

INSTALLATION INSTRUCTIONS

SOFT TRI-FOLD TONNEAU COVER



APPLICATION: VEHICLES WITH UTILITY TRACKS

PART NUMBER: 19-20285, 19-21065, 19-22785, 19-22815, 19-24075,
19-24085, 19-24095, 19-24165, 19-24185

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	SOFT TRI COVER	CUTTING TOOL
2	1, 2*	FOAM SEAL (APPLIES TO PART NUMBERS: 19-20285, 19-21065, 19-24075, 19-24085, 19-24095, 19-24165, 19-24185)	
3	2	FOAM BLOCK (APPLIES TO PART NUMBERS: 19-21065 & 19-24185)	
4	2	NYLON SPACER	
5	2	PLASTIC GRIP KNOB	
6	2	SECURITY CLAMP	
7	4	CLAMP PAD (ONLY APPLIES TO PART NUMBER: 19-24165)	
8	6	UTILITY TRACK BRACKET	
9	2	THICK FOAM SEAL (APPLIES TO PART NUMBERS 19-22785 & 19-22815)	
10	2	THIN FOAM SEAL (APPLIES TO PART NUMBERS 19-22785 & 19-22815)	
11	2	THICK FOAM BLOCK (APPLIES TO PART NUMBERS 19-22785 & 19-22815)	
12	2	THIN FOAM BLOCK (APPLIES TO PART NUMBERS 19-22785 & 19-22815)	

(*) - USE THE INCLUDED FOAM SEAL(S) IF THE FRONT BED IS LOWER THAN THE SIDE RAILS. DUE TO RAIL HEIGHTS VARYING BY MODEL AND YEAR, SELECT THE STRIP THAT PROVIDES THE BEST FIT. APPLY THE STRIP SO THE FRONT AND SIDE RAILS ARE LEVEL ON PAGE 5.

