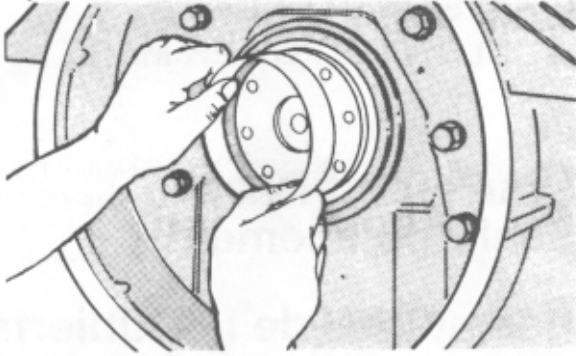
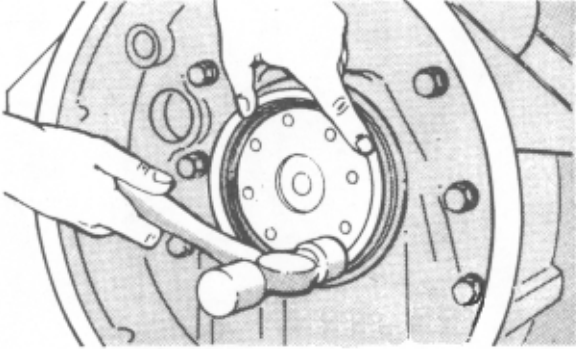


3. Remove plastic seal starter.



4. Using the steel installation tool, drive the seal evenly into the housing.

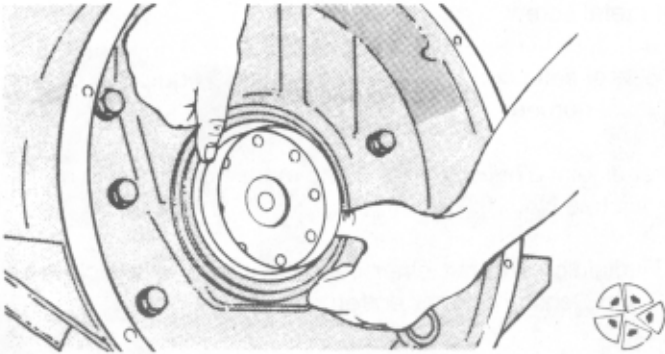


© 2002 Federal-Mogul Corporation
Form No. I-2024 (Rev. 9/02)

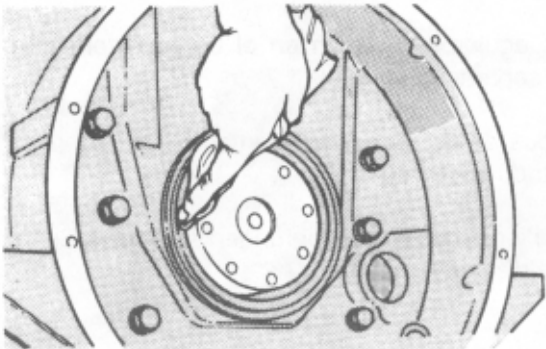
Printed in U.S.A.

- Continued -

- Continued -



2. Install seal and prepackaged plastic seal starter over crankshaft.



1. Seal must be installed *DRY*. Clean and dry crankshaft sealing surface.

INSTALLATION

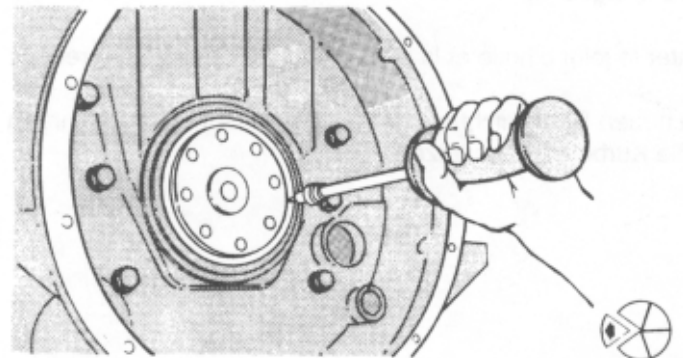
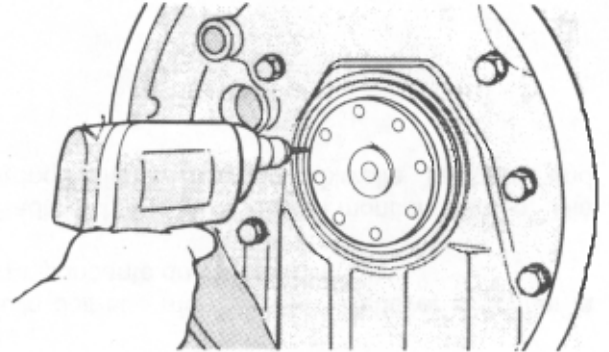
FIT

