



## FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

### VALVE COVER GASKET

**NOTE:** DO NOT use adhesives or sealers when installing this gasket.

**CLEAN MATING SURFACES** of all foreign materials. Including old gaskets, RTV and oil. You may wish to use a degreaser. Also, clean oil return holes.

**CHECK COVER FLANGES** for flatness. Straighten stamped metal covers. Replace if severely distorted. Distorted cast aluminum or plastic covers are difficult to straighten and should be replaced.

**INSTALL CAP SCREWS.** Position gasket while valve cover is inverted on workbench. Install cap screws through cover and into gasket bolt holes. Gasket bolt holes are intentionally undersized to hold screws in place.

**REINSTALL VALVE COVER TO ENGINE.** Turn cover upright (gasket will remain with cover) and install on engine.

**START CAP SCREWS** into cylinder head but do not tighten until you adjust position of gasket under cover flange with gasket side tabs. Torque cap screws securely to 30 in. lbs.

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