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



Item 2



Item 3



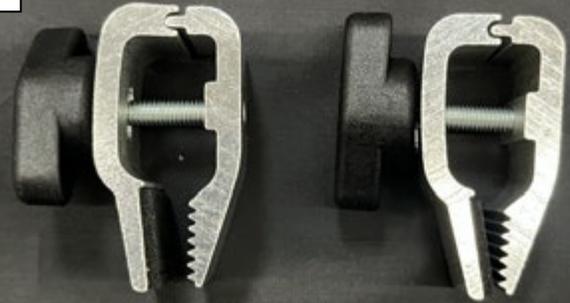
Item 4



Item 5



Item 6



Item 7

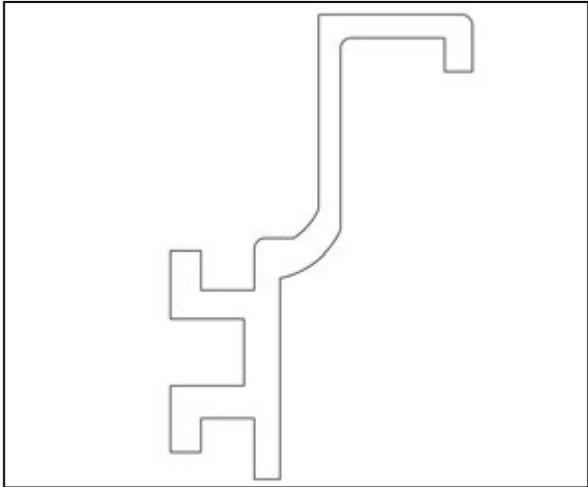


Item 8

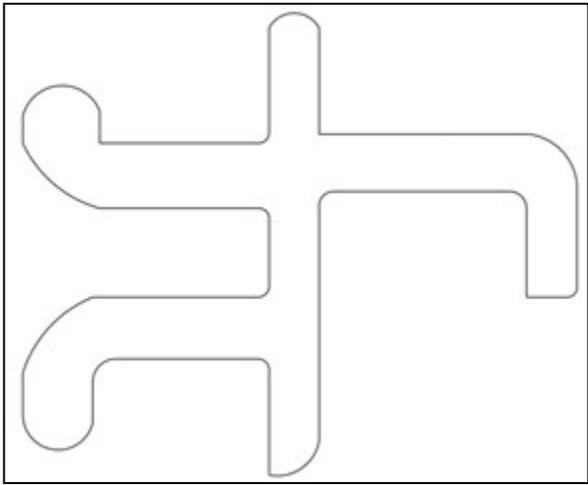


Item 7 - Only Applicable To Part Number 19-24165

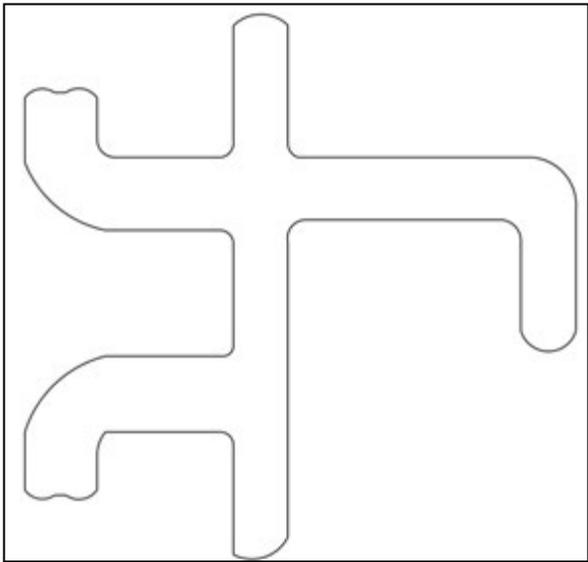
Different vehicles use different clamp shapes



