

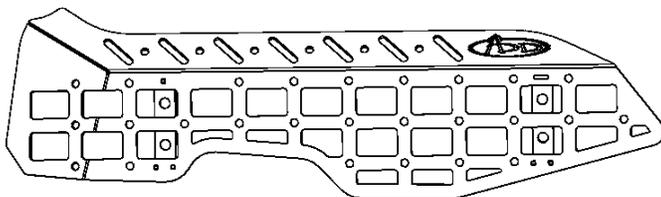
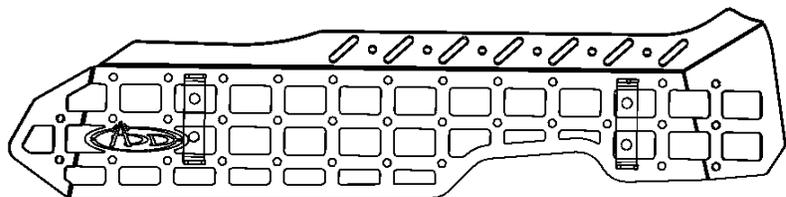


# INSTALLATION GUIDE

## 21+/**FORD RAPTOR**

### CENTER CONSOLE MOLLE

AC1904801NA



#### **TOOLS REQUIRED**

(Allen) 5/32

Ratchet

Step Up Drill Bit Or 25/64 Drill Bit

Rivet Nut Hand Tool

Tape Measure

Marker



#### **TIME REQUIRED**

- 30 minutes for Install



#### **SKILL LEVEL**



Easy

## **⚠ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠**

-BEFORE YOU INSTALL THIS KIT-

**Read and understand all instructions,**

warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service (480) 671-0820

Addictive desert designs is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these

components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

**\*ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS\***

## HARDWARE

**A.**



1/4-20 X 3/4" BUTTON HEAD BOLT

**QTY: 8**

**A1.**



1/4" FLAT WASHER

**QTY: 8**

**A2.**



1/4-20" RIVET NUT

**QTY: 8**



# INSTALLATION GUIDE

## CENTER CONSOLE MOLLE 21+/FORD RAPTOR

## INSTALL

### □ STEP 1

**DRIVER SIDE:** Using the indicated body line shown below measure 5-11/16" and mark. From that point measure down 2-3/16" and mark.





# INSTALLATION GUIDE

## CENTER CONSOLE MOLLE 21+/FORD RAPTOR

## INSTALL

### □ STEP 2

**PASSENGER SIDE:** Using the indicated body line shown below measure 5-5/8" and mark. From that point measure down 2-5/16" and mark.





