.

IMPORTANT: Do not apply sealer over the rubber end seal(s) as it may cause seal to slip out of position.

When pan is positioned on the engine, avoid wiping off the sealer. **REINSTALL OIL PAN TO ENGINE.** Intall cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.



FEL-PRO INSTALLATION TIPS

OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.

ATTACH AND ALIGN END SEAL. Apply quick-drying adhesive sparingly in several places in the groove of the rear main bearing cap. Mount seal in the groove. **Allow time for adhesive to set.** Test for slippage with light pressure. If seal moves, allow more time.

CREATE OIL PAN GASKET by applying a continuous 1/8" - 3/16" bead of silicone sealer down the center of the oil pan flanges circling each hole.

IMPORTANT: Do not apply sealer over the rubber end seal(s) as it may cause seal to slip out of position.

When pan is positioned on the engine, avoid wiping off the sealer. **REINSTALL OIL PAN TO ENGINE.** Intall cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.



FEL-PRO INSTALLATION TIPS

OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.

ATTACH AND ALIGN END SEAL. Apply quick-drying adhesive sparingly in several places in the groove of the rear main bearing cap. Mount seal in the groove. **Allow time for adhesive to set.** Test for slippage with light pressure. If seal moves, allow more time.

CREATE OIL PAN GASKET by applying a continuous 1/8" - 3/16" bead of silicone sealer down the center of the oil pan flanges circling each hole.

IMPORTANT: Do not apply sealer over the rubber end seal(s) as it may cause seal to slip out of position.

When pan is positioned on the engine, avoid wiping off the sealer. **REINSTALL OIL PAN TO ENGINE.** Intall cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.



FEL-PRO INSTALLATION TIPS

OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.

ATTACH AND ALIGN END SEAL. Apply quick-drying adhesive sparingly in several places in the groove of the rear main bearing cap. Mount seal in the groove. **Allow time for adhesive to set.** Test for slippage with light pressure. If seal moves, allow more time.

CREATE OIL PAN GASKET by applying a continuous 1/8" - 3/16" bead of silicone sealer down the center of the oil pan flanges circling each hole.

IMPORTANT: Do not apply sealer over the rubber end seal(s) as it may cause seal to slip out of position.

When pan is positioned on the engine, avoid wiping off the sealer. **REINSTALL OIL PAN TO ENGINE.** Intall cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.