PART #
19-24075
19-24085



PART #
19-20285
19-21065
19-22785
19-22815
19-24095
19-24185



PART #
19-24165

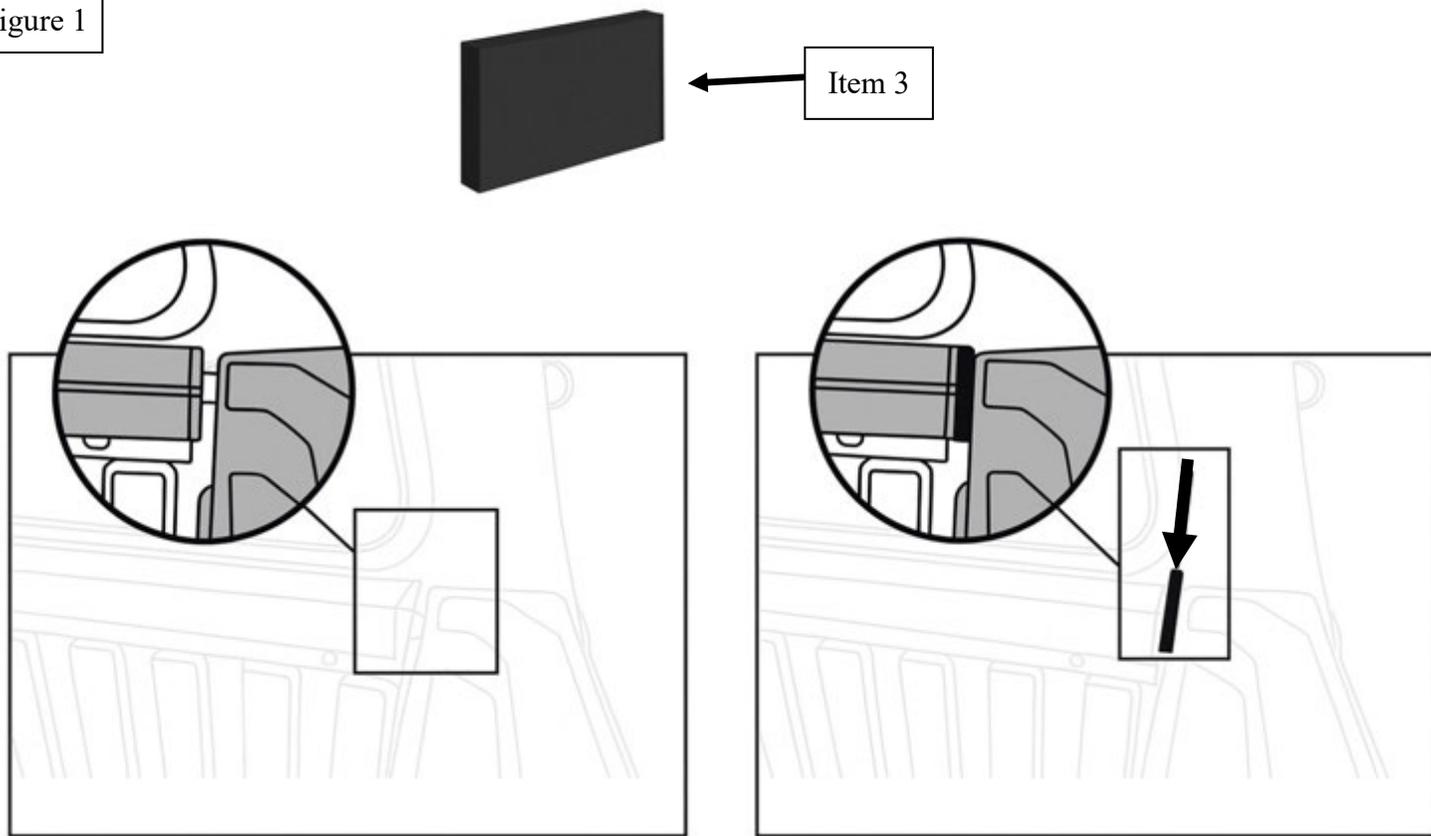
PROCEDURE

1. Remove contents from the box, verify if all the parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

**THIS PAGE APPLIES TO PART NUMBERS: 19-21065 & 19-24185
IF THESE PART NUMBERS DO NOT APPLY TO YOUR APPLICATION SKIP TO PAGE 5**

2. Before applying or installing any foam seal, clean the installation area with alcohol.