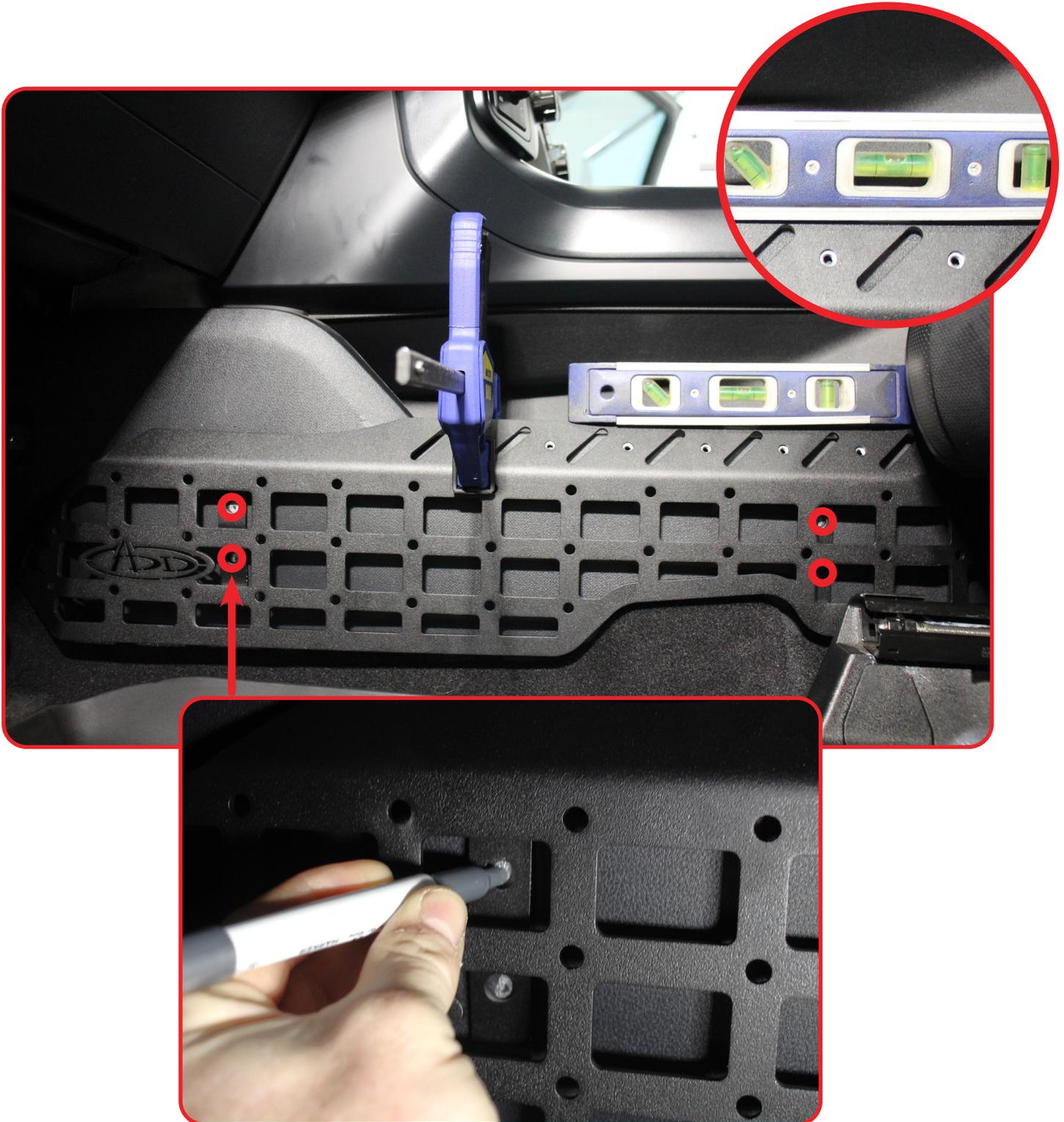
# INSTALLATION GUIDE

## CENTER CONSOLE MOLLE 21+/FORD RAPTOR

## INSTALL

### □ STEP 3

Using the points marked in **Step 1** align the molle panel and clamp it to the center console. Using a level even out the molle panel and mark all holes. **\*\*Repeat on passenger side\*\***



## CENTER CONSOLE MOLLE 21+/FORD RAPTOR

## INSTALL

### □ STEP 4

Using a (25/64 drill bit) or a (7/16 hole with a step up bit) drill the holes marked on step 3. **\*\*Repeat on passenger side\*\***





# INSTALLATION GUIDE

## CENTER CONSOLE MOLLE 21+/FORD RAPTOR

## INSTALL

### □ STEP 5

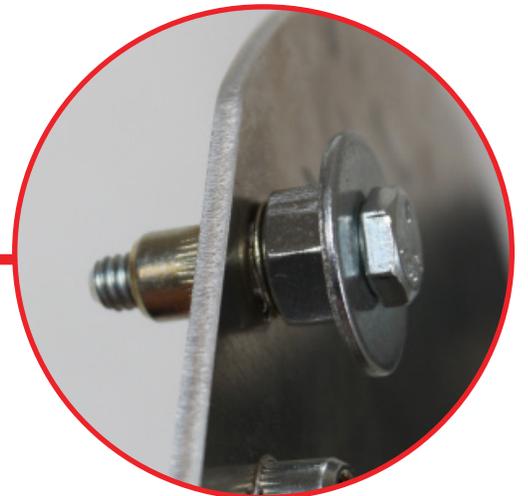
Install the provided (A2) 1/4-20 rivet nut using a rivet nut hand tool or reference the tech tip below.  
**\*\*Repeat on passenger side\*\***



### TECH TIP

If you do not have a rivet nut tool, use a 1/4-20 x 3/4 hex head bolt, a 1/4 washer, and a 3/8 nut to install the rivet nuts. Tighten using a (9/16 wrench) and a (7/16 socket) on a impact.

**\*\*HARDWARE NOT INCLUDED\*\***





# INSTALLATION GUIDE

## CENTER CONSOLE MOLLE 21+/FORD RAPTOR

## INSTALL

### □ STEP 6

Next install the center console molle with the provided (A, A1) 1/4" hardware using a (5/32 allen).  
**\*\*Repeat on passenger side\*\***





# INSTALLATION GUIDE

## CENTER CONSOLE MOLLE 21+/FORD RAPTOR

## FINAL

### STEP 7

Stand back and enjoy your new ADD Center Console Molles

Check and re-tighten all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS  
[WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS](http://WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS)

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,  
PLEASE CALL 480-671-0820 OR  
EMAIL [INFO@ADDICTIVEDESERTDESIGNS.COM](mailto:INFO@ADDICTIVEDESERTDESIGNS.COM)