#### **IMF143**



## 2023+ Ineos Grenadier Installation Instructions

Manufacturer warranty covers material defects on new, never installed parts. Once installed, all replacement part costs are the responsibility of the vehicle owner. Caution against blind spots during parking. Avoid curbs and excessive compression to flaps. Check for sufficient exhaust, wheel, suspension clearances.

INSTALLATION QUESTION? FOR REPLACEMENT PART QUOTES, SEND FLAP RECEIPT OR PHOTO → www.rallyarmor.com/support
Recommended Tools 10mm/11mm wrench, Phillips screwdriver, Pick.

Install on even surface using hand tools, not powered tools. AVOID OVERTIGHTENING HARDWARE.

**ABOUT OUR STANDARD IN MUD FLAPS** Polyurethane is a high grade plastic that may feature minor surface layer mark These are visual variations that don't affect flap construction or performance. Most matte away as the material ages.

CONFIRM PARTS & QUANTITIES BEFORE INSTALLATION		
MUD FLAP KIT PN MF143 SEE PAGE 3	PART DESCRIPTION	QUANTITY
MF143-FRT-TOP	FRONT TOP	2
MF131-LT-BOT	LEFT BOTTOM	2
MF131-RT-BOT	RIGHT BOTTOM	2
MF143-RE-TOP	REAR TOP	2
HARDWARE KIT PN HMF143		
BLKNUT	NUT	16
HXBLT	BOLT	16
M6SSBLK	SCREW	14
SMWASH	WASHER	46

## Do not fully tighten fasteners until flaps are aligned to vehicle.

**FRONT FLAP** Access interior wheel well by turning steering wheel towards the installation side.

## Parts x 1 Flap→ 4 x BLKNUT; 4 x HXBLT; 2 x M6SSBLK; 10 x SMWASH

IMAGE A Remove factory splash guard and fasteners 1 & 2. Temporarily remove/retain fasteners 3 - 5.

**IMAGE B** Assemble MF143-FRT-TOP & MF131-LT/RT-BOT flaps using SMWASH & HXBLT on logo-side and SMWASH & BLKNUT on tire-side.

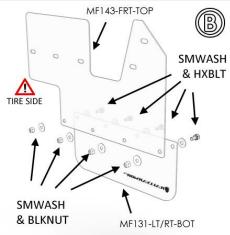
**IMAGE C** Place logo-side of flap facing rear bumper. Install M6SSBLK & SMWASH into mounts 1 & 2. Reinstall factory fasteners into mounts 3 - 5.

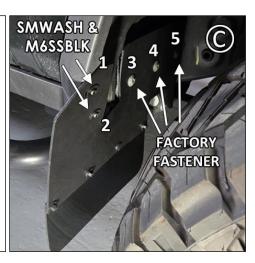
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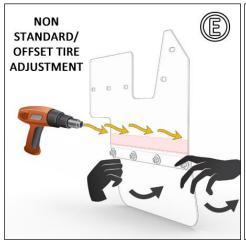




IMAGES D/E For vehicles equipped with larger offset tire & wheel combinations, check clearance by turning wheel. To add clearance, use a heat gun to warm MF131-LT/RT-BOT flap across the area shown in red. Push/hold flap towards liner until it cools and sets further away from tire.

**IMAGE F** Align flap to vehicle before tightening fasteners.







# **REAR FLAP** Parts x 1 Flap→ 4 x BLKNUT; 4 x HXBLT; 5 x M6SSBLK; 13 x SMWASH

**IMAGE G** Uninstall fasteners 1 – 5 and factory splash guards.

**IMAGE H** Assemble MF143-RE-TOP & MF131-LT/RT-BOT flaps using SMWASH & HXBLT on logo-side and SMWASH & BLKNUT on tire-side.

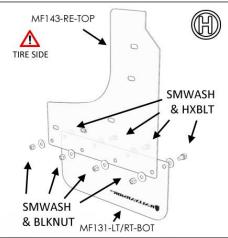
**IMAGE I** install SMWASH & M6SSBLK through mounts 1 - 5. Align flap before tightening fasteners until just seated.

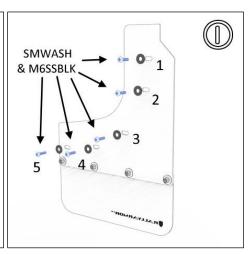
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REAR