3. Starting on the driver side, install a Foam Block (**Item 3**) between the front bed wall and the side bed wall. Use **Figure 1** as reference for location. Repeat this step for the Passenger Side of the vehicle.

Figure 1



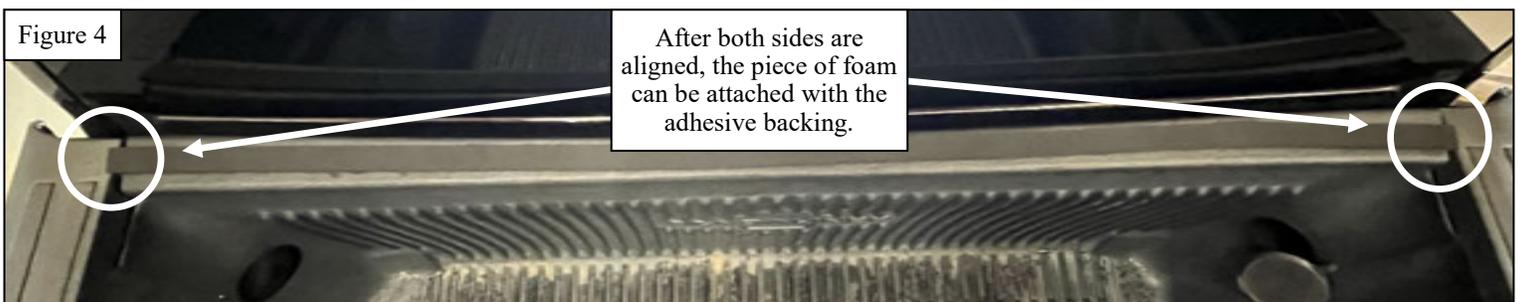
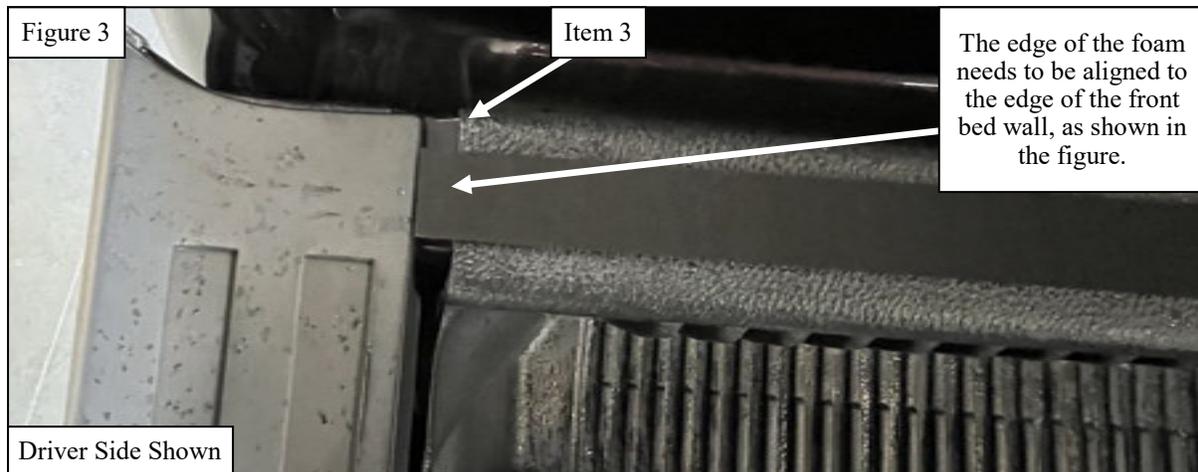
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**THIS PAGE APPLIES TO EVERY PART NUMBER EXCEPT FOR
19-22785 AND 19-22815
IF EITHER OF THESE 2 PART NUMBERS DO APPLY TO YOUR APPLICATION SKIP TO PAGE 6**

