



FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

HEAD GASKET

CLEAN MATING SURFACES of all foreign materials. You may wish to use a degreaser.

CHECK HEAD AND BLOCK for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

CLEAR ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

CLEAN ALL BOLT THREADS by using a wire brush. Lubricate the underside of **every** bolt head with oil. Determine which bolts extend into the coolant passages. Those **entering** the coolant passages require a pliable non-hardening sealer on the threads. Those bolts **not entering** the coolant passages require oil on the threads.

ATTACH AND ALIGN GASKET(S) FOLLOWING ANY DIRECTIONAL MARKINGS SHOWN ON THE GASKET. If no marking exist, simply install the gasket by matching the gasket to engine deck surface.

FIBER FACED GASKET(S) are to be installed dry. METAL FACED GASKET(S) require a thin event coat of sealer, to be applied to the side(s) of the gasket.

REINSTALL CYLINDER HEAD TO ENGINE. Torque securely to OEM specifications.

WARNING RETORQUING IS REQUIRED

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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