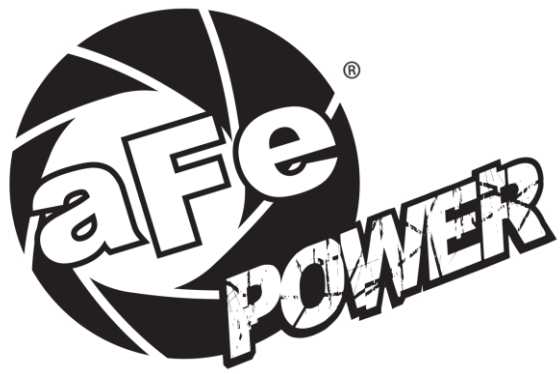




advanced FLOW engineering

Instruction Manual

P/N: 77-46018

SCORCHER GT POWER MODULE

Make: Toyota

Model: Tacoma

Year: 2005-2023

Engine: L4-2.7L



THIS IS A HIGH-PERFORMANCE PRODUCT: Do not use this product until you have carefully read the following agreement and installation instruction. This sets forth the terms and conditions for the use of this product. The installation of this product indicates that the BUYER has read and understands this agreement and accepts its terms and conditions.

DISCLAIMER OF WARRANTY AND LIMITATION OF LIABILITY: Advanced FLOW Engineering, Inc. (also known as aFe or aFe POWER) and its successors, distributors, jobbers, and dealers (hereafter "SELLER") shall in no way be responsible for the product's improper use and service. It is the installer's responsibility to check for proper installation and if in doubt, contact the manufacturer. The SELLER assumes no liability regarding the improper installation or misapplication of its products. BUYER acknowledges it has had the opportunity to fully inspect the product. Accordingly, BUYER acknowledges that the product is being sold in "AS IS/WHERE IS" condition. SELLER shall not be held liable for special, indirect, incidental or consequential damages of any nature with respect to the products (including, without limitation, lost profits, lost sales, loss of production, property damage, personal injury or loss or damage resulting from interruption or failure in operation of the products) and BUYER hereby expressly waives and disclaims all such liability claims. The BUYER acknowledges and agrees that the disclaimer of liability contained herein is a material term of the sale of the product and, to the fullest extent permitted by law, BUYER shall defend, indemnify and hold SELLER harmless from any and all claims, demands, causes of action, controversies, liabilities, fines, losses, costs and expenses (including, but not limited to attorneys' fees, expert witness expenses and litigation expenses) arising from or related to SELLER's products.

Before proceeding with the installation:

- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7185.
- Ensure you have all necessary tools before proceeding. Do not attempt to work on your vehicle when the engine is hot.

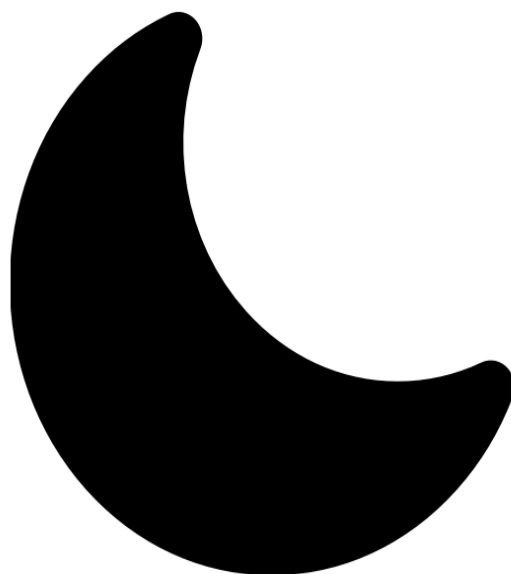
Warranty Information available at <https://afepower.com/contact#warranty>

Emission Disclaimer: This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.



Label	Qty.	Description	Part Number
A	1	Module	R77-46018
B	2	Velcro (2" Inches)	05-01244
C	4	Cable Ties	05-60167





SLEEP MODE

Figure A

Refer to Figure A for Step 1

Step 1: Before installing your aFe POWER module, you will have to place your vehicle's ECU in sleep mode. In order to do this, you will need to do the following:

- If the engine is cold: open the hood, close the doors, lock the car and wait 30 seconds.
- If the engine is warm: open the hood, close the doors, lock the car and wait 20 minutes.
- If the engine is warm and you can't wait 20 minutes: disconnect the battery.



