

**AIR LIFT**  
**PERFORMANCE**

## INSTALLATION GUIDE



# TOYOTA CAMRY XV70 XSE/SE/XLE/LE

**FRONT APPLICATION**

Kit 76019

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

*Failure to read these instructions can result in an incorrect installation which could result in damage to the vehicle, minor to severe personal injury or death.*

## **Protect your Air Lift Performance Purchase by Completing your Warranty Registration**



Thank you for purchasing an Air Lift Performance product!

Take a photo of your sales receipt and then scan the  
QR code to complete your online warranty registration.

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# Introduction

Air Lift Performance thanks you for purchasing the most complete, fully engineered high-performance air suspension made for the Toyota Camry XV70 XSE/SE/XLE/LE. Read these installation instructions to correctly and safely set up the vehicle for a #lifeonair.

Air Lift assumes that the installer has the mechanical knowledge and ability to work on vehicle suspension systems and has basic tools necessary to complete a suspension replacement project. Special tools needed to complete the installation are noted on the System Overview page.

Air Lift reserves the right to make changes and improvements to its products and publications at any time. For the latest version of this manual, contact Air Lift Performance at **(800) 248-0892** or visit **[www.airliftperformance.com](http://www.airliftperformance.com)**.

An Air Lift Performance air management system is highly recommended for this product. Learn more at **[air-lift.co/productlines](http://air-lift.co/productlines)**.

## NOTATION EXPLANATION

Hazard notations appear in various locations in this publication. Information highlighted by one of these notations must be observed to help minimize risk of personal injury or possible improper installation, which may render the vehicle unsafe. Notes are used to help emphasize areas of procedural importance and provide helpful suggestions. The following definitions explain the use of these notations as they appear throughout this guide.



### DANGER

INDICATES IMMEDIATE HAZARDS WHICH WILL RESULT IN SEVERE PERSONAL INJURY OR DEATH.



### WARNING

INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN SEVERE PERSONAL INJURY OR DEATH.



### CAUTION

INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN DAMAGE TO THE VEHICLE OR MINOR PERSONAL INJURY.



### NOTE

*Used to help emphasize areas of procedural importance and provide helpful suggestions.*