4. Before applying or installing any foam seal, clean the installation area with alcohol.
5. Align the Foam Seal (**Item 2**) on the front bed wall. With a knife or scissors, cut off the excess foam so it lines up as shown in **Figures 2 and 3**. Then peel off the backing so the adhesive side can attach to the bed wall (**Figures 2-4**).



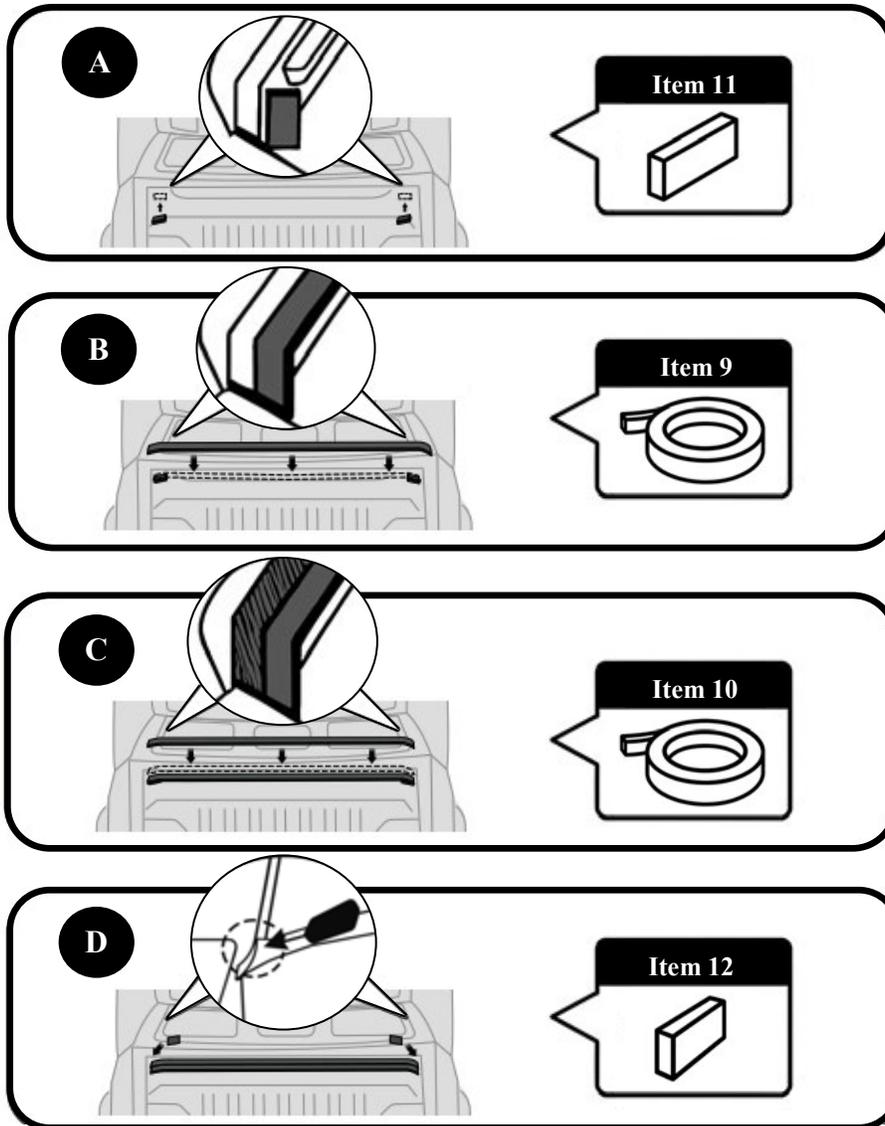
THIS PAGE ONLY APPLIES TO PART NUMBERS 19-22785 AND 19-22815

NOTE: Before applying or installing any foam or seal, clean the area of installation with alcohol

6. Starting on the Driver Side, install a Thick Foam Block (**Item 11**) on the inside of the front bed wall so it sits between the front utility track rail and the side bed wall. The block needs to sit at the same height as the utility track rail. Use **Figure 5A** as reference for the location. Repeat this step for the Passenger Side of the vehicle.
7. Remove the adhesive then apply the Thick Foam Seal (**Item 9**) to the top of the front utility track rail as shown in **Figure 5B**. Install the Thin Foam Seal (**Item 10**) on the top edge of the front bed wall of the truck as shown in **Figure 5C**.
8. Starting on the Driver Side, install a Thin Foam Block (**Item 12**) so it sits between the gap of the front bed wall and the side bed wall. Use **Figure 5D** as reference for the location. Repeat this step for the Passenger Side of the vehicle.

Thick Foam Seal	Thin Foam Seal	Thick Foam Block	Thin Foam Block
Item 9	Item 10	Item 11	Item 12

Figure 5



After aligning the seal, remove the adhesive protector to stick it to the top of the bed wall.

