FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degeaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are diffilcult to straighten and should be replaced.

ATTACH AND ALIGN END SEAL(S). Apply quick-drying adhesive sparingly in several places on the engine casting or oil pan (depending upon engine model). Mount seal(s) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If seal(s) move, allow more time.

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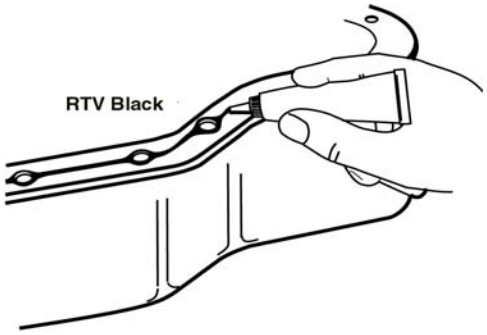

CREATE OIL PAN GASKET applying a continuos 1/8" - 3/16" bead of silicone sealer, such as RTV Black, down the center of the oil pan flanges circling each hole.

> **IMPORTANT:** Do not apply RTV over the rubber end seal(s) as it may cause seal to slip out of position.

When pan is positioned on the engine, avoid wiping off the RTV.

REINSTALL OIL PAN TO ENGINE. Install cap screws, finger tight. Torque cap screws, to OEM specifications. Over-torquing can distort pan and cause leakage.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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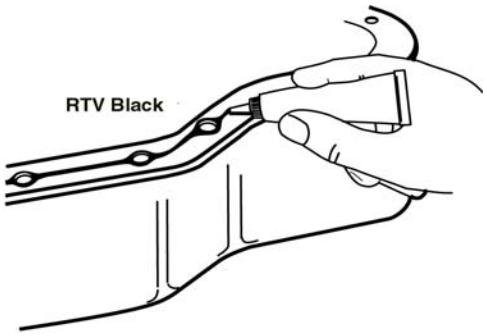

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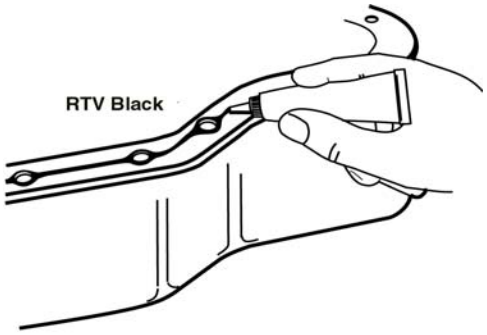

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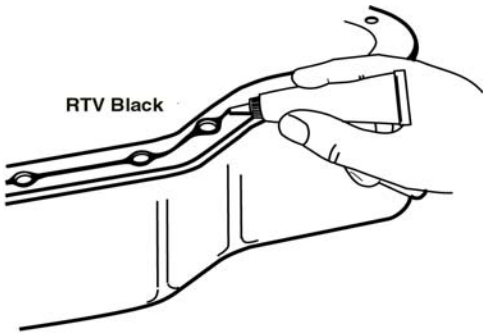

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