PART NO. 25395

Instruction Sheet KIT, CONTROL ARM - ADJUSTABLE W/ XAXIS (REAR TRACK BAR)

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Remove OE rear track bar from rear axle by removing both retaining bolts.

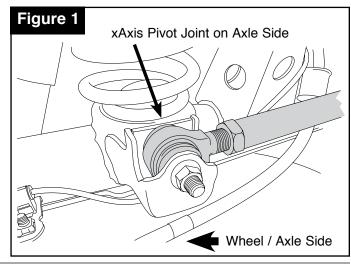
Note: When performed on a flat, level surface, it is not necessary to raise the vehicle.

- 2. Ensure that SPC adjustable track bar has equal thread showing on either side of hex adjuster and adjust length to be approximately equal to OE bar.
- 3. Install SPC track bar with xAxis pivot joint on the axle side and rubber bushing on the frame side. Torque fasteners to manufacturer's specification. (*Figure 1.*)
- 4. Adjust rear axle position using SPC adjustable track bar until axle is centered in vehicle at normal ride height on a flat level surface.

Note: Maximum bar length is reached when machined flat on threaded rod is visible at end of hex adjuster center section. DO NOT lengthen bar beyond this point.

- When finished adjusting, tighten adjustable track bar jam nuts keeping xAxis joint centered.
- 6. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.





Specialty Products Company®

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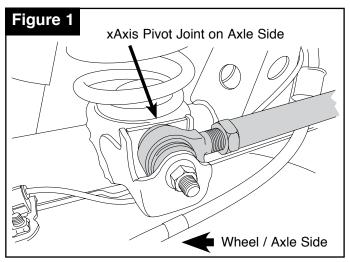
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