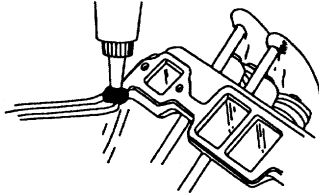


Now apply a 1/8" continuous bead of silicone sealer, such as RTV Black, around each water port on the cylinder heads.

Attach and align gasket(s) to engine. Position gasket(s) by means of stamped protrusions into corresponding bolt holes in the heads.

Apply a thin coat of sealer, around the intake ports on the top side of the gasket.

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PRIOR TO INSTALLING INTAKE MANIFOLD apply a small dab of silicone sealer, such as RTV Black, where all gaskets and seal(s) meet. **IMMEDIATELY PROCEED** to the next step, as RTV normally sets up in 10-15 minutes.

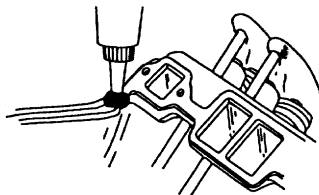
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FEL-PRO INSTALLATION TIPS

INTAKE MANIFOLD GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace if severely distorted or corroded.

WHERE DOWEL PINS EXIST position seals over dowel pins.

WHERE NO DOWEL PINS EXIST position seals by applying quick-drying adhesive sparingly in several places on each end of the block. Mount end seals. **Allow time for adhesive to set.** Test for slippage with light pressure. If end seals move, allow more time.

Secure ends of seals by making certain that protruding tabs from head gasket fit through holes in end seals. Press down to lock securely in place.

STEEL SHIM GASKET: Apply a thin coat of sealer, around the intake ports on the underside of the gasket to prevent vacuum loss.



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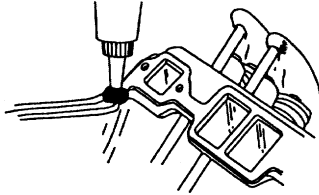
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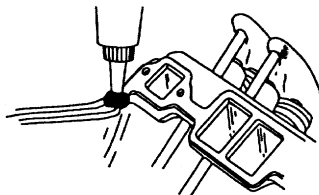
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