Note: Do NOT open doors or start vehicle while one of the sensors is disconnected. This could create a check engine light

Male Connector-To Engine Harness



Female Connector-To MAF Sensor



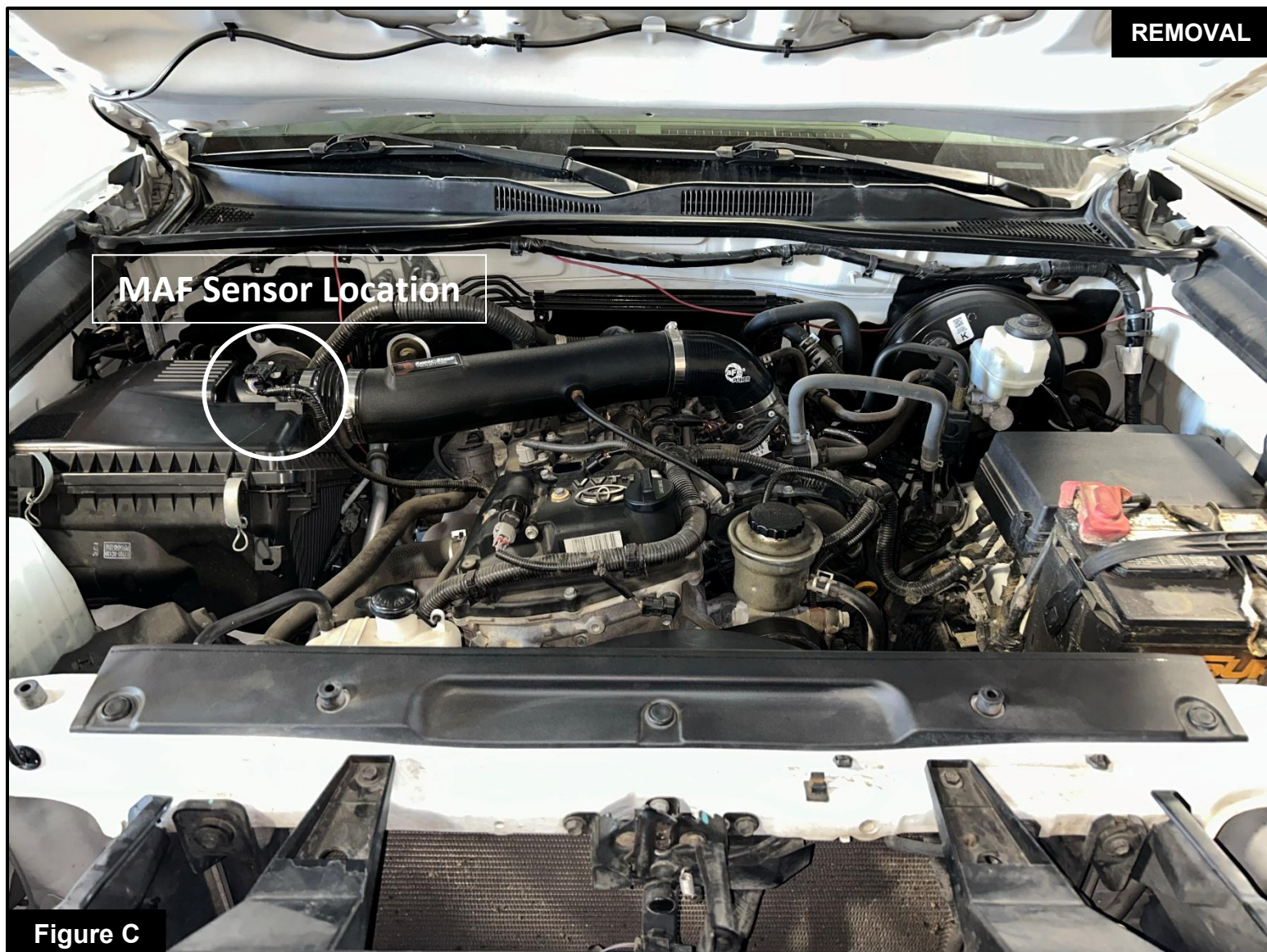
MAF Sensor Jumper Harness



Figure B

Refer to Figure B for Step 2

Step 2: Refer to the diagram to identify the connectors and the corresponding sensor that they plug into.



Refer to Figure C for Step 3

Step 3: Locate the MAF (Mass Air Flow) sensor.

- The MAF sensor is located on the intake housing.



Figure D

Refer to Figure D for Step 4

Step 4: Disconnect the MAF sensor by pressing down on the connector and sliding it out of the sensor.

