

Note:
This Head Bolt Set contains the latest design head bolts for the “G.E.M.A.” 1.8L, 2.0L, 2.4L Engines used in Chrysler applications. Featuring a deep torx head and captured washers for the eight rear bolts.

Torque Specs shown below:

FT.-LBS.				
1st 25 , 2nd 54 , 3rd 54 again, 4th turn 90 degrees				

8

6

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3

9

10

4

2

5

7

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