### TECH TIP

*Used to provide helpful tips to ease the installation process.*

# System Overview

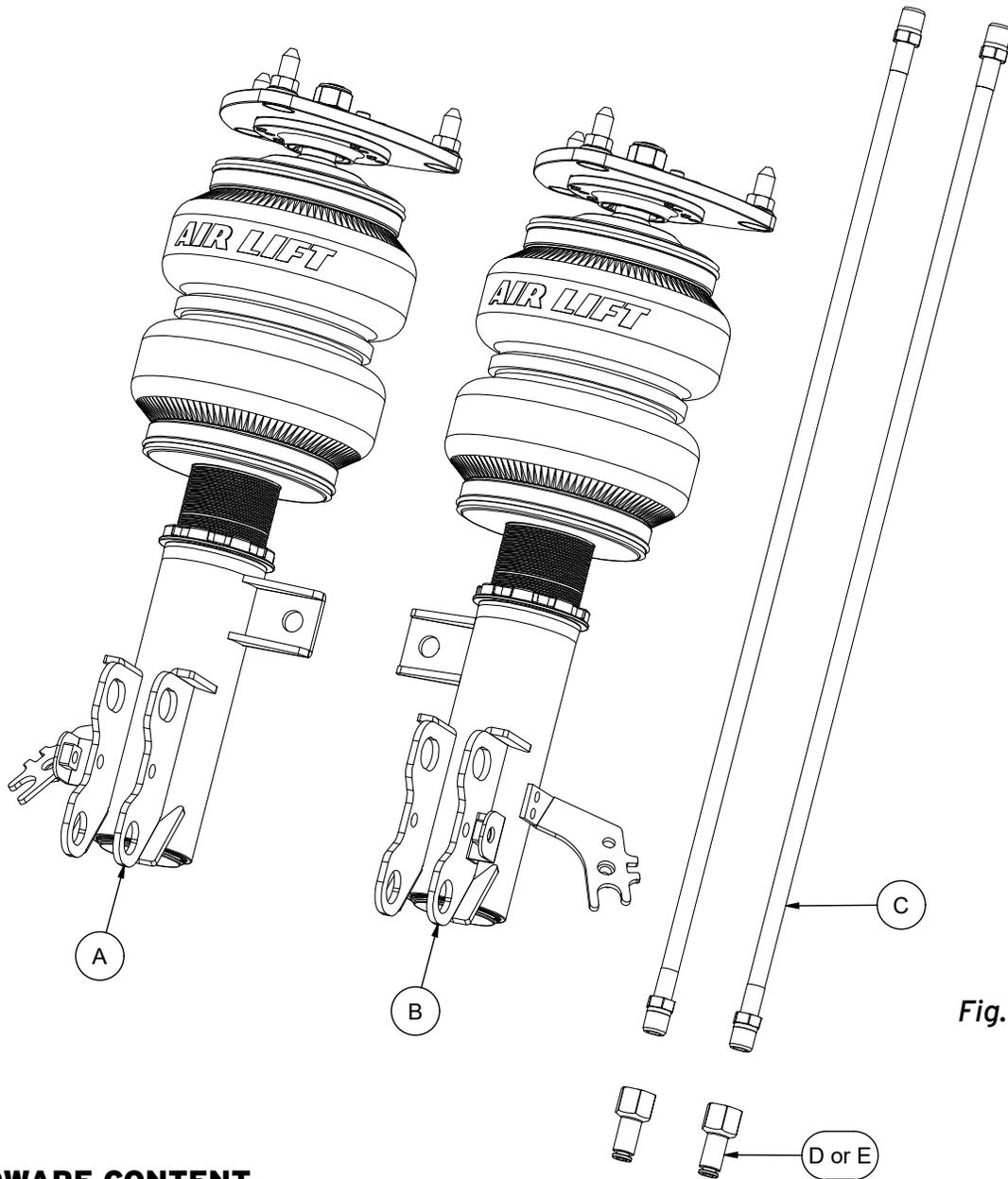


Fig. 1

## HARDWARE CONTENT

Item	Part #	Description	Qty
A	35743	STRUT ASSEMBLY, XV70 SE, LF	1
B	35742	STRUT ASSEMBLY, XV70 SE, RF	1
C	20997	LEADER LINE, 1/4" ID	2
D	21810	1/4" FNPT X 1/4" PTC FITTING, DOT	2
E	21987	1/4" FNPT X 3/8" PTC FITTING, DOT	2



Missing or damaged parts? Call Air Lift customer service at (800) 248-0892 for a replacement part.

# Install the System



**NOTES**

See important safety notices on page 2.

## SECTION 1. PREPARE THE VEHICLE

1. Raise vehicle and support suspension with safety stands (Fig. 2). Remove the wheel (Fig. 3).



Fig. 2



Fig. 3

## SECTION 2. STOCK SUSPENSION REMOVAL

1. Unbolt brake hose/ABS sensor wire from strut (Figs. 4 & 5). Remove ABS sensor wire clip from opposite side of strut (Figs. 6 & 7). Retain bolts and clips for reinstallation.



Fig. 4



Fig. 5



Fig. 6

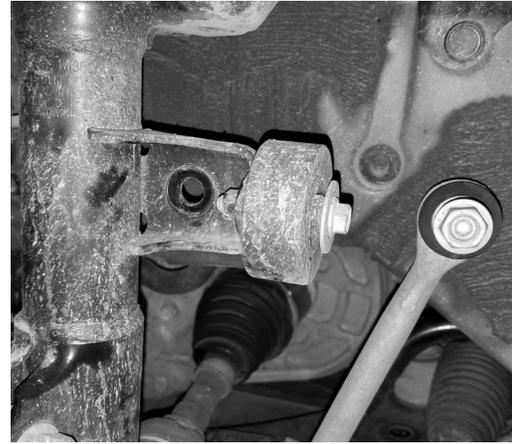


Fig. 7

2. Unbolt sway bar end link from strut tab (Figs. 8 & 9).



*Fig. 8*



*Fig. 9*

3. Remove lower strut mount bolts and separate lower strut mount from steering knuckle (Figs. 10-12).



*Fig. 10*



*Fig. 11*

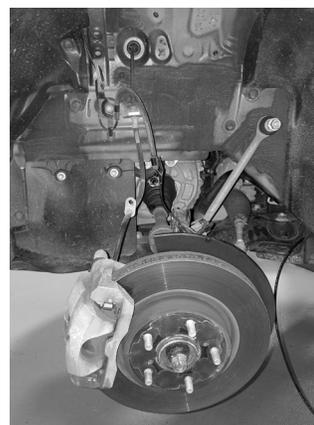


*Fig. 12*

4. Remove upper strut mount nuts and remove strut from vehicle (Figs. 13 & 14). Retain strut mount nuts for reinstallation.