FEL-PRO INSTALLATION TIPS

Crankshaft Rear Seal Replacement

REMOVAL

1. Drill two 3mm holes 180° apart in the outer edge of the seal.



2. Remove the seal with a slide hammer fitted with a No. 10 sheet metal screw.

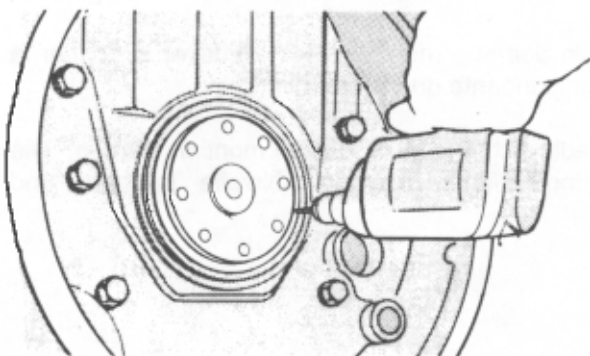


FEL-PRO INSTALLATION TIPS

Crankshaft Rear Seal Replacement

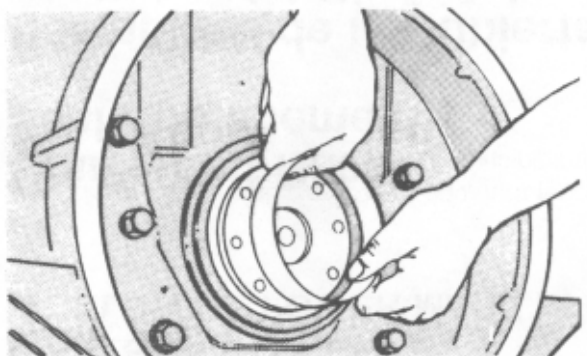
REMOVAL

1. Drill two 3mm holes 180° apart in the outer edge of the seal.

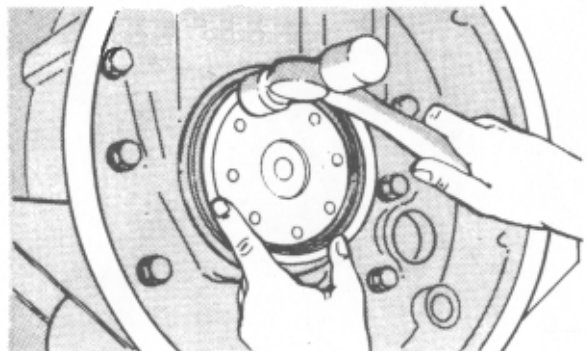


- Continued -

4. Using the steel installation tool, drive the seal evenly into the housing.



3. Remove plastic seal starter.

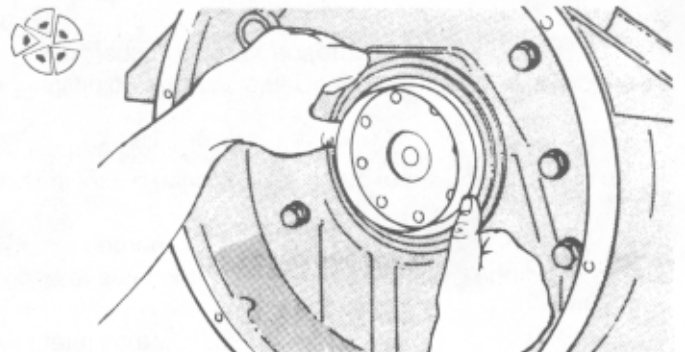


Printed in U.S.A.

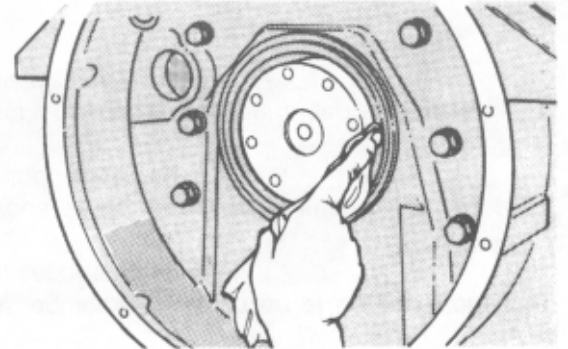
© 2002 Federal-Mogul Corporation
Form No. 1-2024 (Rev. 9/02)

- Continued -

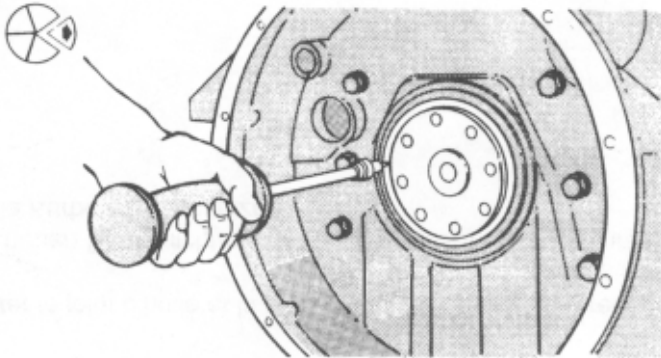
2. Install seal and prepackaged plastic seal starter over crankshaft.



1. Seal must be installed *DRY*. Clean and dry crankshaft sealing surface.



2. Remove the seal with a slide hammer fitted with a No. 10 sheet metal screw.



INSTALLATION