



FEL-PRO INSTALLATION TIPS

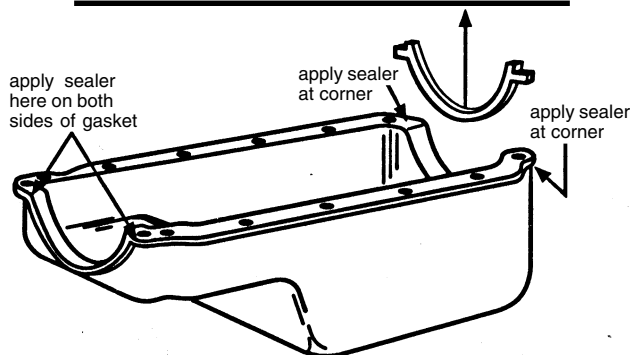
OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, sealers and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.

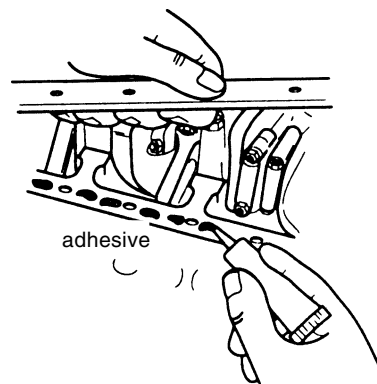
INSTALL END SEAL. Mount end seal on rear main bearing cap.

IMPORTANT: This end seal must be installed **DRY** without any chemical adhesive.



PRIOR TO INSTALLING OIL PAN GASKET apply a small dab of silicone sealer to the 4 corners of the oil pan.

- Continued -



ATTACH AND ALIGN GASKET(S): Apply quick drying adhesive sparingly in several places on the engine casting or oil pan (depending upon engine model). Mount gasket on surface where adhesive was applied.

Allow time for adhesive to set. Test for slippage with light pressure. If gasket moves, allow more time.

PRIOR TO REINSTALLING OIL PAN apply a small dab of silicone sealer to the 2 front corners of the oil pan gasket.

REINSTALL OIL PAN TO ENGINE. Install cap screws, finger tight. Torque cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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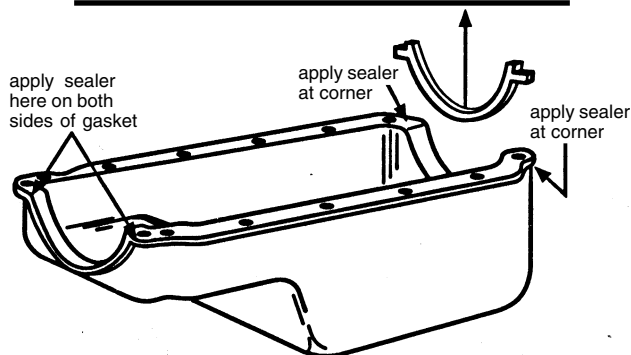
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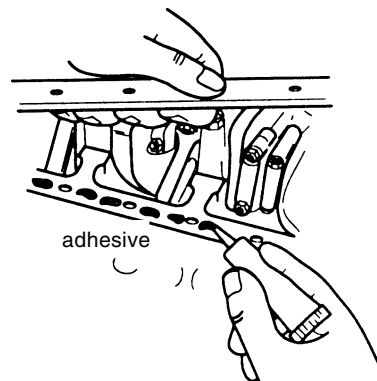
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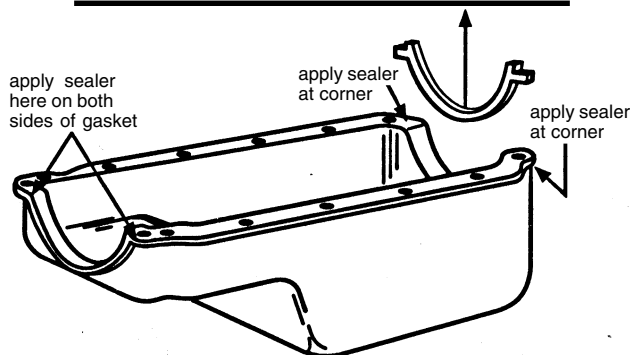
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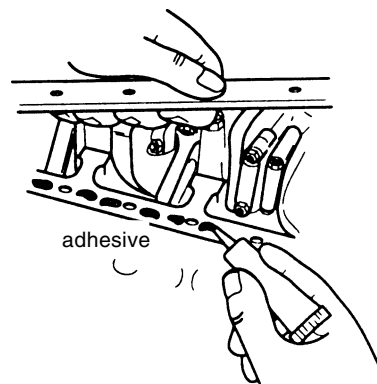
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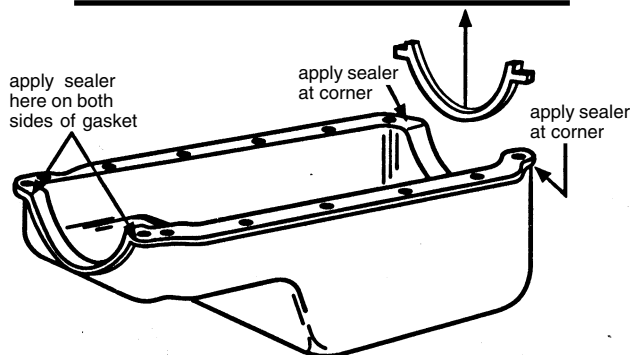
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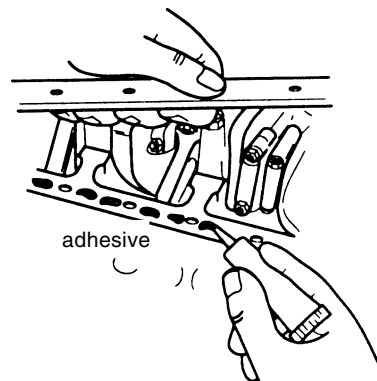
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