*Fig. 13*



*Fig. 14*

## SECTION 3. INSTALL THE KIT COMPONENTS



### PLEASE READ - IMPORTANT INSTALLATION INFORMATION



**FOR COIL TO AIR UPGRADE KIT INSTALLATIONS ONLY:** Please refer to the included Coil to Air Upgrade Kit installation guide (MN-2000) for details on how to disassemble the coilovers and assemble the air springs.

Also refer to your control system installation guide to ensure the installation of your air suspension system is complete.



### NOTES

*All dampers come pre-set to even lengths, and locking collars are pre-tightened. It is always recommended to double-check that the dampers are the same length side to side, and the locking collars are tight.*

*Please refer to the User Guide included with the kit for any suspension setup adjustments.*

1. Begin by installing the leader line into the air spring. Tighten the appropriate fitting to the air line (1 3/4 turns beyond hand-tight). Tighten the leader line into the air spring 1 3/4 turns beyond hand-tight (Fig. 15).

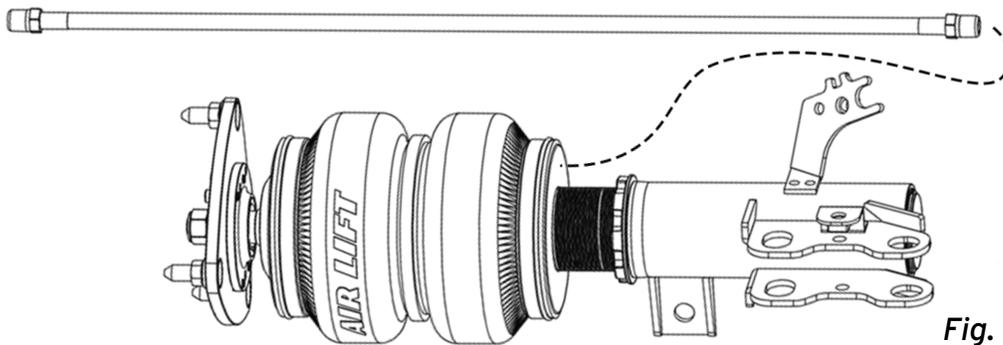


Fig. 15

2. Insert the Air Lift Performance upper strut mount into the strut tower (Fig. 16). Install the previously removed upper mount nuts (Fig. 17) and torque to 50Nm (37 lb.-ft.). Ensure proper orientation of the lower strut mount to the front knuckle before torquing nuts.



Fig. 16



Fig. 17

- Slide the lower strut mount over the steering knuckle and install the lower mount bolts (Figs. 18 & 19). Torque the bolts to 290Nm (214 lb.-ft.).



*Fig. 18*



*Fig. 19*

- Reinstall the sway bar end link on the Air Lift Performance strut (A or B) (Fig. 20). Torque the sway bar end link nut to 74Nm (55 lb.-ft.).



*Fig. 20*

5. Install the brake hose/ABS sensor wire brackets with the previously removed bolt (Fig. 21). Torque the bolt to 29Nm (21 lb.-ft.). Insert the ABS sensor wire clip into the retainer on the opposite side of the strut (Fig. 22).



*Fig. 21*



*Fig. 22*

6. Reinstall wheels and torque to 103Nm (76 lb.-ft.).

## SECTION 4. ROUTE THE AIR LINES



### WARNING

AFTER INSTALLATION, ENSURE ALL ORIGINAL EQUIPMENT VEHICLE SAFETY FEATURES ARE PROPERLY CALIBRATED BY A QUALIFIED TECHNICIAN. CHANGING VEHICLE HEIGHT MAY AFFECT FUNCTIONING OF SAFETY SENSORS AND CAMERAS.

1. Fully compress the suspension using a jack. With the suspension compressed, review the best routing for the air line that is clear of all suspension and steering components.
2. Routing should allow for the suspension to extend and steer without kinking, pulling the line tight, or rubbing on other components. Following the brake line routing is often a good place to start. Check clearances to all other components.



### PLEASE READ - IMPORTANT INSTALLATION INFORMATION

Please refer to your control system installation guide for more details on air line routing and to ensure the installation of your air suspension system is complete.

