

PART NO. 67275

Instruction Sheet

FORD ADJUSTABLE CAMBER ARM

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE Installing Part

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise vehicle and support by frame so suspension hangs free.
2. Remove rear tire and wheel assembly.
3. Remove OE rear upper control arm per manufacturer's procedure.
4. Adjust SPC arm to approximately same length as OE arm. Ensure that SPC adjustable arm has equal thread showing on either side of hex adjuster.
5. Install adjustable control arm. Torque ball joint nut to 45 lb-ft [61 Nm] and install cotter pin. Loosely install inboard mounting hardware.

NOTE: Tightening fasteners with vehicle in raised position may cause premature bushing failure.

6. Reinstall tire and wheel assembly and lower vehicle.
7. Adjust camber by turning center hex adjuster on control arm.

NOTE: Maximum length of arm is reached when machined flat on threaded rod is visible at end of hex adjuster. DO NOT lengthen arm beyond this point.

8. When finished adjusting, torque fasteners to manufacturer's specification. Tighten adjustable control arm lock nuts.

NOTE: Before tightening last jam nut, ensure outer ball stud is centered in its rotational travel (Figure 1).

9. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of vehicle.

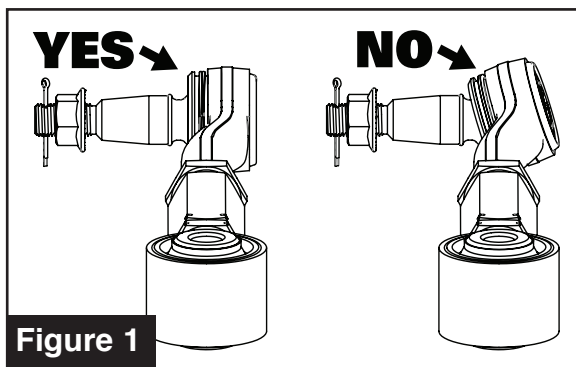


Figure 1



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