

OPEN FIRST!!

ENERGY SUSPENSION®

1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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Parts list for Master set # 8.18121 2007-2011 Toyota Camry CE,LE & XLE

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your car is in excellent mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a car that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start**. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

Front control arm bushing set: 8.3143

- 2 - 3335 control arm bushing front position.
- 2 - 03P03669 control arm bushing rear position.
- 2 - 15.02.51.39 (2.375" x 2.135" x 1.187") shell.
- 2 - 15P1078039 (.875" X .563" X 2.470") sleeve.
- 1 - 17P17758 Installation instructions.

Front sway bar bushing set: 8.5128

- 2 - 5339 24mm sway bar bushing.
- 2 - 15.12.67.39 multi-bracket greasable.
- 4 - 15.03.41.39 (.688" x .313" x .080") flat washer.
- 1 - 17145 Installation instructions.

Rack & pinion bushing set: 8.10110

Footnote: (148) Must remove factory metal shells.

- 4 - 10058 rack bushing.
- 4 - 15.02.52.39 inner flanged sleeve.
- 1 - 17P17762 Installation instructions.

Upper motor mount bushing set: 8.1109

Footnotes: (148) Must remove factory metal shells.

(175) Upper Torque Position only.

(176) 4 Cyl. W/ Automatic Trans.

- 2 - 01P01396 big eye bushing.
- 2 - 01P01397 small eye bushing.
- 1 - 15P1078139 (1.00" x .438" x 2.040") sleeve.
- 1 - 15P1078239 (1.00" x .438" x 1.375") sleeve.
- 1 - 17P17757 Installation instructions.

Parts list continued:

Rear sway bar bushing set: 8.5154

- 2 - 5333 16mm sway bar bushing.
- 2 - 15.12.39.39 multi-bracket greasable.
- 4 - 15.03.41.39 (.688" x .313" x .080") flat washer.
- 1 - 17039 Installation instructions.
- 1 - 17P17765 Installation instructions.

Rear control arm bushing set: 8.3144

- 8 - 07P07174 strut rod & lower knuckle bushing.
- 8 - 07P07176 upper knuckle bushing.
- 4 - 07P07178 front lateral rod bushing.
- 4 - 07P07180 rear lateral rod bushing.
- 4 - 15.10.584.39 (.750" x .480" x 2.160") sleeve.
- 8 - 15P1077939 (.875" x .563" x 1.690") sleeve.
- 1 - 17P17759 Installation instructions.

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.

17P17763

21/SEP/23 BRH ECN 23025