

INSTALLATION GUIDE



VOLKSWAGEN MKV & MKVI PLATFORM

FRONT APPLICATION

Kit 76002

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

Failure to read these instructions can result in an incorrect installation which could result in damage to the vehicle, minor to severe personal injury or death.

Protect your Air Lift Performance Purchase by Completing your Warranty Registration



Thank you for purchasing an Air Lift Performance product! Take a photo of your sales receipt and then scan the QR code to complete your online warranty registration.

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Introduction

Air Lift Performance thanks you for purchasing the most complete, fully engineered high-performance air suspension made for the Volkswagen MKV & MKVI Platform. Read these installation instructions to correctly and safely set up the vehicle for a #lifeonair.

Air Lift assumes that the installer has the mechanical knowledge and ability to work on vehicle suspension systems and has basic tools necessary to complete a suspension replacement project. Special tools needed to complete the installation are noted on the System Overview page.

Air Lift reserves the right to make changes and improvements to its products and publications at any time. For the latest version of this manual, contact Air Lift Performance at **(800) 248-0892** or visit **www.airliftperformance.com.**

An Air Lift Performance air management system is highly recommended for this product. Learn more at air-lift.co/productlines.

NOTATION EXPLANATION

Hazard notations appear in various locations in this publication. Information highlighted by one of these notations must be observed to help minimize risk of personal injury or possible improper installation, which may render the vehicle unsafe. Notes are used to help emphasize areas of procedural importance and provide helpful suggestions. The following definitions explain the use of these notations as they appear throughout this guide.



DANGER

INDICATES IMMEDIATE HAZARDS WHICH WILL RESULT IN SEVERE PERSONAL INJURY OR DEATH.



WARNING

INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN SEVERE PERSONAL INJURY OR DEATH.



CAUTION

INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN DAMAGE TO THE VEHICLE OR MINOR PERSONAL INJURY.



NOTE

Used to help emphasize areas of procedural importance and provide helpful suggestions.

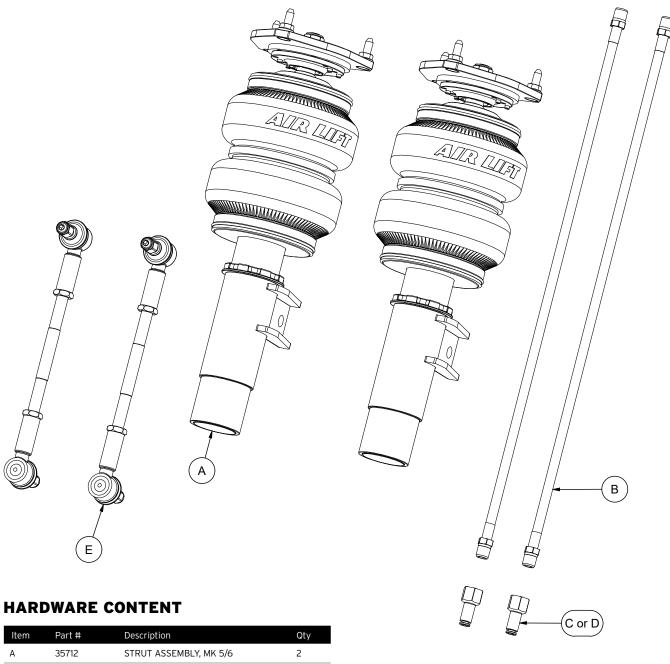


TECH TIP

Used to provide helpful tips to ease the installation process.



System Overview



Item	Part #	Description	Qty
Α	35712	STRUT ASSEMBLY, MK 5/6	2
В	20997	LEADER LINE, 1/4" ID	2
С	21810	1/4" FNPT X 1/4" PTC FITTING, DOT	2
D	21987	1/4" FNPT X 3/8" PTC FITTING, DOT	2
E	76002-001	ADJUSTABLE END LINK	2



Missing or damaged parts? Call Air Lift customer service at (800) 248-0892 for a replacement part.

MN-2002



Install the System



THIS APPLICATION IS DESIGNED FOR PREVIOUSLY MODIFIED VEHICLES WHERE THE FRAME HAS BEEN NOTCHED FOR AXLE CLEARANCE. AIR LIFT COMPANY DOES NOT RECOMMEND FRAME MODIFICATION, AND ANY MODIFICATIONS PREVIOUSLY DONE ARE AT THE OWNER'S RISK. AIR LIFT COMPANY IS NOT LIABLE FOR VEHICLE OR PERSONAL DAMAGE DUE TO MODIFICATIONS PERFORMED.

SECTION 1.

PREPARE THE VEHICLE

- 1. Elevate the vehicle and support the body with a hoist or safety stands.
- 2. Remove the front wheels.



