

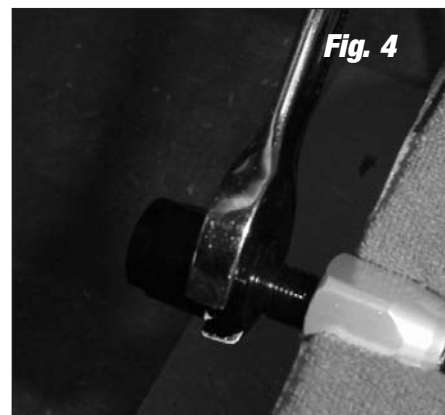


## Russell ProClassic II Hose & Full Flow Hose Ends ASSEMBLY PROCEDURE

Please study this procedure carefully before assembling your new Russell ProClassic II Hose and Full Flow Hose Ends. If you have any questions, please call our **Technical Hotline at: 1-800-416-8628**, 7:00 am - 5:00 pm, Pacific Standard Time, Monday through Friday.

### ASSEMBLY PROCEDURE

1. Use masking tape to mark cutting area then cut the hose to length, as straight and square as possible, with a hacksaw or cut-off wheel **(See Fig. 1)**.
2. Unscrew socket from hose end. Push hose into socket, turning counter-clockwise, until hose is seated against step in socket **(See Fig. 2)**. Make sure rubber part of hose does not protrude into socket threads.
3. Apply Russell assembly lube to threads on nipple assembly and in socket **(See Fig. 3)**. Insert nipple into socket/hose and start threads by hand (clockwise). Hold socket/hose in vise. Turn nipple with wrench until there is less than 1/16" between nipple hex and socket **(See Fig. 4)**.
4. Repeat Steps 1-3 for other end of hose.
5. Flush hose assembly with solvent or soapy water and blow clean with compressed air or let air dry.



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**Toll-Free Tech Line: 1-800-416-8628 Sales/Office Line: 310-781-2222**