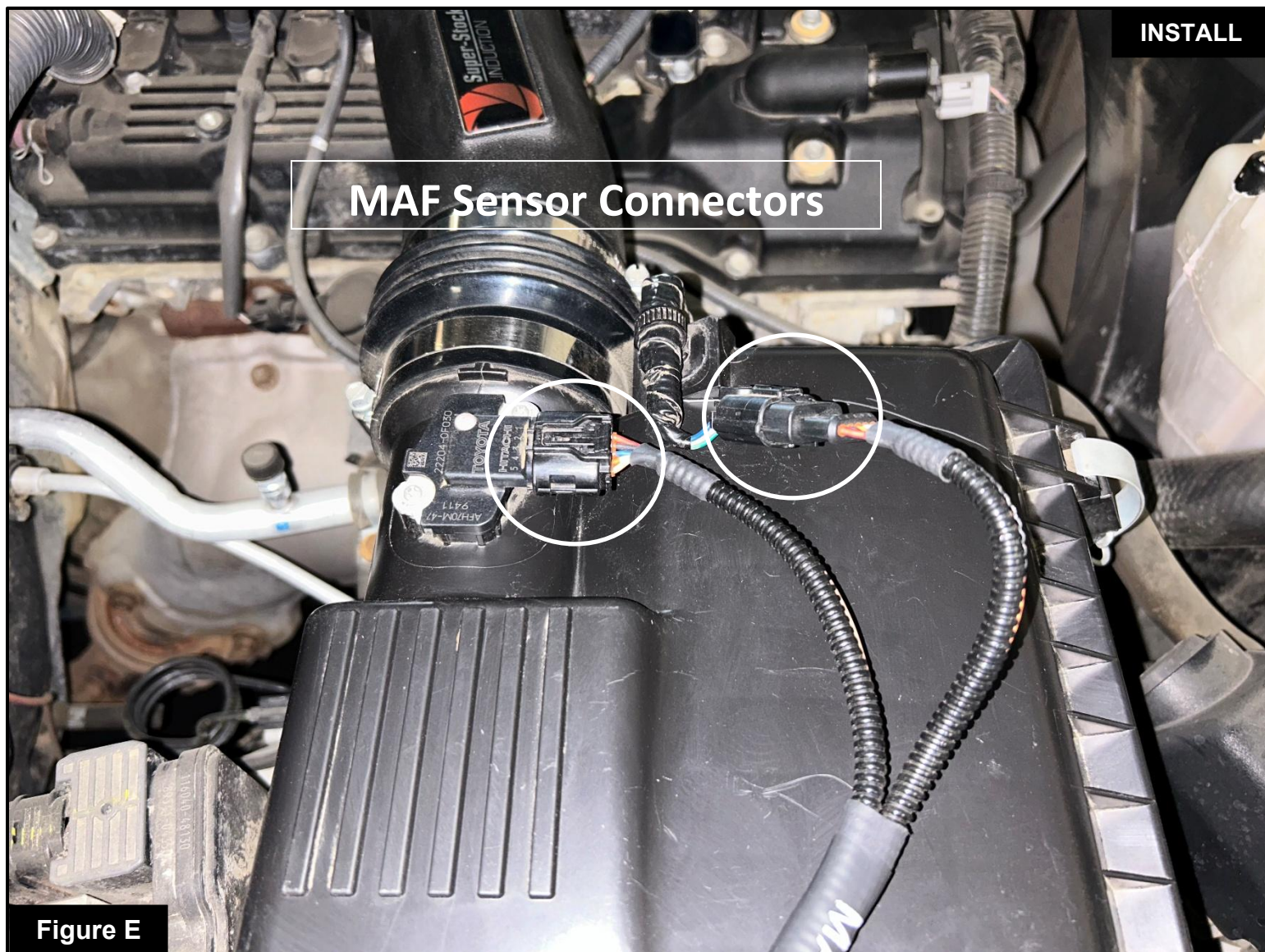


Figure E

Refer to Figure E for Steps 5-7

Step 5: Locate the MAF sensor jumper harness on the aFe POWER harness.

Step 6: Plug the female connector of the aFe POWER harness to the MAF sensor, then take the male connector of the aFe POWER harness and connect it to the female connector of the engine harness.

Step 7: Check with the picture to make sure the connectors are fully seated.



Make sure that the connections are fully engaged and not reversed. Usually, connectors make a snapping sound when fully engaged.



Figure F

Refer to Figure F for Steps 8-10

Step 8: Select a location to mount the Scorch GT. We recommend that the module be mounted in a place that is dry, away from extreme heat and moving parts.

Step 9: For our installation, we found the best location to be on top of the airbox.

Step 10: Route the harness wires away from moving parts and extreme heat. Secure the wires using the included zip ties for a neat installation.


Figure G

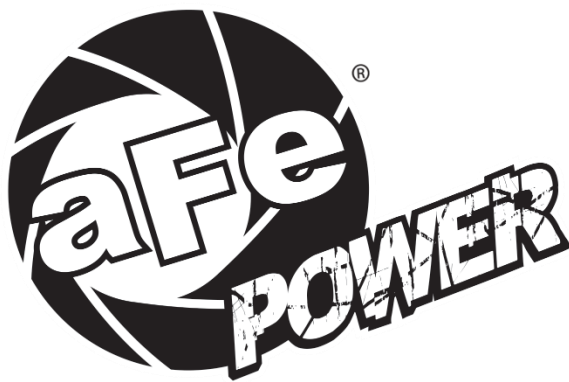
Refer to Figure G

To turn the SCORCHER GT Power Module On or Off, simply press the button on the side of the module. The blue LED will illuminate indicating that the module is on. Thank you for choosing aFe POWER!

Note: You can turn it ON or OFF even when the vehicle is running or while the ECU is still on.



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advanced FLOW engineering, inc.

Corona, CA 92879

<https://afepower.com/contact>