If the vehicle is equipped with Automatic Headlight Vertical Aim Control, detach the unit from the lower control arm (Fig. 2 - part 1) to prevent overextension.

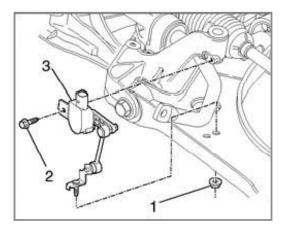


Fig. 2

SECTION 2.

STOCK SUSPENSION REMOVAL

- 1. Unbolt the sway bar from the tab (Fig. 3). For sway bar removal instructions, see factory repair manual.
- 2. Unthread and remove the axle bolt from the hub assembly (Fig. 3a). Remove the plastic covers to expose the upper mounting nuts.





Fig. 3

Fig. 3a



3. Remove the three lower nuts from the lower ball joint and control arm (Fig. 4). Detach the ball joint and hub assembly from the control arm.

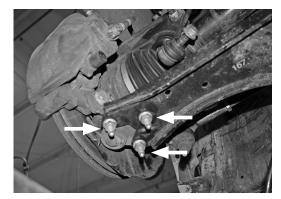


Fig. 4

- 4. Pull drive axle out of the hub assembly and secure the axle to the body with a temporary support wire (not included).
- 5. Reattach the lower ball joint to the lower control arm.



TO PREVENT DAMAGE TO THE INNER AXLE JOINT, DO NOT ALLOW THE AXLE TO HANG FREE

- 6. Support the hub assembly.
- 7. Remove the bolt at the back of the hub assembly to the strut.
- 8. Spread the hub assembly slot and push down on the hub to release the strut from its lower mount (Fig. 5). Volkswagen-specific tool is spreader 3424.



Fig. 5

- 9. Pull weather-stripping away from the plenum chamber cover within the engine bay and pull the cover up. Removing the wiper arms and completely removing the cover will gain more access.
- 10. Remove the three bolts from the upper strut mount (Fig. 6) and remove the strut assembly from the vehicle.



Fig. 6

SECTION

INSTALL THE KIT COMPONENTS

PLEASE READ - IMPORTANT INSTALLATION INFORMATION



FOR COIL TO AIR UPGRADE KIT INSTALLATIONS ONLY: Please refer to the included Coil to Air Upgrade Kit installation quide (MN-2000) for details on how to disassemble the coilovers and assemble the air springs.

Also refer to your control system installation guide to ensure the installation of your air suspension system is complete.

Prior to installing the strut, attach the leader line provided to the threaded port at the bottom of the air spring (Fig. 7). Seal with tape or thread sealant. Seal and thread supplied fitting to the end of leader line.

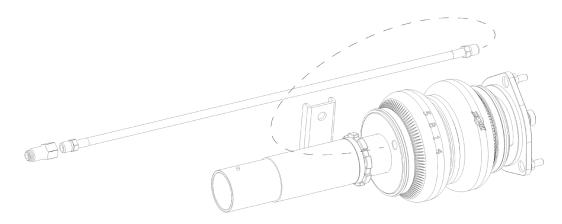
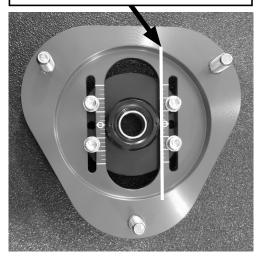


Fig. 7

- 2. Insert strut into the hub assembly. Reinstall the lower mounting bolt and torque to 70Nm (52 lb.-ft.).
- Lift assembly into strut pocket and align upper mounting bolts with three holes (Fig. 8). Using the supplied nuts and washers, tighten the upper mount to 37Nm (27 lb.-ft.).

ALIGN OPENING IN CAMBER PLATE PERPENDICULAR TO THE WHEEL



Shown above is a representative image of a camber plate.

Align the assembly's upper mounting bolts with the (3) holes in the strut pocket. The photo shows the mounting holes (with the original mounting bolts still attached.)



Ensure orientation of damper plate to vehicle.

Fig. 8



- 4. Remove the lower ball joint bolts again and separate the control arm from the joint. Reinsert the axle.
- 5. Reinstall the ball joint nuts and torque to 60Nm (44 lb.-ft.).
- 6. Torque the hex head drive axle to 200Nm (148 lb.-ft.). If the bolt is a 12-point, torque to 70Nm (52 lb.-ft.).
- 7. Reinstall the plenum chamber cover and wiper arms if previously removed.
- 8. At this position, torque the lower clevis bolt, upper and lower control arm bolts to manufacturer's specifications.
- 9. Reinstall wheels; retake the Max Compression and Extension measurements from the fender to lower wheel lip. Recalculate the ride height at 50% stroke and set the vehicle to that height. Enjoy the new look and handling! Please make sure to get an alignment at the preferred drive height.