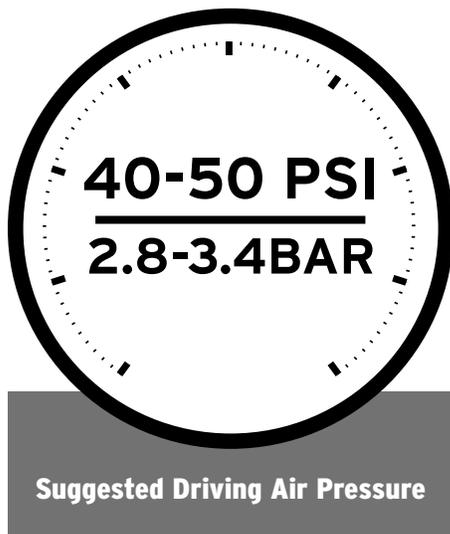
# Before Operating

## SET THE RIDE HEIGHT

1. Refer to the User Guide supplied with this kit to set up the suspension.

Torque Specifications		
Location	Nm	lb.-ft.
Upper strut mount nuts	50	37
Lower strut mount bolts	290	214
Sway bar end link nut	74	55
Brake hose/ABS wire bracket	29	21
Wheel lugnuts	103	76

2. Upon successful completion of the installation, follow these pressure requirements for the air springs.



**CAUTION**

FAILURE TO MAINTAIN ADEQUATE MINIMUM PRESSURE (OR PRESSURE PROPORTIONAL TO LOAD) MAY RESULT IN EXCESSIVE BOTTOMING OUT AND **WILL VOID THE WARRANTY.**

## CHECK FOR BINDING



**CAUTION**

MAKE SURE THE FRONT WHEELS ARE STRAIGHT WHEN DEFLATING AND REINFLATING AIR SPRINGS.

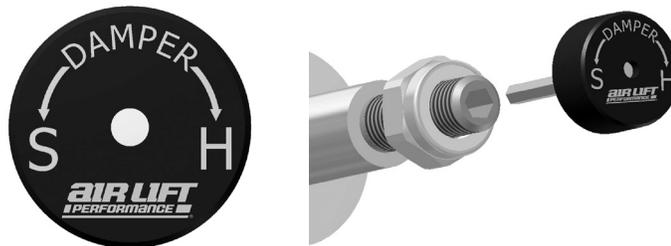
1. Inflate and deflate the system (do not exceed 8.6BAR [125 PSI]) to check for clearance or binding issues. With the air springs deflated, check clearances on everything so as not to pinch brake lines, vent tubes, etc. Clear lines if necessary.
2. Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and check all connections for leaks.

## INSTALLATION CHECKLIST

- Clearance** – Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and make sure there is at least 13mm (1/2") clearance from anything that might rub against the air spring. This should be checked with the air spring fully inflated and fully deflated.
- Leak** – Inflate the air springs to 5.2-6.2BAR (75-90 PSI) and check all connections for leaks. All leaks must be eliminated before the vehicle is road-tested.
- Heat** – Be sure there is sufficient clearance from heat sources, at least 152mm (6") from air springs and air lines. If a heat shield was included in the kit, install it. If there is no heat shield, but one is required, call Air Lift customer service at **(800) 248-0892**.
- Fastener** – Recheck all bolts for proper torque.
- Road** – Inflate the air springs to recommended driving pressures (see previous page). Drive the vehicle 16km (10 miles) and recheck for clearance, loose fasteners, and air leaks.
- Operating instructions** – If professionally installed, the installer should review the operating instructions with the owner. Be sure to provide the owner with all paperwork that came with the kit.

## DAMPING ADJUSTMENT

1. The dampers in this kit have 32 settings, or "clicks," of adjustable compression and rebound damping characteristics. Damping is changed through the damper rod using the supplied adjuster (example shown here) or a 3mm hex key (not included).



2. Turn the adjuster clockwise (H), and the damping settings are hardened, reducing oscillations and body motion. Turn the adjuster counterclockwise (S), and the damping is softened.
3. Each damper will need to be set after installation and your initial drive, as they are not pre-set. It may take multiple adjustments to dial in your ideal ride. A good starting point is in the middle at 16 clicks from full soft, then drive the vehicle and make adjustments either softer or stiffer.

For more information, refer to the user guide.

# Limited Warranty and Return Policy

Air Lift Company provides a limited warranty\* to the original purchaser of Air Lift Performance Air Suspension kits from the date of original purchase, that the products will be free from defects in workmanship and materials when used on cars and trucks as specified by Air Lift Company and under normal operating conditions, subject to the requirements and exclusions set forth in the full Limited Warranty and Return Policy.

\* Full Limited Warranty and Return Policy are available at [www.airliftperformance.com/warranty](http://www.airliftperformance.com/warranty) and are subject to change.

## WARRANTY REGISTRATION & CLAIMS

- To register your warranty, please visit <https://www.airliftperformance.com/support/warranty-registration/>
- To submit a warranty claim, please visit <https://www.airliftperformance.com/support/submit-warranty-claim/>



**Thank you for purchasing Air Lift Performance products!**

## Need Help?

Contact Air Lift Company Customer Service at (800) 248-0892 or +1 (517) 322-2144 for calls from outside the U.S. and Canada.



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