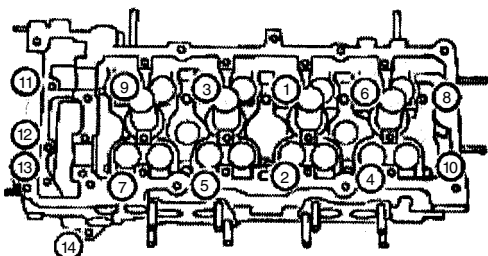
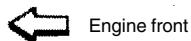




FEL-PRO INSTALLATION TIPS

CYLINDER HEAD GASKET

TORQUE TO SPECIFICATION



Bolts 1 to 10:

- Step 1 37 ft.-lbs.
- Step 2 Turn 60 degrees
- Step 3 Loosen all bolts
- Step 4 26-32 ft.-lbs
- Step 5 Turn 75 degrees
- Step 6 Additional 75 degrees

Bolts 11-14: 4.6-6.1 ft.-lbs

© 2007 Federal Mogul Corporation
Form No. I-2092 (02/11)

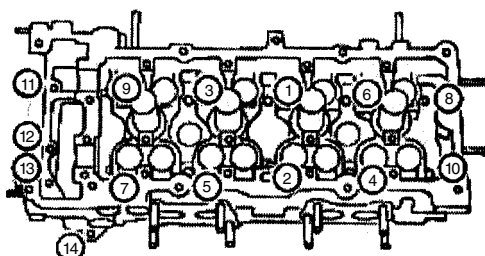
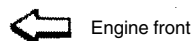
Printed in U.S.A.



FEL-PRO INSTALLATION TIPS

CYLINDER HEAD GASKET

TORQUE TO SPECIFICATION



Bolts 1 to 10:

- Step 1 37 ft.-lbs.
- Step 2 Turn 60 degrees
- Step 3 Loosen all bolts
- Step 4 26-32 ft.-lbs
- Step 5 Turn 75 degrees
- Step 6 Additional 75 degrees

Bolts 11-14: 4.6-6.1 ft.-lbs

© 2007 Federal Mogul Corporation
Form No. I-2092 (02/11)

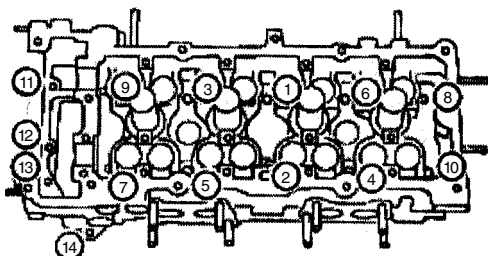
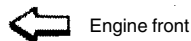
Printed in U.S.A.



FEL-PRO INSTALLATION TIPS

CYLINDER HEAD GASKET

TORQUE TO SPECIFICATION



Bolts 1 to 10:

- Step 1 37 ft.-lbs.
- Step 2 Turn 60 degrees
- Step 3 Loosen all bolts
- Step 4 26-32 ft.-lbs
- Step 5 Turn 75 degrees
- Step 6 Additional 75 degrees

Bolts 11-14: 4.6-6.1 ft.-lbs

© 2007 Federal Mogul Corporation
Form No. I-2092 (02/11)

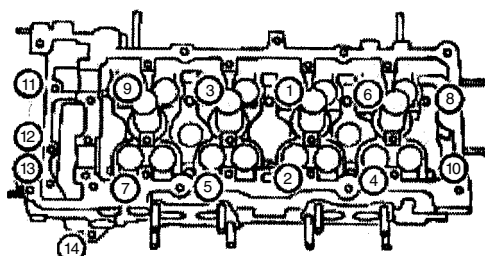
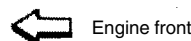
Printed in U.S.A.



FEL-PRO INSTALLATION TIPS

CYLINDER HEAD GASKET

TORQUE TO SPECIFICATION



Bolts 1 to 10:

- Step 1 37 ft.-lbs.
- Step 2 Turn 60 degrees
- Step 3 Loosen all bolts
- Step 4 26-32 ft.-lbs
- Step 5 Turn 75 degrees
- Step 6 Additional 75 degrees

Bolts 11-14: 4.6-6.1 ft.-lbs

© 2007 Federal Mogul Corporation
Form No. I-2092 (02/11)

Printed in U.S.A.