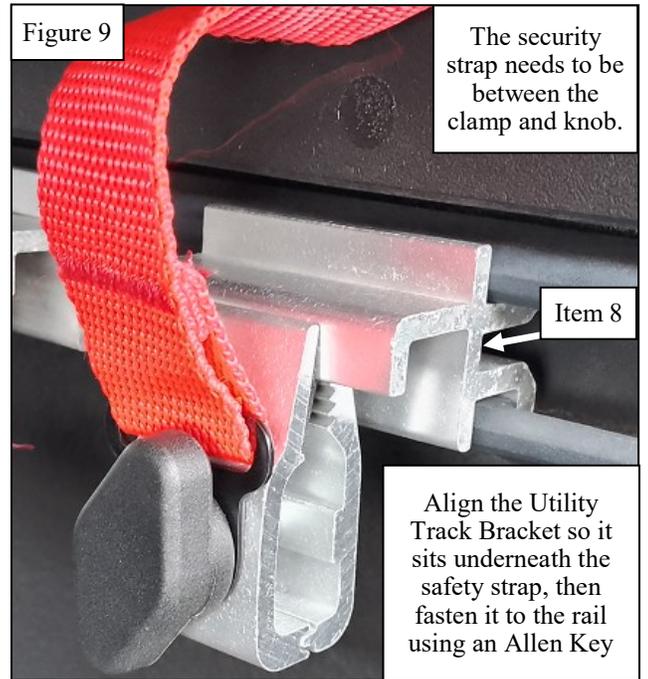
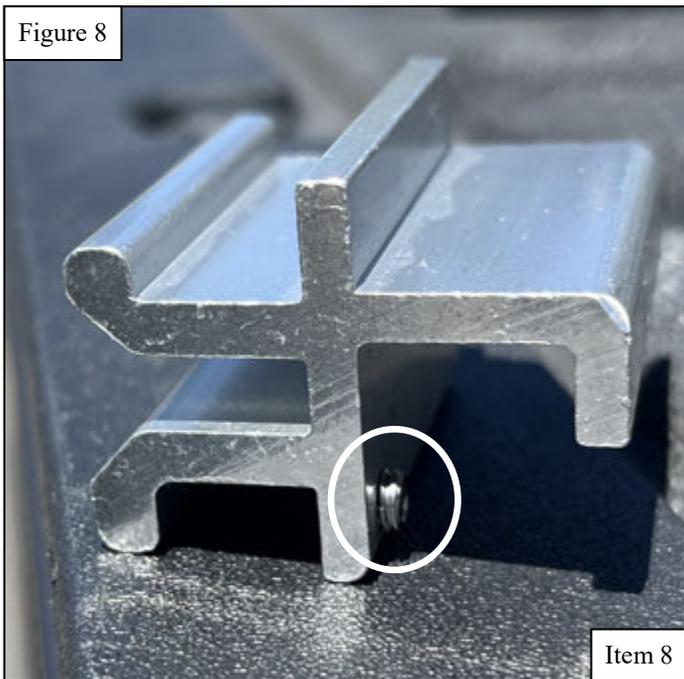
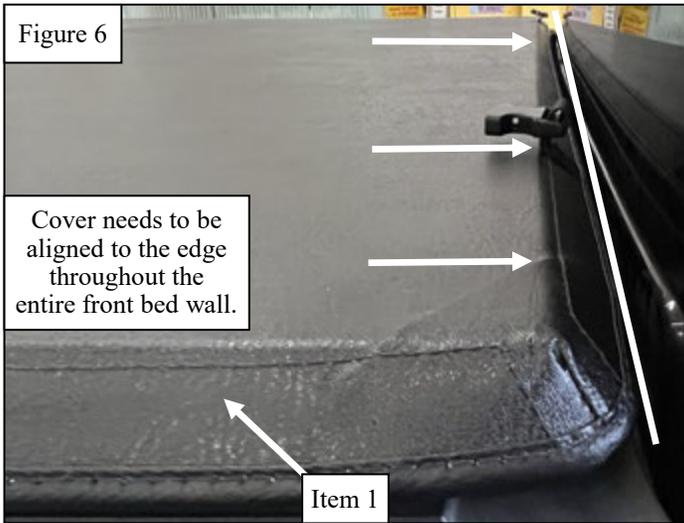
NOTE

For 2024 model applications, use the Thick Foam Seal (Do not use the Thin Foam Seal)

For 2025 model applications, use the Thin Foam Seal (Do not use the Thick Foam Seal)