SECTION 4.

ROUTE THE AIR LINES



AFTER INSTALLATION, ENSURE ALL ORIGINAL EQUIPMENT VEHICLE SAFETY FEATURES ARE PROPERLY CALIBRATED BY A QUALIFIED TECHNICIAN. CHANGING VEHICLE HEIGHT MAY AFFECT FUNCTIONING OF SAFETY SENSORS AND CAMERAS.

- 1. Fully compress the suspension using a jack. With the suspension compressed, review the best routing for the air line that is clear of all suspension and steering components.
- 2. Routing should allow for the suspension to extend and steer without kinking, pulling the line tight, or rubbing on other components. Following the brake line routing is often a good place to start. Check clearances to all other components.



PLEASE READ - IMPORTANT INSTALLATION INFORMATION

Please refer to your control system installation guide for more details on air line routing and to ensure the installation of your air suspension system is complete.

MN-2002

Before Operating

SET THE RIDE HEIGHT

1. Refer to the User Guide supplied with this kit to set up the suspension.

Torque Specifications				
Location	Nm	lbft.		
Strut Lower Mount Pinch Bolt	70	52		
Strut Upper Mount Nuts	37	27		
Ball Joint Nuts	60	44		
Hex Head Drive Axle Bolt	200	148		
12 Point Drive Axle Bolt	70	52		

2. Upon successful completion of the installation, follow these pressure requirements for the air springs.







FAILURE TO MAINTAIN ADEQUATE MINIMUM PRESSURE (OR PRESSURE PROPORTIONAL TO LOAD) MAY RESULT IN EXCESSIVE BOTTOMING OUT AND **WILL VOID THE WARRANTY**.

CHECK FOR BINDING



MAKE SURE THE FRONT WHEELS ARE STRAIGHT WHEN DEFLATING AND REINFLATING AIR SPRINGS.

- 1. Inflate and deflate the system (do not exceed 8.6BAR [125 PSI]) to check for clearance or binding issues. With the air springs deflated, check clearances on everything so as not to pinch brake lines, vent tubes, etc. Clear lines if necessary.
- 2. Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and check all connections for leaks.



INSTALLATION CHECKLIST

Clearance – Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and make sure there is at least 13mm (1/2")
clearance from anything that might rub against the air spring. This should be checked with the air spring
fully inflated and fully deflated.
Leak - Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and check all connections for leaks. All leaks mus

□ **Leak** – Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and check all connections for leaks. All leaks must be eliminated before the vehicle is road-tested.

□ **Heat** – Be sure there is sufficient clearance from heat sources, at least 152mm (6") from air springs and air lines. If a heat shield was included in the kit, install it. If there is no heat shield, but one is required, call Air Lift customer service at **(800) 248-0892**.

☐ **Fastener** – Recheck all bolts for proper torque.

□ **Road** – Inflate the air springs to recommended driving pressures (see previous page). Drive the vehicle 16km (10 miles) and recheck for clearance, loose fasteners, and air leaks.

□ **Operating instructions** – If professionally installed, the installer should review the operating instructions with the owner. Be sure to provide the owner with all paperwork that came with the kit.

DAMPING ADJUSTMENT

1. The dampers in this kit have 32 settings, or "clicks," of adjustable compression and rebound damping characteristics. Damping is changed through the damper rod using the supplied adjuster (example shown here) or a 3mm hex key (not included).



- 2. Turn the adjuster clockwise (H), and the damping settings are hardened, reducing oscillations and body motion. Turn the adjuster counterclockwise (S), and the damping is softened.
- 3. Each damper will need to be set after installation and your initial drive, as they are not pre-set. It may take multiple adjustments to dial in your ideal ride. A good starting point is in the middle at 16 clicks from full soft, then drive the vehicle and make adjustments either softer or stiffer.

For more information, refer to the user guide.

Limited Warranty and Return Policy

Air Lift Company provides a limited warranty to the original purchaser of Air Lift Performance Air Suspension kits from the date of original purchase, that the products will be free from defects in workmanship and materials when used on cars and trucks as specified by Air Lift Company and under normal operating conditions, subject to the requirements and exclusions set forth in the full Limited Warranty and Return Policy.

* Full Limited Warranty and Return Policy are available at www.airliftperformance.com/warranty and are subject to change.

WARRANTY REGISTRATION & CLAIMS

- To register your warranty, please visit https://www.airliftperformance.com/support/warranty-registration/
- To submit a warranty claim, please visit https://www.airliftperformance.com/support/submit-warranty-claim/

Thank you for purchasing Air Lift Performance products!

Need Help?

Contact Air Lift Company Customer Service at (800) 248-0892 or +1 (517) 322-2144 for calls from outside the U.S. and Canada.







Connect by searching for **Air Lift Performance** #LifeonAir





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