



FEL-PRO INSTALLATION TIPS

HEAD GASKET

Fel-Pro is providing you with a multi-layer steel design (MLS) head gasket. This gasket is manufactured with multiple embossed spring steel layers with a rubber coating. This gasket will meet all of your sealing needs.

CLEAN MATING SURFACES of all foreign materials. Use a degreaser such as Cleaners/Degreaser.

CHECK HEAD AND BLOCK for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

CLEAN ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

ATTACH AND ALIGN GASKETS(S)

IMPORTANT: Surface finish requirements for MLS cylinder head gaskets are very strict (less than 80 Ra). CONSULT OEM SERVICE MANUAL FOR EXACT SURFACE FINISH REQUIREMENTS.

INSTALL NEW HEAD BOLTS.

REINSTALL CYLINDER HEAD(S) TO ENGINE.
Torque securely to OEM specifications.



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