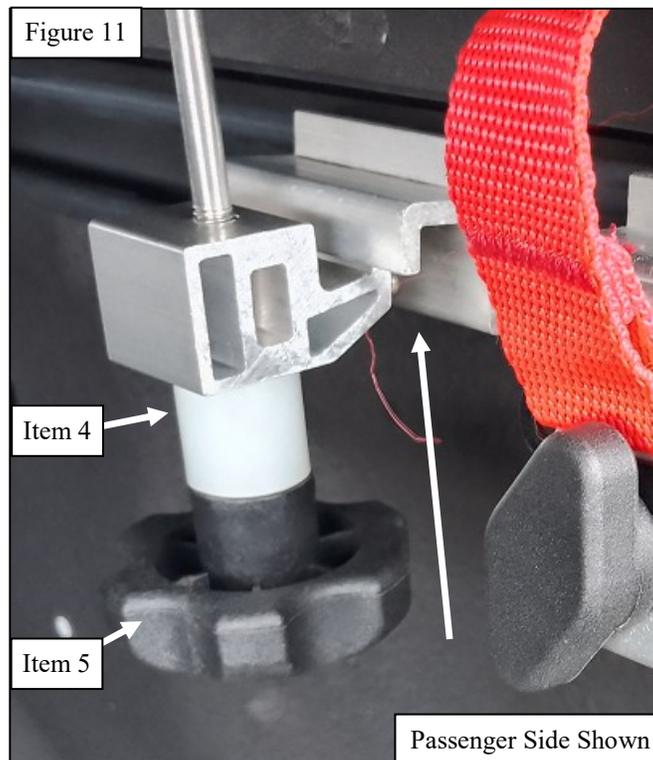
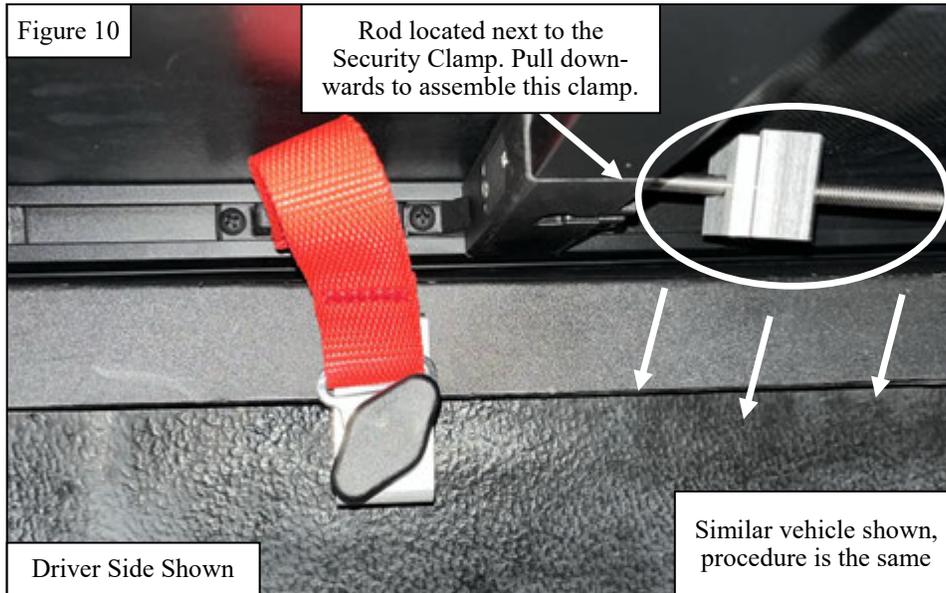
9. Place the Cover (**Item 1**) on top of the installed foam and adjust it to the top edge of the bed's front wall (**Figure 6**).
 10. Starting on the Driver Side, remove the plastic cap on the rails by pushing in the tab and pushing it out. Slide in three Utility Track Bracket (**Item 8**). If the sliding clamps are difficult to move, loosen the screw on the clamp with an Allen Key. (**Figures 7 and 8**).
- NOTE:** Leave all the Utility Track Brackets loose along the rail to be able to easily adjust them to whatever position is necessary.
11. Remove the knob from the Security Clamp (**Item 6**) and place the safety strap between the knob and Security Clamp. Tighten the Security Clamp onto one of the Utility Track Brackets. (**Figure 9**).
 12. Once aligned, tighten the Utility Track Bracket to which the Security Clamp was fastened onto using the same Allen Key used in **Step 10**.

NOTE FOR PART NUMBER 19-24165: A Clamp Pad (**Item 7**) is included and may be installed onto the security clamp before **Step 10** to provide additional cushioning if desired. This is optional and not required for proper installation



13. Locate the rod directly next to the Security Clamp that was installed in **Steps 11 and 12**. Pull the rod down and adjust the Utility Track Bracket so it is positioned next to the rod that was previously pulled down, fasten it using an Allen Key to tighten the screw to secure it in place. (**Figures 10 & 11**).
14. Place a Nylon Spacer (**Item 4**) onto the rod, followed by a Plastic Grip Knob (**Item 5**), then tighten the knob so the clamp is securely in place, hooking onto the Utility Track Bracket positioned in the previous step (**Figure 11**).
15. Repeat **Steps 9 to 14** for the Passenger Side of the Cover.

NOTE FOR PART NUMBER 19-24165: A Clamp Pad (**Item 7**) is included and may be installed onto the Utility Track Bracket before **Step 14** to provide additional cushioning if desired. This is optional and not required for proper installation.

