FEL-PRO INSTALLATION TIPS

HEAD GASKET

Fel-Pro is providing you with a multi-layer steel design (MLS) head gasket. This gasket is manufactured with multiple embossed spring steel layers with a rubber coating. This gasket will meet all of your sealing needs.

CLEAN MATING SURFACES of all foreign material using a cleaner/primer.

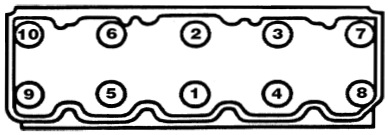
CHECK HEAD AND BLOCK for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

CLEAR ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

CLEAN ALL BOLT THREADS by using a wire brush. Lubricate the underside of **every** bolt head with oil. Determine which bolts extend into the coolant passages. Those **entering** the coolant passages require a pliable non-hardening sealer on the threads.Those bolts **not entering** the coolant passages require oil on the threads.

ATTACH AND ALIGN GASKET(S).

IMPORTANT: Surface finish requirements for MLS cylinder head gaskets are very strict (less than 30 Ra). If this cannot be attained, we recommend applying a sealer to both sides of the gaskets. Allow time for sealer to set.



IMPORTANT: Consult the latest OEM torque specifications, as changes may have taken place since this printing.

TORQUE SPECIFICATIONS: Following sequence shown in illustration, torque **all cylinder head bolts** to 56-60 ft. lbs (76-82Nm.)**.**

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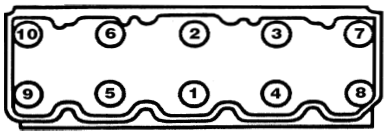

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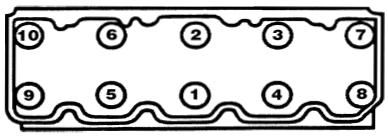

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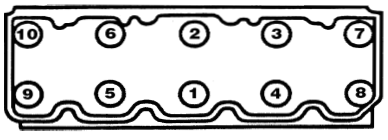

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