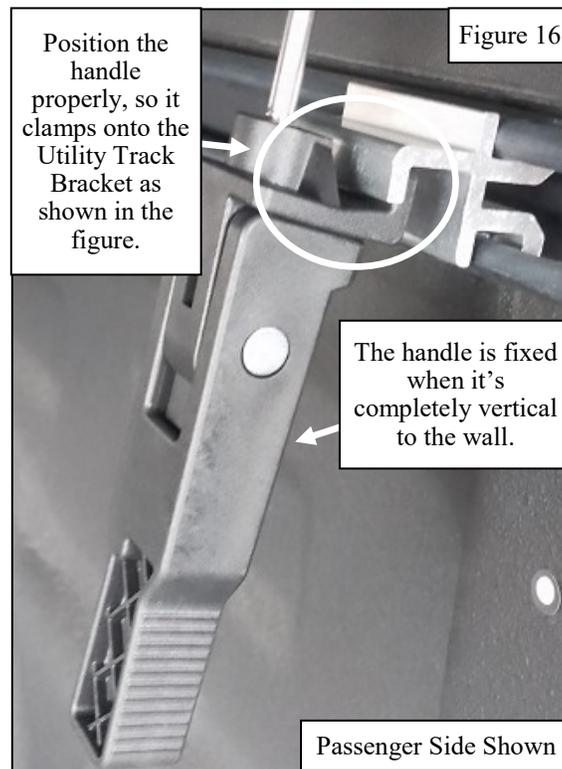
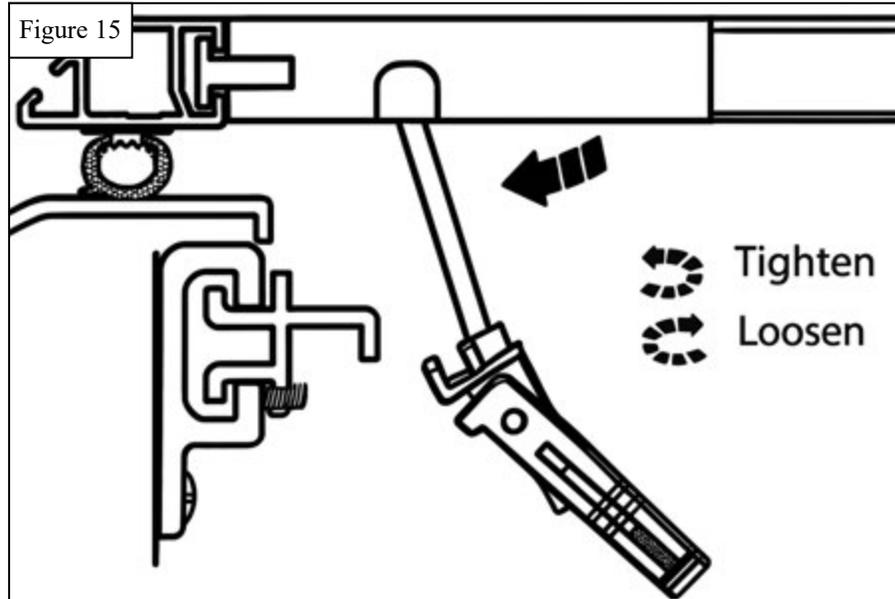


16. Unfold the Cover completely to finish clamping it down from the rear of the cover.
17. Locate the handles underneath the cover closest to the tailgate. Pull down the handles after the Cover is fully unfolded (Figures 12-14).



18. Starting on the Driver Side, align the final loose Utility Track Bracket so it sits underneath where the handle will clamp. Tighten it using an Allen Key to tighten the screw to secure it in place (**Figure 15**).
19. Adjust the handles to their appropriate position by pressing and holding the button on the side of the handles. Rotate the handles until they are in the desired position. Finally, secure the handles to the Utility Track Bracket and lock the handles to ensure everything is securely in place (**Figures 15 and 16**).
20. Repeat **Steps 18 and 19** for the Passenger Side, then close the tailgate to finish installation.

NOTE FOR PART NUMBER 19-24165: A Clamp Pad (**Item 7**) is included and may be installed onto Utility Track Bracket after completing **Step 18** to provide additional cushioning if desired. This is optional and not required for proper installation.



INSTALLATION COMPLETE

Installation Shown On 2023 Ford F250



CARE INSTRUCTIONS

- TEXTURE BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY (DO NOT WAX).
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.

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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

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